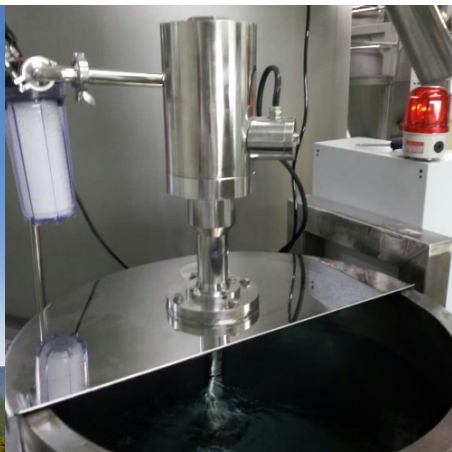
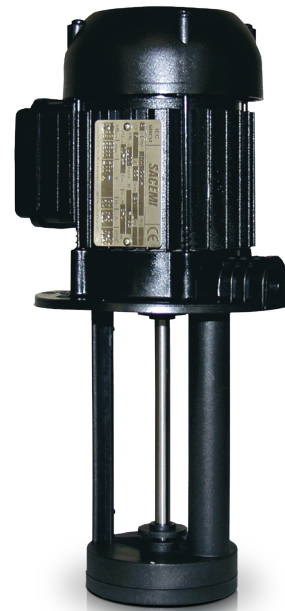
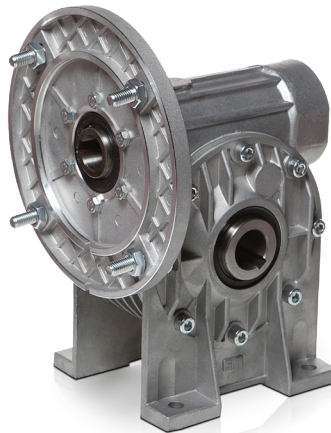
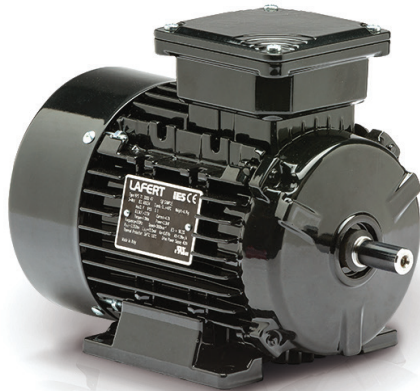


PRODUCT CATALOGUE & PRICE LIST

2019

YOUR **BEST SOURCE** FOR
METRIC MOTORS, GEARBOXES & COOLANT PUMPS



Motor Customization

Distribution partners, equipment manufacturers (OEM) and end users (MRO) within North America trust in Lafert's expertise in metric and customized solutions for all their special requirements. With our professionally engineered product designs, we can build to requirement. Our diverse range of products included in our local inventory allows our responsive and knowledgeable sales team to pinpoint specific needs, while maintaining an industry leading turnaround time, whether off the shelf or with modifications. Our ability to quickly adapt to meet our customers' needs with a unique personal touch is one of our greatest strengths. When you need it, Lafert has it!

Electrical Design

- Low voltages: 42/72V, three phase
- High voltages: 690V, 60Hz, three phase
- 2 speed: 2/8, 2/12, 4/16, 8/16 poles
- Multi speed: 2/4-8 (three speed), 4/8-6/12 poles (four speed)
- Single phase motor designs
- Specialized connection requirements
- Customized AC & DC brake coil voltages

Mechanical Design

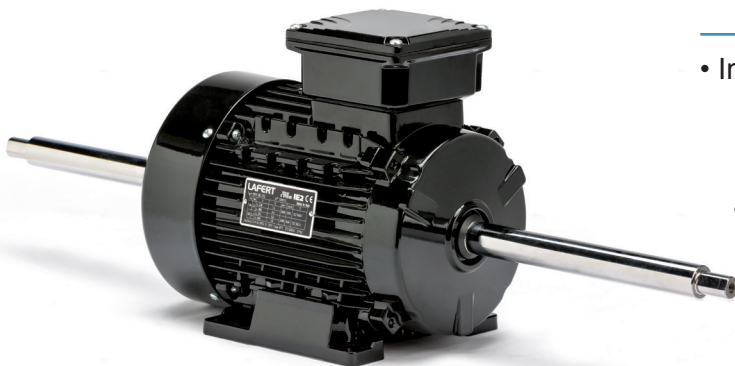
- Special shafts:
 - Non-standard length & diameter
 - Multiple steps
 - Drilled and tapped or external thread
 - Double shafted
 - Hollow shaft
- Modified flanges
- Complete custom flange builds

Low Volume Sales:

Custom motors can be produced in 3-4 days in our North American facility.

High Volume Sales:

Custom motors can be produced in 12-14 weeks in our Italian manufacturing facility.



Available Features

- Ingress Protection: IP55, IP56, IP65, IP67 & IP69K
 - Environmental: tropicalized windings
 - Mounting: F1/F2/F0, basemount, B35, B5, B34, B14, special brackets
- Flange Design: increased/reduction, vert./hor.
- Drainage: drain holes, T-valve fittings
 - Thermal Protection
 - Rain & lint covers
- Encoder mounting options
- Special application bearings



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GENERAL MECHANICAL CHARACTERISTICS

FRAME

The housing for frame sizes 56 & 63 as well as 180 - 315 feature motor pedestals that are integrally cast. Frame sizes 71 - 160 have pedestals that are removable. Pressure die cast aluminum frame sizes are from 56 - 160. Cast iron frame sizes are from 180 - 315.

FLANGES

Flange material is designed to match motor housing material (ie: cast aluminum or cast iron). For frame sizes 56 - 160, increased and reduced flanges are available in B14 (C flange) and B5 (D flange) styles.

BEARINGS

The bearings mounted on our motors are high quality Japanese made products. They are a rigid radial type with a single row of balls. The types used for different frame sizes are indicated in the table below. Roller bearings are used for frame sizes 315 - 4, 6 and 8 poles.

Aluminum Motors			Cast Iron (LAB) Motors		
Frame Size	Poles	DE / NDE	Frame Size	Poles	DE / NDE
56	2 - 4	6201-2Z	132 M	8	6308 C3
63	2 - 6	6202-2Z	160 M/L	2 - 8	6309 C3
71	2 - 8	6203-2Z	180 M/L	2 - 8	6311 C3
80	2 - 8	6204-2Z	200 L	2 - 8	6312 C3
90	2 - 8	6205-2Z	225 S/M	2 - 8	6313 C3
100	2 - 8	6206-2Z	250 M	2 - 6	6314 C3
112	2 - 8	6306-2Z	280 S/M	2	6314 C3
132	2 - 8	6208-2Z	280 S/M	4 - 6	6317 C3
160	2 - 8	6309-2Z	315 S/L	2	6317 C3
			315 S/L	4 - 6	NU319 / 6319 C3

Bearings of type designation "2Z" have two shields for each bearing which are pre-lubricated by the manufacturer. All bearings have clearance of (C3). Covers with grease lubricators can be supplied. All our bearings are pre-loaded axially with compensating rings of tempered steel. Motor frames 180 - 315 have re-greasable bearings; both drive and non-drive end shields are equipped with grease fittings.

COOLING

A fan with bi-directional blades supplies cooling. The fans are made of glass-reinforced polyethylene which is resistant to temperatures of up to 160° Celsius. Pressure die cast aluminum fans can be supplied on request.

FAN COVER

Frame sizes 56 - 112 are either a plastic/nylon composite, aluminum, or rolled steel. Frame sizes 132 - 200 and larger are rolled steel.

ROTORS

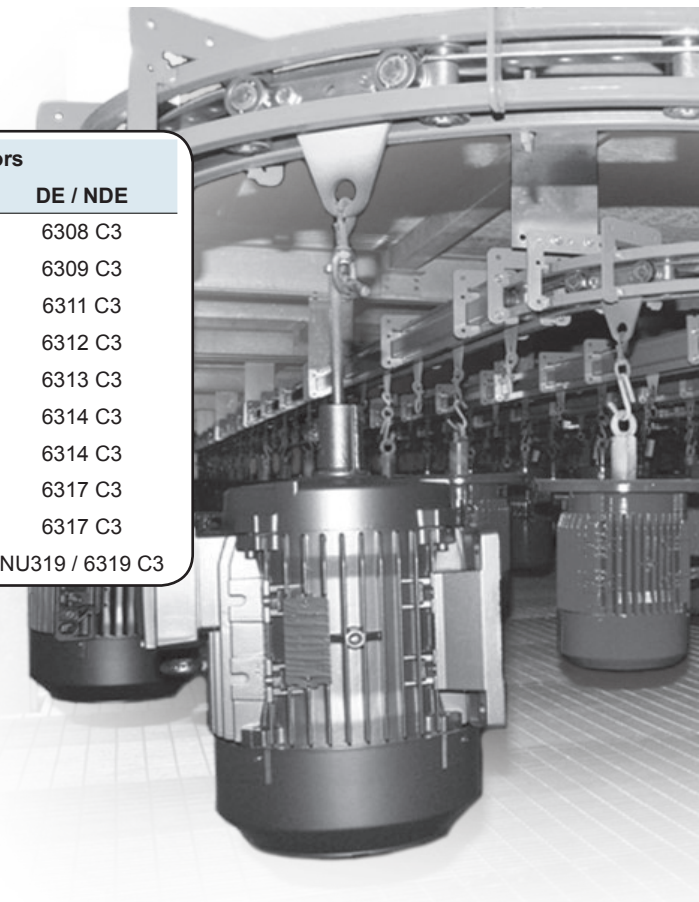
Rotors are "squirrel-cage" design, constructed of pressure die cast aluminum or aluminum alloy and dynamically balanced. Steel shafts (C40) can be either standard or specially made to your requirements. Standard motors have the shaft extending from one end of the motor only. Extensions from both ends can be supplied on request.

PAINT

All motors with the exception of explosion proof design (MAK) are normally painted with a semi-gloss black paint (RAL9005). Explosion proof motors are normally painted blue with RAL5010 which is an acid-protection coating for heavy duty applications.

NOISE

Motors are constructed to comply with international standards.



NOTE: All motors are Totally Enclosed Fan Cooled (TEFC) unless otherwise specified.

RECOMMENDATION

Lafert N.A recommends the use of filters and/or reactors when using a variable frequency drive to prevent failures due to spikes & surges. Failure to install proper protection may void the motor warranty.

INGRESS PROTECTION RATINGS

The type of protection against accidental contact and/or the entry of water or foreign particles is denoted by IEC 34-5. The standard is composed of two letters followed by two numbers. See below for IP Rating code breakdown.



IP Ingress Protection

1st number From 0 to 6, The first number indicates complete protection against contact with live or moving parts inside the casing.

5 = Protection against harmful dust deposits; dust is not prevented from entering, but must not interfere with the proper functioning of the motor.

6 = Complete protection against contact; no ingress of dust.

2nd number From 0 to 9K, indicates progressively the level of protection against the entry of water.

4 = Protection against water sprayed on the motor from any direction.

5 = Protection against water jet from a nozzle onto the motor from any direction.

6 = Protection against heavy seas or water projected in powerful jets.

7 = Ingress of water in harmful quantity shall not be possible when the enclosure is immersed in water under defined conditions of pressure and time (up to 1 meter of submersion).

9K = Protection against close-range high pressure, high temperature spray downs.

**Lafert NA stocks motors in
IP54, IP55, IP56, IP67 & IP69K**

HPS - High Performance Standalone Permanent Magnet AC Motors



HPS Series permanent magnet (PM) synchronous AC motors deliver IE4 “Super Premium” energy efficiency while reducing motor size and weight by up to 50%. The HPS Series combines the cost-effective mechanical design of an induction motor with the high performance, energy efficient brushless servo motor design. This uniquely engineered product was inspired and made possible by decades of Lafert experience and expertise in the design and manufacture of both motor types.

Application targets for the HPS Series are motor-driven HVACR equipment including pumps, fans, compressors and blowers, where system operating costs, size and weight are key design considerations. The IE4 Super Premium energy efficiency achieved by HPS Series motors deliver significant energy savings in comparison to NEMA Premium induction motors. The energy efficient performance of HPS Series motors allows equipment manufacturers to exceed governmental minimum energy performance standards (MEPS) and reduce ownership costs.



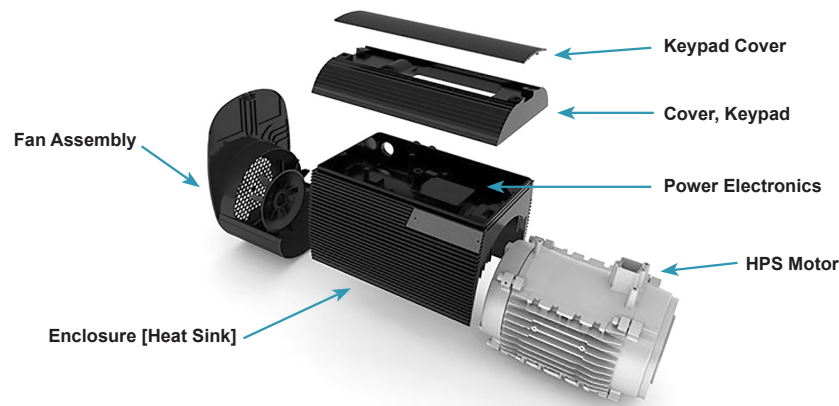
- Increased Power Density Reduces the Motor Frame Size up to Two Sizes
- Reduction of up to 50% in Dimensions, Space Envelope & Weight Compared to Other Aluminum-Bodied Motors
- Higher Space & Weight Savings Compared to NEMA Premium Efficient Motor Designs (with Rolled Steel or Cast Iron Construction)
- Manufactured Since 2005 in Italy in Accordance to the ISO 9001 Quality System
- 0.55 – 30 kW to Catalogue Standard or Custom-Build Specifications in Volume Production
- UL Recognized (cURus) & CE marks; Acceptable for use in the United States, Canada & Other Jurisdictions which Recognize Approvals

HPI Series - High Performance Integrated Permanent Magnet AC Motors with Frequency Drive

The HPI Series combines high performance HPS Series permanent magnet motors with matched variable frequency drives (VFD) to produce a seamlessly integrated motor and drive solution. The on-board Lafert drive technology and control interface deliver optimized system performance and energy efficiency, without costly and time-consuming integration of discrete motors and drives.

- Space & Weight Savings up to 50% Relative to Equivalent EISA Premium Efficient Motors
- Includes IE4 Super Premium Efficient HPS Series Motor
- Design eliminates enclosure requirement or frequency drive
- High Performance Sensorless AC Vector Control
- On-board Digital Analog I/O & Communications (Modbus RTU, RS 232, CANopen)
- Optimized for HVACR Applications

The HPI Series is available to equipment manufacturers for high volume applications (>1,000 units/year). Lafert offers HPI Series products with the option and capability to customize the control, electrical and mechanical design to customer specification. Please visit the Lafert North America website or contact our Outside Sales team for more information.



Lafert Brushless Servo Motors

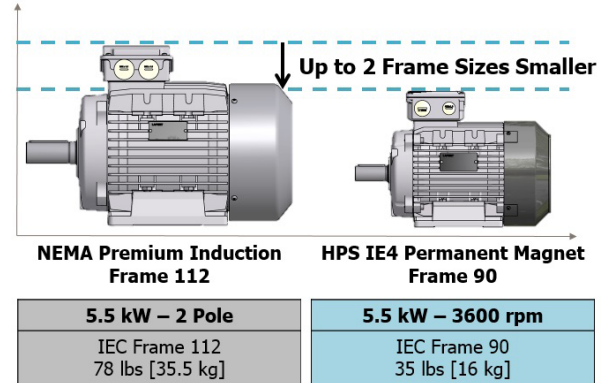
Industry-leading Lafert expertise in production and design of permanent magnet motor technology has its foundation in twenty-five years of brushless servo motor manufacturing. A complete range of AC servo motors are manufactured to customer specifications at our Italian facility for applications such as material handling, packaging, precision manufacture and robot applications.

- Standard Range Includes Rated Torque (0.25 - 390+ Nm) & speed (0 - 6000+ rpm)
- Available Sensorless or with Resolver, Absolute or Incremental Encoder, Synchro
- High Overload, Dynamic Performance, Power Density
- Forced Ventilation (Fan Cooled) & Brake Motor Executions
- Torque Motor (“pancake”) Design for Direct-Drive Applications
- Standard or Optional Marks and Approvals Include CE, UL & ATEX Zone 2, 22 (Hazardous Location)

Lafert North America provides replacement support for current and legacy Lafert brushless servo motors. Contact a Lafert sales representative for new servo motor applications.



- Standard Range Covers (0.55 – 30) kW and (1800, 3600, 4500) RPM
- Surface Mount Permanent Magnet AC Synchronous Motor
- (5) IEC Frame Sizes: 71, 90, 112, 132, 160
- “Super Premium” IE4 Energy Efficient (or better) as per IEC TS 60034-30-2:2016
- To Accommodate High Torque Output: Frames 71, 90 & 160 Have O/S DE & NDE Bearings. Frames 112 & 132 Have O/S DE Bearings & Standard NDE Bearings
- Class F (155°C) Insulation, Class B (80°C) Thermal Rise*
- Foot (IM B3) or Flange (IM B5, IM B14) Mounting (feet are removable)
- IP55 Environmental Rating
- Totally Enclosed Fan Cooled (TEFC)
- Designed for Sensorless Control (no encoder required)
- Available in 230V, 400V or 575V



HPS Series motors require a frequency drive which supports synchronous motor control to start/run and cannot be started across-the-line. Please contact your preferred drive supplier to identify drive products suitable for use with HPS Series motors.

See page 24 for dimensional drawing

HPS Series - 3600 RPM - Values @ 400V

Part Number	Rated Power	Rated Torque	Peak Torque	Voltage Constant	Torque Constant Speed	BEMF at Rated Speed	Rated Current	Efficiency HPS	Weight	List Price
	Pn kW	Mn Nm	Mpk Nm	Ke Vs	Kt Nm/A	En Vrs	In Arms	η %	lbs	\$
HPS71 3600 16	0.75	2.00	6.0	0.73	1.26	272	1.6	90.0%	11	805.00
HPS71 3600 23	1.10	2.90	8.8	0.73	1.26	272	2.3	90.9%	12	907.00
HPS71 3600 32	1.50	4.00	11.9	0.73	1.26	272	3.2	91.6%	14	985.00
HPS71 3600 46	2.20	5.80	17.5	0.73	1.26	272	4.6	91.8%	15	1,096.00
HPS90 3600 46 (S-L)	2.20	5.80	17.5	0.73	1.26	272	4.6	91.7%	23	1,192.00
HPS90 3600 63 (S-L)	3.00	8.00	23.9	0.73	1.26	272	6.3	92.4%	27	1,361.00
HPS90 3600 84 (S-L)	4.00	10.60	31.8	0.73	1.26	272	8.4	92.8%	31	1,462.00
HPS90 3600 116 (S-L)	5.50	14.60	43.8	0.73	1.26	272	11.6	93.3%	36	1,773.00
HPS112 3600 116 (M)	5.50	14.60	43.8	0.73	1.26	272	11.6	93.2%	51	2,064.00
HPS112 3600 158 (M)	7.50	19.90	59.7	0.73	1.26	272	15.8	93.9%	58	2,264.00
HPS112 3600 232 (M)	11.00	29.20	87.5	0.73	1.26	272	23.2	94.3%	67	2,524.00
HPS112 3600 317 (M)	15.00	39.80	119.4	0.73	1.26	272	31.7	94.5%	73	3,238.00
HPS132 3600 317 (M)	15.00	39.80	119.4	0.73	1.26	272	31.7	94.2%	113	4,648.00
HPS132 3600 391 (XL)	18.50	49.10	147.2	0.73	1.26	272	39.1	94.6%	128	5,627.00
HPS132 3600 465 (XXL)	22.00	58.40	175.1	0.73	1.26	272	46.5	95.0%	144	6,450.00
HPS132 3600 634 (XXL)	30.00	79.60	238.7	0.73	1.26	272	63.4	95.1%	160	6,798.00

HPS Series - 1800 RPM - Values @ 400V

Part Number	Rated Power	Rated Torque	Peak Torque	Voltage Constant	Torque Constant Speed	BEMF at Rated Speed	Rated Current	Efficiency HPS	Weight	List Price
	Pn kW	Mn Nm	Mpk Nm	Ke Vs	Kt Nm/A	En Vrs	In Arms	η %	lbs	\$
HPS71 1800 12	0.55	2.90	8.8	1.45	2.5	272	1.2	87.7%	11	805.00
HPS71 1800 16	0.75	4.00	11.9	1.45	2.5	272	1.6	88.4%	12	907.00
HPS71 1800 23	1.10	5.80	17.5	1.45	2.5	272	2.3	88.9%	14	985.00
HPS71 1800 32	1.50	8.00	23.9	1.45	2.5	272	3.2	89.4%	16	1,096.00
HPS90 1800 32 (S-L)	1.50	8.00	23.9	1.45	2.5	272	3.2	91.2%	23	1,192.00
HPS90 1800 46 (S-L)	2.20	11.70	35.0	1.45	2.5	272	4.6	91.6%	27	1,361.00
HPS90 1800 64 (S-L)	3.00	15.90	47.7	1.45	2.5	272	6.3	92.1%	31	1,462.00
HPS90 1800 84 (S-L)	4.00	21.20	63.7	1.45	2.5	272	8.4	92.4%	38	1,773.00
HPS112 1800 84 (M)	4.00	21.20	63.7	1.45	2.5	272	8.4	92.5%	51	2,064.00
HPS112 1800 116 (M)	5.50	29.20	87.5	1.45	2.5	272	11.6	92.6%	58	2,264.00
HPS112 1800 158 (M)	7.50	39.80	119.4	1.45	2.5	272	15.8	93.3%	67	2,524.00
HPS112 1800 232 (XL)	11.00	58.40	175.1	1.45	2.5	272	23.2	94.0%	73	3,238.00
HPS132 1800 232 (M)	11.00	58.40	175.1	1.45	2.5	272	23.2	94.2%	113	4,648.00
HPS132 1800 317 (XXL)	15.00	79.60	238.7	1.45	2.5	272	31.7	94.6%	128	5,627.00
HPS132 1800 391 (XXL)	18.50	98.10	294.4	1.45	2.5	272	39.1	94.9%	144	6,450.00
HPS160 1800 232 (M)	11.00	58.00	146.0	1.45	2.5	272	23.2	93.3%	156	INQUIRE
HPS160 1800 317 (M)	15.00	80.00	199.0	1.45	2.5	272	31.7	93.9%	166	INQUIRE
HPS160 1800 391 (M)	18.50	98.00	245.0	1.45	2.5	272	39.1	94.2%	166	INQUIRE
HPS160 1800 465 (L)	22.00	117.00	292.0	1.45	2.5	272	46.5	94.5%	189	INQUIRE
HPS160 1800 634 (L)	30.00	159.00	398.0	1.45	2.5	272	63.4	94.9%	224	INQUIRE

AMPH / LAB - IE3 Premium Efficiency Motors



3-Phase: 60Hz standard

1.15 Service Factor (SF) • Available in 208-230/460V 9 leads • 333/575V 6 leads

Frame sizes 100 and above available in 575/990V 6 leads • Frame sizes 132 and above available in 460/796V 6 leads

TEFC • Threaded hole output shaft is standard • Squirrel Cage • Class F • IP55 • IEC - CEI - UNEL MEC

CSA Energy Verified • Compliant with EISA regulations • AMPH CC#: 046B

AMPH = 6:1 (Constant Torque) Turn Down (cURus approved) • PTC's overload protection included on LAB motors

LAB = 10:1 (Constant Torque) Turn Down (CSA Approved) - cast based/ non removable feet - ExNa - (UL recognized are class 'B')

See pages 27 & 29 for dimensional drawings (frames 80 to 160)

See page 30 for LAB cast iron dimensional drawings (frames 132 to 315)



2 POLE - 3600 RPM

Part Number	Output Power		Speed Min ⁻¹	Torque Nm	EFF. 100%	Full Load Amps		Weight (lbs)	List Price
	kW	HP				460 V	575 V		
AMPH 80Z AA2	0.75	1.00	3525	2.0	85.0	1.50	1.2	21	677.00
AMPH 80Z BA2	1.10	1.50	3490	3.0	85.4	2.00	1.6	25	741.00
AMPH 80Z CA2	1.50	2.00	3460	4.1	85.5	2.80	2.2	30	765.00
AMPH 90S AA2 ☉	1.50	2.00	3515	4.1	85.5	2.80	2.2	37	860.00
AMPH 90L BA2 ☉	2.20	3.00	3480	6.0	86.5	3.80	3.0	41	1,127.00
AMPH 90L DA2 ☉	3.00	4.00	3510	8.2	88.5	5.30	4.2	45	1,166.00
AMPH 100L AA2	3.00	4.00	3515	8.2	88.5	4.90	3.9	52	1,239.00
AMPH 100L CA2	4.00	5.50	3530	10.8	88.5	6.70	5.9	59	1,457.00
AMPH 112M BA2	4.00	5.50	3520	10.9	88.5	6.20	5.0	61	1,596.00
AMPH 112M CA2	5.50	7.50	3530	14.9	89.5	8.90	7.1	78	2,003.00
AMPH 112M DA2	7.50	10.00	3530	20.3	90.2	11.90	9.5	81	2,006.00
AMPH 132S ZA2	5.50	7.50	3540	14.8	89.5	8.80	7.0	93	2,101.00
AMPH 132S TA2	7.50	10.00	3540	20.2	90.2	12.00	9.6	106	2,620.00
AMPH 132M TA2	9.20	12.40	3545	24.8	90.2	14.50	11.6	111	2,975.00
AMPH 132M RA2	11.00	15.00	3535	29.7	91.0	17.70	14.2	133	3,208.00
AMPH 132M ZA2	15.00	20.00	3530	40.6	91.0	23.50	18.8	150	3,794.00
AMPH 160M YA2	11.00	15.00	3550	29.6	91.0	17.00	13.6	199	3,329.00
AMPH 160M ZA2	15.00	20.00	3555	40.3	91.0	23.40	18.7	203	4,383.00
AMPH 160L ZA2 *	18.50	25.00	3555	49.7	91.7	31.00	24.8	239	5,185.00
AMPH 160L TA2 *	22.00	30.00	3540	59.3	91.7	35.80	28.6	239	5,678.00
LAB 180M E2	22.00	30.00	3560	60.04	91.7	34.04	27.23	426	4,604.00
LAB 200L D2	30.00	40.00	3570	79.82	92.4	45.04	36.03	527	6,584.00
LAB 200L E2	37.00	50.00	3570	99.78	93.0	55.93	44.75	554	7,183.00
LAB 225M E2	45.00	60.00	3580	119.40	93.6	66.69	53.35	710	8,910.00
LAB 250M E2	55.00	75.00	3580	149.25	93.6	83.36	66.69	904	11,076.00
LAB 280S D2	75.00	100.00	3580	199.00	94.1	110.56	88.45	1210	13,515.00
LAB 280M E2	90.00	125.00	3580	248.75	95.0	136.89	109.51	1334	15,355.00
LAB 315S D2	110.00	150.00	3580	298.50	95.0	164.27	131.42	1850	27,702.00
LAB 315L D2	150.00	200.00	3580	398.01	95.4	218.11	174.49	2154	30,043.00

4 POLE - 1800 RPM

Part Number	Output Power		Speed Min ⁻¹	Torque Nm	EFF. 100%	Full Load Amps		Weight (lbs)	List Price
	kW	HP				460 V	575 V		
AMPH 80Z AA4	0.75	1.00	1740	4.1	85.5	1.45	1.2	24	809.00
AMPH 90S AA4 ☉	1.10	1.50	1745	6.0	86.5	2.20	1.8	42	838.00
AMPH 90L BA4 ☉	1.50	2.00	1735	8.3	86.5	2.90	2.3	42	949.00
AMPH 90L CA4 ☉	1.80	2.40	1730	9.9	86.5	3.80	3.0	42	1,080.00
AMPH 100L AA4 +	2.20	3.00	1760	11.9	89.5	3.80	3.0	55	1,258.00
AMPH 100L BA4 +	3.00	4.00	1765	16.2	89.5	5.30	4.2	62	1,442.00
AMPH 112M BA4	4.00	5.50	1760	21.7	89.5	6.90	5.5	79	1,614.00
AMPH 132S ZA4	5.50	7.50	1760	29.9	91.7	9.30	7.4	120	2,258.00
AMPH 132M ZA4	7.50	10.00	1760	40.7	91.7	13.00	10.4	133	2,579.00
AMPH 132M TA4	9.20	12.40	1760	49.9	91.7	17.20	13.8	156	3,056.00
AMPH 160M ZA4	11.00	15.00	1770	59.3	92.4	18.70	15.0	230	3,946.00
AMPH 160L ZA4	15.00	20.00	1765	81.2	93.0	26.30	21.0	272	5,121.00
LAB 180M D4	18.50	25.00	1770	100.63	93.6	29.77	23.82	417	4,494.00
LAB 180L E4	22.00	30.00	1770	120.75	93.6	37.51	30.01	452	4,804.00
LAB 200L D4	30.00	40.00	1770	161.00	94.1	49.75	39.80	564	6,180.00
LAB 225S D4	37.00	50.00	1770	201.25	94.5	57.61	46.09	680	7,578.00
LAB 225M E4	45.00	60.00	1770	241.50	95.0	68.76	55.01	736	9,168.00
LAB 250M E4	55.00	75.00	1770	301.88	95.4	86.60	69.28	913	11,330.00
LAB 280S D4	75.00	100.00	1780	400.24	95.4	115.47	92.38	1277	14,476.00
LAB 280M E4	90.00	125.00	1780	500.30	95.4	142.66	114.13	1400	16,177.00
LAB 315S D4	110.00	150.00	1780	600.36	95.8	174.53	139.63	1880	27,702.00
LAB 315L D4	150.00	200.00	1780	800.48	96.2	231.74	185.40	2220	30,043.00

☉ S/L dual set of holes on base (actual frame is 90L)

+ Special flange required

* ΔΔ/Δ internal connection

AMPH 9 lead hook up at 230/460V YY/Y connection,

(except for 2 pole 160L - ΔΔ/Δ)

3-Phase: 60Hz standard

1.15 Service Factor (SF) • Available in 208 230/460V 9 leads • 333/575V 6 leads

Frame sizes 100 and above available in 575/990V 6 leads • Frame sizes 132 and above available in 460/796V 6 leads

Threaded hole output shaft is standard • Squirrel Cage • Class F • IP55 • IEC - CEI - UNEL MEC

AMPH motors (cURus approved) - 6.1 CT Turn Down - (UL recognized are class 'B') - CC#: 046B

LAB Motors (CSA Energy Verified) - 10:1 CT Turn Down - cast based/ non removable feet - motors meet ExNa

Compliant with EISA regulations & are NRCAN approved

See pages 27 & 29 for dimensional drawings (frames 90 to 160)

See page 30 for LAB cast iron dimensional drawings (frames 132 to 315)

6 POLE - 1200 RPM

Part Number	Output Power		Speed Min ⁻¹	Torque Nm	EFF 100%	Full Load Amps		Weight (lbs)	List Price \$
	kW	HP				460 V	575 V		
AMPH 90S AA6 [⊙]	0.75	1.00	1155	6.2	82.5	2.05	1.65	41	1,104.00
AMPH 100L AA6 +	1.10	1.50	1175	8.9	87.5	2.50	2.00	64	1,592.00
AMPH 112M AA6	1.10	1.50	1180	8.9	87.5	2.50	2.00	78	1,880.00
AMPH 112M BA6	1.50	2.00	1180	12.1	88.5	3.50	2.80	83	2,099.00
AMPH 112M CA6	1.80	2.40	1170	14.7	88.5	3.90	3.10	83	2,657.00
AMPH 132S AA6	2.20	3.00	1175	17.9	89.5	4.70	3.80	105	2,605.00
AMPH 132S BA6	3.00	4.00	1175	24.4	89.5	6.40	5.10	108	2,856.00
AMPH 132M CA6	4.00	5.50	1175	32.5	89.5	7.90	6.30	113	3,295.00
AMPH 160M AA6	5.50	7.50	1180	44.5	91.0	9.80	7.80	189	4,496.00
AMPH 160M BA6	7.50	10.00	1180	60.7	91.0	13.60	10.90	234	5,087.00
AMPH 160L CA6	9.20	12.40	1175	74.8	91.0	16.40	13.10	257	5,852.00

[⊙] S/L dual set of holes on base (actual frame is 90L)

+ Special flange required (H4)

AMPH frame sizes from 80 to 160 have removable feet.

Select AMPH sizes are available with dual mounting holes on the base.

9 lead hook up at 230/460V YY/Y connection (except for 2 pole 160L - $\Delta\Delta/\Delta$).

6 POLE - 1200 RPM

Part Number	Output Power		Speed Min ⁻¹	Torque Nm	EFF 100%	Full Load Amps		Weight (lbs)	List Price \$
	kW	HP				460 V	575 V		
LAB 180L D6	15.00	20.00	1180	120.75	91.7	25.53	20.42	408	4,834.00
LAB 200L D6	18.50	25.00	1160	153.54	93.0	31.46	25.17	542	6,111.00
LAB 200L E6	22.00	30.00	1160	184.25	93.0	37.76	30.20	565	6,641.00
LAB 225M D6	30.00	40.00	1160	245.67	94.1	49.75	39.80	710	8,620.00
LAB 250M E6	37.00	50.00	1160	307.08	94.1	62.19	49.75	842	10,571.00
LAB 280S D6	45.00	60.00	1160	368.50	94.5	74.31	59.45	1090	13,539.00
LAB 280M E6	55.00	75.00	1190	449.01	94.5	92.89	74.31	1180	15,071.00
LAB 315L D6	110.00	150.00	1170	598.68	95.8	174.70	139.39	2180	32,195.00

8 POLE - 900 RPM

Part Number	Output Power		Speed Min ⁻¹	Torque Nm	EFF 100%	Full Load Amps		Weight (lbs)	List Price \$
	kW	HP				460 V	575 V		
LAB 132M ZA8	2.20	3.00	870	24.57	85.5	4.63	3.70	128	1,823.00
LAB 132M TA8	3.00	4.00	870	32.76	86.5	6.10	4.88	143	2,272.00
LAB 160M YA8	3.70	5.00	870	40.94	86.5	7.52	6.01	210	3,028.00
LAB 160M ZA8	5.50	7.50	870	61.42	86.5	11.28	9.02	240	3,388.00
LAB 160L ZA8	7.50	10.00	870	81.89	89.5	14.53	11.62	287	3,926.00
LAB 180L E8	11.00	15.00	870	122.83	89.5	21.21	16.97	416	4,761.00
LAB 200L E8	15.00	20.00	870	163.78	90.2	27.68	22.15	443	6,589.00
LAB 200L D8	18.00	25.00	880	202.39	90.2	34.60	27.68	485	7,277.00
LAB 225S E8	22.00	30.00	880	242.87	91.7	40.31	32.24	595	8,769.00
LAB 225M E8	30.00	40.00	880	323.83	91.7	53.74	42.99	815	9,691.00

LAB cast iron construction has non-removable feet.



ST / AM - Standard Efficiency Motors



3-Phase: 60Hz standard

1.15 Service Factor (SF) • Available in 208-230/460V - 333/575V

TEFC • IP55 • Squirrel Cage • Threaded hole output shaft is standard • Class F • IEC - CEI - UNEL MEC

AM Motors (cURus approved) - (UL recognized are class 'B') • ST Motors (CSA Approved)

See pages 26 & 29 for dimensional drawings

2 POLE - 3600 RPM

Part Number	HP	Full Load Amps 460 V	575 V	Speed Min ⁻¹	Weight (lbs)	List Price \$
ST 56 S2 *	0.18	0.40	0.29	3300	7	373.00
ST 63 C2 *	0.25	0.60	0.44	3120	8	375.00
ST 63 S2 *	0.35	0.80	0.58	3310	9	381.00
ST 63 L2 *	0.50	1.20	0.87	3265	10	393.00
ST 71 C2	0.50	1.00	0.73	3300	13	399.00
ST 71 S2	0.75	1.50	1.10	3380	14	404.00
ST 71 L2	1.00	1.90	1.40	3320	16	454.00

6 POLE - 1200 RPM

Part Number	HP	Full Load Amps 460 V	575 V	Speed Min ⁻¹	Weight (lbs)	List Price \$
ST 63 C6 *	0.12	0.47	0.36	980	10	588.00
ST 71 C6	0.25	0.85	0.62	1050	14	608.00
ST 71 S6	0.35	1.10	0.80	1020	15	615.00
ST 80 C6	0.50	1.05	0.91	1090	18	631.00
ST 80 S6	0.75	1.80	1.30	1090	21	684.00

4 POLE - 1800 RPM

Part Number	HP	Full Load Amps 460 V	575 V	Speed Min ⁻¹	Weight (lbs)	List Price \$
ST 56 S4 *	0.12	0.40	0.29	1560	6	373.00
ST 63 C4 *	0.18	0.50	0.36	1630	7	375.00
ST 63 S4 *	0.25	0.70	0.51	1590	9	379.00
ST 63 A4 *	0.33	0.80	0.58	1630	9	381.00
ST 71 C4	0.35	1.00	0.73	1600	13	392.00
ST 71 S4	0.50	1.30	0.91	1650	13	397.00
AM 71 ZCA4	0.75	1.60	1.20	1660	16	445.00
ST 80 C4	0.75	1.70	1.20	1680	18	450.00

8 POLE - 900 RPM

Part Number	HP	Full Load Amps 460 V	575 V	Speed Min ⁻¹	Weight (lbs)	List Price \$
ST 71 C8	0.20	0.94	0.68	760	13	714.00
ST 80 C8	0.35	1.20	0.87	810	18	876.00
ST 90S C8 ●	0.50	1.80	1.30	810	25	965.00
ST 90L S8 ●	0.75	2.70	2.00	810	33	1,084.00

* Non-removable feet - side mount only (F2 standard/ F1 upon request)

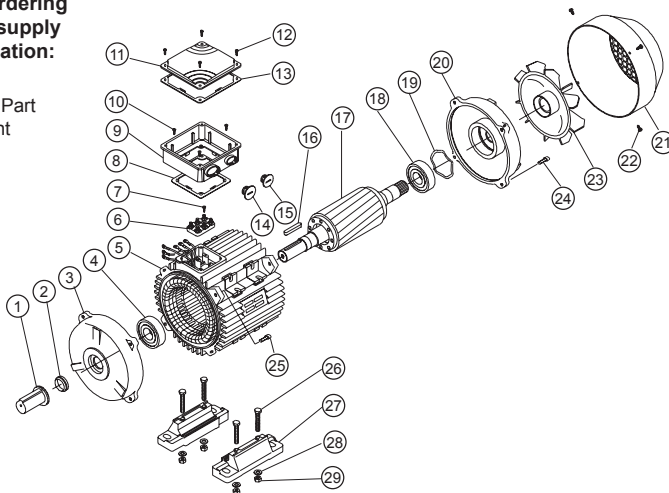
● S/L dual set of holes on base (actual frame is 90L)

Frame sizes from 71 to 90 have removable feet.

3 Phase Motor Parts Breakdown

When inquiring or ordering spare parts, please supply the following information:

- Motor Type
- Designation of Spare Part
- Mounting Arrangement
- Motor Serial Number
- Date on Nameplate



PART DESCRIPTION:

- | | | |
|--------------------------------|-----------------------------------|---|
| 1. Shaft protection | 11. Terminal box lid | 21. Fan cover |
| 2. Dust seal drive end | 12. Fixing screw terminal box lid | 22. Fixing screw fan cover |
| 3. Endshield drive end | 13. Gasket terminal box lid | 23. Fan |
| 4. Bearing drive end | 14. Blank gland plug | 24. Fixing bolt endshield non-drive end |
| 5. Stator frame | 15. Blank gland plug | 25. Fixing bolt endshield drive end |
| 6. Terminal board | 16. Key | 26. Fixing bolt motor feet |
| 7. Fixing screw terminal board | 17. Rotor complete | 27. Motor feet |
| 8. Gasket terminal box | 18. Bearing non-drive end | 28. Fixing washer motor feet |
| 9. Terminal box | 19. Pre-load washer | 29. Fixing nut motor feet |
| 10. Fixing screw terminal box | 20. Endshield non-drive end | |



1.0 Service Factor (SF) • Available in 230V, 460V or 575V • Constant torque • Threaded hole output shaft • TEFC

Squirrel Cage • Class F • IP55 - IEC - CEI - UNEL MEC - CSA Approved or cURus approved - (UL recognized are Class 'B')

See pages 26 & 29 for dimensional drawings (frames 63 to 160)

See page 30 for dimensional drawings (frames 180 to 315 - same as LAB series)

2/4 POLE - 3600/1800 RPM - 1 WINDING

Part Number	HP	Weight (lbs)	List Price \$
FB 63 S2/4 *	0.40/0.27	10	803.00
FB 71 C2/4	0.60/0.40	17	948.00
FB 80 C2/4	0.80/0.60	19	1,068.00
FB 80 S2/4	1.00/0.75	25	1,138.00
FB 80 L2/4	1.50/1.10	32	1,206.00
FB 90L C2/4 ☉	2.10/1.60	34	1,403.00
FB 90L S2/4 ☉	2.60/1.90	38	1,529.00
FB 100L C2/4	3.40/2.50	47	1,819.00
FB 100L L2/4	4.00/3.00	50	1,843.00
FB 100L S2/4	4.50/3.50	51	2,140.00
FB 112M C2/4	6.00/4.50	80	2,958.00
FB 132S ZA2/4	8.00/6.40	101	3,981.00
FB 132M ZA2/4	11.00/9.00	121	4,654.00
FB 160M ZA2/4	14.50/11.70	192	7,218.00
FB 160L ZA2/4	22.50/17.00	225	10,987.00
FB 180M ZA2/4	26.50/20.00	287	12,006.00
FB 180L ZA2/4	31.00/24.00	309	14,246.00
FB 200L P2/4	39.00/32.50	507	19,182.00
FB 200L R2/4	45.00/35.00	562	20,305.00
FB 225S P2/4	52.00/40.00	716	23,483.00
FB 225M P2/4	63.00/46.00	728	26,527.00
FB 250M P2/4	79.00/68.00	1025	34,788.00
FB 280S V2/4	98.00/82.00	1279	47,196.00
FB 280M V2/4	114.00/95.00	1367	56,324.00
FB 315S ZE2/4	156.00/116.00	1896	67,634.00
FB 315M ZE2/4	170.00/136.00	2073	83,068.00
FB 315L ZE2/4	204.00/163.00	2470	89,591.00

4/8 POLE - 1800/900 RPM - 1 WINDING

Part Number	HP	Weight (lbs)	List Price \$
FB 71 C4/8	0.35/0.18	15	1,116.00
FB 80 C4/8	0.50/0.25	17	1,241.00
FB 80 S4/8	0.70/0.35	20	1,309.00
FB 90S C4/8 ☉	1.00/0.50	30	1,450.00
FB 90L S4/8 ☉	1.30/0.70	35	1,638.00
FB 100L C4/8	1.90/0.90	48	1,819.00
FB 112M C4/8	2.40/1.40	70	2,368.00
FB 112M S4/8	3.00/1.80	75	2,797.00
FB 132S ZA4/8	5.20/2.80	95	4,073.00
FB 132M ZA4/8	6.50/3.50	119	4,662.00
FB 132M L4/8	7.50/4.00	135	5,047.00
FB 160M C4/8	8.50/5.50	165	5,913.00
FB 160M YA4/8	10.00/5.50	185	7,189.00
FB 160M ZA4/8	12.20/7.00	198	9,095.00
FB 160L ZA4/8	17.00/10.00	220	10,912.00
FB 180L ZA4/8	24.00/15.00	331	15,517.00
FB 200L P4/8	31.00/20.00	485	19,679.00
FB 200LR4/8	39.00/24.00	562	24,304.00
FB 225S P4/8	43.00/28.00	684	26,562.00
FB225M P4/8	50.00/35.00	695	31,057.00
FB 250M P4/8	63.00/43.00	1080	38,706.00
FB 280S V4/8	82.00/60.00	1279	49,508.00
FB 280M V4/8	95.00/71.00	1367	61,892.00
FB 315S ZE4/8	136.00/82.00	1742	76,074.00
FB315M ZE4/8	163.00/100.00	1896	96,780.00
FB 315L ZE4/8	200.00/120.00	2183	117,033.00

4/6 POLE - 1800/1200 RPM - 2 WINDING

Part Number	HP	Weight (lbs)	List Price \$
FB 71 C4/6	0.35/0.25	16	1,224.00
FB 80 A4/6	0.50/0.35	18	1,414.00
FB 80 C4/6	0.75/0.50	22	1,504.00
FB 90L C4/6 ☉	1.20/0.80	36	1,652.00
FB 100L L4/6	1.50/1.00	54	1,923.00
FB 100L C4/6	2.00/1.20	73	2,122.00
FB 112M C4/6	2.50/1.80	74	2,648.00
FB 112M S4/6	3.50/2.50	81	3,261.00
FB 132S ZA4/6	4.00/3.00	95	3,660.00
FB 132M ZA4/6	6.70/4.30	119	7,146.00
FB 160M YA4/6	10.00/6.80	185	7,867.00
FB 160M ZA4/6	12.20/8.00	198	8,946.00
FB 160L ZA4/6	16.00/11.00	220	12,259.00
FB180L ZA4/6	22.50/15.00	331	15,947.00

6/8 POLE - 1200/900 RPM - 2 WINDING

Part Number	HP	Weight (lbs)	List Price \$
FB 71 C6/8	0.30/0.15	16	1,277.00
FB 80 C6/8	0.50/0.25	21	1,688.00
FB 90L C6/8 ☉	0.75/0.40	36	2,150.00
FB 100L C6/8	1.00/0.60	52	2,319.00
FB 112M C6/8	1.30/0.90	70	2,787.00
FB 112M S6/8	2.00/1.00	80	3,168.00
FB 132S ZA6/8	2.20/1.80	95	4,251.00
FB 132M ZA6/8	3.90/3.00	119	5,479.00
FB 160M YA6/8	5.50/4.00	185	7,137.00
FB 160M ZA6/8	7.50/5.50	198	9,064.00
FB 160L ZA6/8	10.00/7.50	220	10,047.00
FB 180L ZA6/8	15.00/11.50	331	14,402.00

* Non-removable feet - side mount only (F2 standard/ F1 upon request)

☉ S/L dual set of holes on base (actual frame is 90L)

2/8 POLE - 3600/900 RPM - 2 WINDING

Part Number	HP	Weight (lbs)	List Price \$
FB 80 C2/8	0.50/0.15	21	1,702.00
FB 80 S2/8	0.75/0.15	26	1,834.00
FB 90L C2/8 ☉	1.00/0.25	35	1,987.00
FB 90L S2/8 ☉	1.50/0.40	43	2,175.00
FB 100L S2/8	2.00/0.50	45	2,354.00
FB 100L L2/8	2.50/0.60	45	2,764.00
FB 112M C2/8	2.50/1.45	78	3,261.00
FB 112M L2/8	3.00/0.75	79	3,498.00
FB 132S C2/8	4.00/1.00	81	4,256.00
FB 132M S2/8	6.00/1.50	94	5,481.00



Frame sizes from 71 to 160 have removable feet.

Custom 2-Speeds available in all frame sizes.

AMBZ - High Brake Torque Full Size Brake Motors (575V)



Self Braking - 3-Phase: 60 Hz standard - AC 6 Lead-Coil Brake

1.15 Service Factor (SF) • Available in 333/575V • Brake voltage same as motor voltage TEFC • Squirrel Cage • Class F • Available with DC brake coil
 Option for manual release key (at the side of motor) • IP54 • IEC • CEI • UNEL MEC • CuRus • (UL recognized are Class 'B') • S3 60% Duty Cycle

See page 28 & 29 for dimensional drawings

2 POLE - 3600 RPM

Part Number	HP	Full Load Amps 575 V	Speed Min ⁻¹	Max Brake Torque (Nm)	Weight (lbs)	List Price \$
AMBZ 63 ZAA2 *	0.25	0.44	3120	3.5	12	1,262.00
AMBZ 63 ZBA2 *	0.33	0.58	3310	3.5	13	1,248.00
AMBZ 63 ZCA2 *	0.50	0.87	3265	3.5	14	1,343.00
AMBZ 71 ZAA2	0.50	0.73	3300	3.5	18	1,323.00
AMBZ 71 ZBA2	0.75	1.10	3380	7.5	20	1,369.00
AMBZ 71 ZCA2	1.00	1.40	3320	7.5	22	1,467.00
AMBZ 80 ZAA2	1.00	1.50	3410	7.5	27	1,577.00
AMBZ 80 ZBA2	1.50	2.00	3400	15.0	32	1,644.00
AMBZ 80 ZCA2	2.00	2.50	3400	15.0	36	1,727.00
AMBZ 90S AA2	2.00	2.10	3410	15.0	41	1,955.00
AMBZ 90S BA2	2.50	2.50	3420	15.0	41	2,074.00
AMBZ 90L CA2	3.00	3.60	3420	15.0	48	2,156.00
AMBZ 90L DA2	4.00	4.50	3445	40.0	60	2,274.00
AMBZ 100L AA2	4.00	4.10	3445	40.0	63	2,523.00
AMBZ 100L BA2	5.50	5.60	3380	40.0	64	2,778.00
AMBZ 100L CA2	7.50	7.30	3400	40.0	78	2,961.00
AMBZ 112M AA2	5.50	5.90	3430	40.0	76	3,143.00
AMBZ 112M BA2	7.50	7.30	3460	40.0	83	3,443.00
AMBZ 112M CA2	10.00	10.00	3460	75.0	106	3,648.00
AMBZ 132S YA2	7.50	7.60	3480	75.0	124	4,750.00
AMBZ 132S ZA2	10.00	10.60	3450	75.0	137	5,246.00
AMBZ 132M ZA2	12.50	12.10	3510	75.0	148	5,857.00
AMBZ 132M RA2	15.00	15.20	3455	75.0	159	6,119.00
AMBZ 132M TA2	20.00	20.00	3504	150.0	183	6,533.00
AMBZ 160M YA2	15.00	16.50	3530	150.0	234	8,051.00
AMBZ 160M XA2	20.00	19.30	3530	150.0	271	8,803.00
AMBZ 160L XA2	25.00	25.70	3540	150.0	302	9,840.00
AMBZ 160L RA2	30.00	27.10	3530	150.0	302	11,460.00

6 POLE - 1200 RPM

Part Number	HP	Full Load Amps 575 V	Speed Min ⁻¹	Max Brake Torque (Nm)	Weight (lbs)	List Price \$
AMBZ 63 ZAA6 *	0.12	0.36	1030	3.5	15	1,394.00
AMBZ 71 ZAA6	0.25	0.62	1050	7.5	20	1,422.00
AMBZ 71 ZBA6	0.33	0.80	1090	7.5	21	1,462.00
AMBZ 80 ZAA6	0.50	0.91	1090	7.5	26	1,661.00
AMBZ 80 ZBA6	0.75	1.30	1090	15.0	32	1,759.00
AMBZ 90S AA6	1.00	1.70	1140	15.0	39	2,025.00
AMBZ 90L BA6	1.50	2.50	1150	40.0	52	2,203.00
AMBZ 100L AA6	2.00	3.60	1150	40.0	59	2,553.00
AMBZ 100L BA6	2.50	3.60	1150	40.0	69	2,745.00
AMBZ 112M AA6	3.00	4.10	1150	40.0	80	3,270.00
AMBZ 112M CA6	4.00	4.60	1150	75.0	117	3,791.00
AMBZ 132S ZA6	4.00	5.20	1150	75.0	124	4,828.00
AMBZ 132M YA6	5.50	7.00	1150	75.0	137	5,246.00
AMBZ 132M ZA6	7.50	9.40	1150	150.0	177	5,944.00
AMBZ 160M ZA6	10.00	11.60	1150	150.0	269	8,297.00
AMBZ 160L ZA6	15.00	15.60	1150	150.0	315	9,613.00

4 POLE - 1800 RPM

Part Number	HP	Full Load Amps 575 V	Speed Min ⁻¹	Max Brake Torque (Nm)	Weight (lbs)	List Price \$
AMBZ 63 ZAA4 *	0.16	0.36	1630	3.5	12	1,192.00
AMBZ 63 ZBA4 *	0.25	0.51	1590	3.5	13	1,240.00
AMBZ 63 ZCA4 *	0.33	0.58	1630	3.5	14	1,283.00
AMBZ 71 ZAA4	0.33	0.73	1600	3.5	17	1,315.00
AMBZ 71 ZBA4	0.50	0.91	1650	7.5	19	1,339.00
AMBZ 71 ZCA4	0.75	1.20	1650	7.5	22	1,381.00
AMBZ 80 ZAA4	0.75	1.20	1680	7.5	27	1,508.00
AMBZ 80 ZBA4	1.00	1.70	1690	15.0	32	1,574.00
AMBZ 80 ZCA4	1.50	2.00	1660	15.0	34	1,688.00
AMBZ 90S AA4	1.50	2.10	1680	15.0	39	1,840.00
AMBZ 90L BA4	2.00	2.70	1656	40.0	48	1,967.00
AMBZ 90L CA4	2.50	3.10	1680	40.0	51	2,149.00
AMBZ 90L DA4	3.00	3.90	1680	40.0	56	2,214.00
AMBZ 100L AA4	3.00	3.50	1690	40.0	64	2,352.00
AMBZ 100L BA4	4.00	5.00	1700	40.0	70	2,563.00
AMBZ 100L CA4	5.50	6.40	1680	75.0	85	2,820.00
AMBZ 112M AA4	5.50	5.70	1720	75.0	97	3,210.00
AMBZ 112M BA4	7.50	8.00	1725	75.0	97	3,378.00
AMBZ 132S ZA4	7.50	7.80	1715	75.0	135	4,697.00
AMBZ 132M ZA4	10.00	10.60	1730	75.0	154	5,242.00
AMBZ 132M RA4	12.50	10.90	1750	150.0	196	5,519.00
AMBZ 132M TA4	15.00	16.00	1728	150.0	196	6,508.00
AMBZ 160M XA4	15.00	15.30	1750	150.0	260	8,059.00
AMBZ 160L XA4	20.00	19.60	1750	150.0	300	8,881.00
AMBZ 160L ZA4	25.00	26.60	1750	250.0	344	11,334.00
AMBZ 160L RA4	30.00	32.00	1750	250.0	340	11,788.00

8 POLE - 900 RPM

Part Number	HP	Full Load Amps 575 V	Speed Min ⁻¹	Max Brake Torque (Nm)	Weight (lbs)	List Price \$
AMBZ 71 ZAA8	0.16	0.65	760	7.5	20	1,780.00
AMBZ 80 ZAA8	0.33	0.87	810	7.5	26	1,908.00
AMBZ 90S AA8	0.50	1.30	810	15.0	38	2,300.00
AMBZ 90L BA8	0.75	2.00	810	15.0	46	2,429.00
AMBZ 100L AA8	1.00	1.90	820	40.0	59	2,852.00
AMBZ 100L BA8	1.50	2.90	830	40.0	70	3,161.00
AMBZ 112M AA8	2.00	3.50	830	40.0	100	3,720.00
AMBZ 132S ZA8	3.00	4.20	850	75.0	143	5,337.00
AMBZ 132M ZA8	4.00	5.70	860	150.0	163	5,850.00
AMBZ 160M YA8	5.50	6.50	860	150.0	229	8,291.00
AMBZ 160M ZA8	7.50	8.50	860	150.0	267	8,867.00
AMBZ 160L ZA8	10.00	11.00	850	150.0	313	9,851.00

* Non-removable feet - side mount only (F2 standard/ F1 upon request)

☉ S/L dual set of holes on base (actual frame is 90L)

Frame sizes from 71 to 160 have removable feet.

AMBZ brake motors do not come with a manual brake release lever (available upon request - for side exterior location of brake cover only).



3-Phase: 60Hz standard - AC 6 Lead-Coil Brake

1.15 Service Factor (SF) • Available in 208 230V/460V - 333/575V (please inquire) • Brake voltage same as motor voltage

Adjustable brake torque • Manual release lever (included on rear end of motor) • TEFC • Squirrel Cage • Class F • IP54 • S3 60% Duty Cycle

IEC - CEI - UNEL MEC - CSA Approved (UL recognized are Class 'B')

See page 28 & 29 for dimensional drawings
See page 15 for parts breakdown

2 POLE - 3600 RPM

Part Number	HP	Full Load Amps 460 V	Speed Min ⁻¹	Max Brake Torque (Nm)	Weight (lbs)	List Price \$
AAF 63 C2 *	0.25	0.60	3120	4.9	17	1,262.00
AAF 63 S2 *	0.35	0.80	3310	4.9	18	1,298.00
AAF 63 L2 *	0.50	1.20	3265	4.9	19	1,343.00
AAF 71 C2	0.50	1.00	3300	10.8	29	1,323.00
AAF 71 S2	0.75	1.50	3380	10.8	30	1,369.00
AAF 71 L2	1.00	1.90	3320	10.8	32	1,467.00
AAF 80 C2	1.00	2.00	3410	19.6	43	1,577.00
AAF 80 S2	1.50	2.70	3400	19.6	45	1,644.00
AAF 80 L2	2.00	3.40	3400	19.6	47	1,727.00
AAF 90S C2 ●	2.00	2.90	3410	34.3	57	1,955.00
AAF 90S L2 ●	2.50	3.40	3420	34.3	59	2,074.00
AAF 90L S2 ●	3.00	4.40	3420	34.3	64	2,156.00
AAF 100L C2	4.00	5.00	3445	54.0	73	2,523.00
AAF 100L S2	5.50	6.80	3380	54.0	80	2,778.00
AAF 112M C2	5.50	7.10	3430	88.3	112	3,143.00
AAF 112M S2	7.50	8.80	3460	88.3	119	3,443.00
AAF 132S L2	7.50	9.20	3480	166.8	149	4,750.00
AAF 132S C2	10.00	12.80	3450	166.8	162	5,246.00
AAF 132M S2	12.50	14.70	3510	166.8	177	5,857.00
AAF 132M A2	15.00	18.40	3455	166.8	184	6,119.00
AAF 160M C2	15.00	20.00	3530	264.9	275	8,051.00
AAF 160M S2	20.00	23.40	3530	264.9	298	8,803.00
AAF 160L L2	25.00	31.00	3540	264.9	326	9,840.00

4 POLE - 1800 RPM

Part Number	HP	Full Load Amps 460 V	Speed Min ⁻¹	Max Brake Torque (Nm)	Weight (lbs)	List Price \$
AAF 63 C4 *	0.18	0.50	1630	4.9	18	1,194.00
AAF 63 S4 *	0.25	0.70	1590	4.9	19	1,240.00
AAF 63 A4 *	0.33	0.80	1630	4.9	20	1,283.00
AAF 71 C4	0.35	1.00	1600	10.8	26	1,311.00
AAF 71 S4	0.50	1.30	1650	10.8	28	1,339.00
AAF 71 L4	0.70	1.60	1680	10.8	30	1,381.00
AAF 80 C4	0.75	1.70	1680	19.6	38	1,508.00
AAF 80 S4	1.00	2.30	1690	19.6	41	1,574.00
AAF 80 L4	1.30	2.60	1660	19.6	43	1,688.00
AAF 90S C4	1.50	2.90	1680	34.3	50	1,840.00
AAF 90L S4	2.00	3.40	1656	34.3	56	1,967.00
AAF 90L L4	2.50	4.10	1680	34.3	60	2,149.00
AAF 100L C4	3.00	5.60	1690	54.0	76	2,352.00
AAF 100L S4	4.00	6.90	1700	54.0	84	2,563.00
AAF 112M S4	5.50	7.90	1720	88.3	118	3,210.00
AAF 112M/4	7.50	12.10	1725	88.3	136	3,378.00
AAF 132S S4	7.50	11.80	1715	166.8	161	4,697.00
AAF 132M A4	10.00	15.50	1730	166.8	184	5,242.00
AAF 132M L4	12.50	16.00	1750	166.8	217	5,519.00
AAF 160M C4	15.00	19.80	1750	264.9	315	8,059.00
AAF 160L S4	20.00	28.70	1750	264.9	344	8,881.00

8 POLE - 900 RPM

Part Number	HP	Full Load Amps 460 V	Speed Min ⁻¹	Max Brake Torque (Nm)	Weight (lbs)	List Price \$
AAF 71 C8	0.20	0.94	760	10.8	28	1,780.00
AAF 80 C8	0.35	1.20	810	19.6	36	2,133.00
AAF 90S C8 ●	0.50	1.80	810	34.3	56	2,300.00
AAF 90L S8 ●	0.75	2.70	810	34.3	62	2,429.00
AAF 100L C8	1.00	2.80	820	54.0	69	2,852.00
AAF 100L S8	1.50	4.00	830	54.0	80	3,161.00
AAF 112M C8	2.00	4.70	830	88.3	119	3,720.00
AAF 132S C8	3.00	5.70	850	88.3	163	5,337.00
AAF 132M S8	4.00	7.70	860	88.3	182	5,850.00
AAF 160M C8	5.50	8.70	860	264.9	266	8,291.00
AAF 160M S8	7.50	11.40	860	264.9	290	8,867.00
AAF 160L L8	10.00	14.80	850	264.9	306	9,851.00

* Non-removable feet - side mount only (F2 standard/ F1 upon request)

Frame sizes from 71 to 160 have removable feet.

6 POLE - 1200 RPM

Part Number	HP	Full Load Amps 460 V	Speed Min ⁻¹	Max Brake Torque (Nm)	Weight (lbs)	List Price \$
AAF 63 C6 *	0.12	0.47	980	4.9	19	1,775.00
AAF 71 C6	0.25	0.85	1050	10.8	30	1,422.00
AAF 71 S6	0.35	1.10	1020	10.8	31	1,462.00
AAF 80 C6	0.50	1.10	1090	19.6	37	1,661.00
AAF 80 S6	0.75	1.80	1190	19.6	40	1,759.00
AAF 90S C6 ●	1.00	2.00	1140	34.3	51	2,025.00
AAF 90L S6 ●	1.50	3.50	1145	34.3	58	2,203.00
AAF 100L C6	2.00	4.50	1150	54.0	69	2,553.00
AAF 100L S6	2.50	4.70	1150	54.0	76	2,745.00
AAF 112M C6	3.00	5.10	1150	88.3	109	3,270.00
AAF 112M A6	4.00	5.70	1150	88.3	128	3,791.00
AAF 132S C6	4.00	6.50	1150	88.3	150	4,828.00
AAF 132M S6	5.50	8.70	1150	88.3	163	5,246.00
AAF 132M A6	7.50	11.70	1150	166.8	193	5,994.00
AAF 160M C6	10.00	14.50	1150	264.9	309	8,297.00
AAF 160L S6	15.00	19.50	1150	264.9	341	9,613.00

● S/L dual set of holes on base (actual frame is 90L)

NOTE:

- Contact us for replacement brake components.
- Special brake voltages available. Please inquire.



See Page 15 for Exploded View

AAFB - 2-Speed High Brake Torque Full Size Brake Motors



3-Phase: 60Hz standard - AC 6 Lead - Coil Brake

1.0 Service Factor (SF) • Available in 230V or 460V or 575V • Adjustable brake torque • Manual release • TEFC
Squirrel Cage • Class F • IP54 • IEC • CEI • UNEL MEC • CSA Approved (UL recognized are Class 'B')

See page 28 & 29 for dimensional drawings

2/4 POLE - 3600/1800 RPM - 1 WINDING

Part Number	HP	Weight (lbs)	List Price \$
AAFB 63 S2/4 *	0.40/0.27	19	1,688.00
AAFB 71 C2/4	0.60/0.40	33	1,874.00
AAFB 80 C2/4	0.80/0.60	43	2,086.00
AAFB 80 S2/4	1.00/0.75	50	2,157.00
AAFB 80 L2/4	1.50/1.10	57	2,229.00
AAFB 90L C2/4 ☉	2.10/1.60	63	2,562.00
AAFB 90L S2/4 ☉	2.60/1.90	66	2,683.00
AAFB 100L C2/4	3.40/2.50	76	3,189.00
AAFB 100L L2/4	4.00/3.00	77	3,330.00
AAFB 100L S2/4	4.500/3.50	80	3,634.00
AAFB 112M C2/4	6.00/4.50	121	4,688.00
AAFB 132S S2/4	7.50/6.00	163	6,456.00
AAFB 132M L2/4	11.00/9.00	181	7,243.00
AAFB 160M C2/4	15.00/12.00	317	10,632.00
AAFB 160L S2/4	20.00/17.00	333	11,767.00

4/6 POLE - 1800/1200 RPM - 2 WINDING

Part Number	HP	Weight (lbs)	List Price \$
AAFB 71 C4/6	0.35/0.25	32	2,157.00
AAFB 80 A4/6	0.50/0.35	42	2,457.00
AAFB 80 C4/6	0.75/0.50	46	2,548.00
AAFB 90L C4/6 ☉	1.20/0.80	64	2,883.00
AAFB 100L L4/6	1.50/1.00	83	3,338.00
AAFB 100L C4/6	2.00/1.20	102	3,536.00
AAFB 112M C4/6	2.50/1.80	115	4,267.00
AAFB 112M S4/6	3.50/2.50	124	4,877.00
AAFB 132M C4/6	5.50/3.50	187	6,749.00
AAFB 160M C4/6	7.50/5.00	265	10,314.00
AAFB 160M S4/6	10.00/6.50	289	10,878.00
AAFB 160L L4/6	13.00/9.00	311	11,884.00

2/8 POLE - 3600/900 RPM - 2 WINDING

Part Number	HP	Weight (lbs)	List Price \$
AAFB 80 C2/8	0.50/0.15	40	2,744.00
AAFB 80 S2/8	0.75/0.15	51	2,860.00
AAFB 90L C2/8 ☉	1.00/0.25	58	3,164.00
AAFB 90L S2/8 ☉	1.50/0.40	73	3,354.00
AAFB 100L S2/8	2.00/0.50	76	3,751.00
AAFB 100L L2/8	2.50/0.60	77	4,174.00
AAFB 112M C2/8	2.50/1.45	119	4,877.00
AAFB 112M L2/8	3.00/0.75	120	5,110.00
AAFB 132S C2/8	4.00/1.00	158	6,916.00
AAFB 132M S2/8	6.00/1.50	184	8,121.00

NOTE:

- Contact us for replacement brake components.
- Special brake voltages available. Please inquire.

4/8 POLE - 1800/900 RPM - 1 WINDING

Part Number	HP	Weight (lbs)	List Price \$
AAFB 71 C4/8	0.35/0.18	31	2,109.00
AAFB 80 C4/8	0.50/0.25	45	2,335.00
AAFB 80 S4/8	0.70/0.35	45	2,392.00
AAFB 90S C4/8 ☉	1.00/0.50	58	2,696.00
AAFB 90L S4/8 ☉	1.30/0.70	63	2,906.00
AAFB 100L C4/8	1.90/0.90	75	3,306.00
AAFB 112M C4/8	2.40/1.40	111	4,076.00
AAFB 112M S4/8	3.00/1.80	117	4,500.00
AAFB 132S C4/8	5.00/2.80	159	6,519.00
AAFB 132M S4/8	6.50/3.50	195	7,103.00
AAFB 160M C4/8	8.50/5.50	256	10,079.00
AAFB 160L S4/8	10.00/6.50	278	11,160.00
AAFB 160L S4/8	14.50/8.00	299	12,213.00

6/8 POLE - 1200/900 RPM - 2 WINDING

Part Number	HP	Weight (lbs)	List Price \$
AAFB 71 C6/8	0.30/0.15	31	2,203.00
AAFB 80 C6/8	0.50/0.25	45	2,720.00
AAFB 90L C6/8 ☉	0.75/0.40	64	3,330.00
AAFB 100L C6/8	1.00/0.60	80	3,751.00
AAFB 112M C6/8	1.30/0.90	112	4,408.00
AAFB 112M S6/8	2.00/1.00	121	4,782.00
AAFB 132M A6/8	3.00/1.70	154	6,916.00
AAFB 132M C6/8	4.00/2.30	185	8,134.00
AAFB 160M C6/8	6.50/3.50	285	11,721.00
AAFB 160L S6/8	8.00/4.50	307	13,173.00

☉ S/L dual set of holes on base (actual frame is 90L)

* Non-removable feet - side mount only (F2 standard/ F1 upon request)

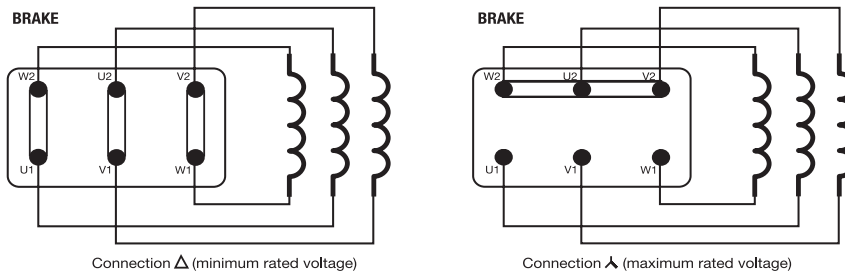
Frame sizes from 71 to 160 have removable feet.



3-Phase Brake Motors

In the event of a power failure, the motor, and the machinery it is driving, will stop immediately, braking is SAFE, POWERFUL and FAST. The "dead" time created by the inertia of rotating parts is reduced to a minimum. Braking power is independent of the direction of rotation. The instant braking action of these motors is particularly suited to situations where accurate positioning and ability to repeat is essential.

The standard configuration includes two separate terminal blocks supplying electrical current and controls. One supplies the brake, the other supplies the motor. The materials used in the construction of all friction surfaces are designed to withstand frequent stops per hour. Special care has been taken to ensure proper heat dissipation.



All brake coils are designed with standard three phase voltage (AC) 230/460v or 333/575v - regardless of what voltage the motor winding might be. Special brake coil voltage can be supplied upon request.

ELECTROMAGNET REPLACEMENT:

Unscrew the manual releasing lever (41) if the brake has one. Remove the brake cover (39). Release the six wires connecting the brake to the terminal board (20). Unscrew the nuts (35/5) and remove the electromagnet (38) from the pilot pin (35/1). Place the new electromagnet on the pilot pin. Replace and tighten the nuts (35/5). Adjust the nuts (35/4) to equalize the value of the air gap to factory specifications (between 0.5 - 0.8mm).

Insert the feed cables through the hole from the braking section. Reconnect all previous connections.

DISK BRAKE REPLACEMENT:

Unscrew the manual release lever (41) if the brake has one. Unscrew the nuts (35/5) and remove the electromagnet (38). Unscrew nuts (35/4) and self locking nut (35/3) and extract the spring (35/2) and countermagnet (37) and extract the disk brake (36). With clean hands, install the new disk brake. Take precautions that the O-ring (34) is properly installed on the brake support flange (32). Make sure the disk brake has a minimum clearance of 0.3mm from the friction path. Replace the countermagnet (37) and spring (35/2) and replace nuts (35/3) and (35/4). Replace the electromagnet and nuts (35/5). Be sure to maintain an air gap of between 0.5 and 0.8mm to regulate the air gap and braking torque.

AIR GAP REGULATION:

The air gap i.e., the distance between the electromagnet (38) and the countermagnet (37) must be carefully set between 0.5 and 0.8mm. If this

distance is not carefully maintained because of worn disk brakes or incorrect adjustment procedures, vibration of the countermagnet or even the burning of the electromagnet could result.

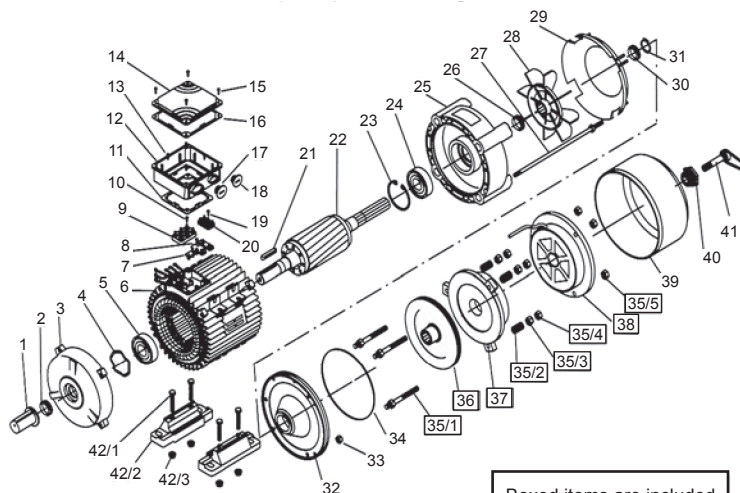
It is recommended that you check the air gap periodically (every 1,000,000 insertions) since the gap tends to increase with usage of the disk brake. Regular inspection will ensure trouble-free operation and reduced downtime. To regulate the air gap, adjust nuts (35/4) and (35/5). Be sure to maintain an even air gap of 0.5 and 0.8mm between the two mating surfaces.

BRAKE TORQUE REGULATION:

The braking torque can be manually adjusted over a wide range simply by varying the pressure of the springs acting on the moving armature of the electromagnet. Braking action is achieved by moving the mobile armature against a brake disc which is rigidly keyed to the motor shaft. Axial movement is blocked by the motor flange

The braking torque is proportional to the pressure exerted by the springs (35/2) and may be varied by adjusting the self-locking nuts (35/3). The pressure of the springs must be as uniform as possible. When applying the brake, the electromagnet (38) should attract the countermagnet (37) and hold it without creating vibration in order to achieve maximum braking torque. To reduce the braking torque, loosen the self-locking nuts (35/3) further until the desired amount of torque has been achieved.

Parts Breakdown for (AAF) Brake Motors



Part description:

- | | |
|---|---|
| 1 Shaft protection | 26 Dust seal |
| 2 Dust seal drive end | 27 Tie rod |
| 3 End shield drive end | 28 Fan |
| 4 Preload washer | 29 Fan cover |
| 5 Bearing drive end | 30 Dust seal (for IP55 only) |
| 6 Slater frame | 31 Circlip for fan locking |
| 7 Terminal board support (for sizes 63 ... 112) | 32 Brake support flange |
| 8 Fixing screw terminal board support (for sizes 63... 112] | 33 Tie rod fixing nut |
| 9 Motor terminal board | 34 O-ring (for IP55 only) |
| 10 Fixing screw motor terminal board | 35 Brake adjusting fixing kit: |
| 11 Gasket terminal box | [35/1] guiding column |
| 12 Terminal box | [35/2] braking spring |
| 13 Fixing screw terminal box | [35/3] self-locking nut |
| 14 Gasket terminal box lid | [35/4] electromagnet locking nut |
| 15 Terminal box lid | [35/5] electromagnet locking nut |
| 16 Fixing screw terminal box lid | 36 Brake disk |
| 17 Blank gland plug | 37 Countermagnet (Brake anchor) |
| 18 Blank gland plug | 38 Electromagnet |
| 19 Fixing screw brake terminal board (for sizes 63... 112) | 39 Brake cover |
| 20 Brake terminal board (for sizes 63... 112) | 40 Nipple |
| 21 Motor key | 41 Manual brake release lever |
| 22 Rotor complete | 42 Foot kit (1 foot) for sizes 71 - 160 |
| 23 Circlip | 42/1 fixing screw |
| 24 Bearing non drive end | 42/2 foot |
| 25 End shield non-drive end | 42/3 fixing nut |

MS - Low Brake Torque Compact Brake Motors



3-Phase: 60Hz Standard - DC Brake Coil

1.15 Service Factor (SF) • Available in 208 230/460V - 333/575V • Brake voltage standard 230V-AC into rectifier with 460V motor, or 333V-AC into rectifier with 575V motor • TEFC • Squirrel Cage • Class F • IP54 • S6 70% Duty Cycle • IEC - CEI - UNEL MEC - CSA approved - (UL recognized are class 'B')

See pages 28 & 29 for dimensional drawings
See page 58 for connection diagram

2 POLE - 3600 RPM

Part Number	HP	Full Load Amps		Speed Min ⁻¹	Max Brake Torque (Nm)	Weight (lbs)	List Price \$
		460 V	575 V				
MS 63 C2 *	0.25	0.55	0.45	3120	3	11	1,130.00
MS 63 S2 *	0.35	0.75	0.60	3310	3	12	1,159.00
MS 63 L2 *	0.50	1.10	0.90	3265	3	12	1,174.00
MS 71 C2	0.50	0.95	0.75	3300	4	15	1,234.00
MS 71 S2	0.75	1.40	1.10	3380	4	16	1,300.00
MS 71 L2	1.00	1.85	1.50	3320	4	18	1,358.00
MS 80 C2	1.00	1.80	1.40	3410	7	23	1,440.00
MS 80 S2	1.50	2.30	1.90	3400	7	26	1,550.00
MS 80 L2	2.00	2.80	2.30	3400	7	29	1,643.00
MS 90S C2	2.00	3.20	2.50	3410	7	32	1,772.00
MS 90S L2	2.50	3.90	3.10	3420	7	36	1,968.00
MS 90L S2	3.00	4.60	3.70	3420	7	40	2,064.00
MS 90L DA2	4.00	5.80	4.60	3480	7	50	2,208.00
MS 100L C2	4.00	5.70	4.50	3445	13	51	2,439.00
MS 100L S2	5.50	7.50	6.00	3380	13	58	2,714.00
MS 100L CA2	7.50	9.20	7.40	3490	13	68	2,823.00
MS 112M C2	5.50	7.80	6.20	3430	13	67	2,946.00
MS 112M S2	7.50	10.10	8.10	3460	13	81	3,255.00
MS 112M CA2	10.00	12.30	9.80	3520	13	86	3,478.00
MS 132S L2	7.50	10.50	8.40	3480	30	95	3,776.00
MS 132S C2	10.00	13.50	10.80	3450	30	108	4,747.00
MS 132M S2	12.50	17.10	13.70	3510	30	127	5,173.00
MS 132M A2	15.00	19.80	15.80	3455	30	129	5,815.00
MS 160M VA2	15.00	18.60	14.90	3550	30	193	6,246.00
MS 160M XA2	20.00	24.00	19.20	3555	30	232	7,470.00
MS 160L XA2	25.00	29.60	23.70	3560	30	263	8,902.00
MS 160L RA2	30.00	33.50	26.80	3550	30	263	9,617.00

4 POLE - 1800 RPM

Part Number	HP	Full Load Amps		Speed Min ⁻¹	Max Brake Torque (Nm)	Weight (lbs)	List Price \$
		460 V	575 V				
MS 63 C4 *	0.18	0.45	0.35	1630	3	10	1,097.00
MS 63 S4 *	0.25	0.60	0.50	1590	3	12	1,135.00
MS 63 A4 *	0.33	0.80	0.65	1630	3	12	1,168.00
MS 71 C4	0.35	0.85	0.65	1600	4	15	1,226.00
MS 71 S4	0.50	1.10	0.90	1650	4	16	1,271.00
MS 71 L4	0.70	1.60	1.25	1680	4	19	1,342.00
MS 71 ZCA4	0.75	1.50	1.20	1670	4	21	1,349.00
MS 80 C4	0.75	1.50	1.20	1680	7	23	1,421.00
MS 80 S4	1.00	2.00	1.60	1690	7	25	1,475.00
MS 80 L4	1.30	2.60	2.10	1660	7	28	1,604.00
MS 90S C4	1.50	2.50	2.00	1680	7	32	1,665.00
MS 90L S4	2.00	3.30	2.70	1656	7	36	1,817.00
MS 90L L4	2.50	3.90	3.10	1680	7	41	2,021.00
MS 90L DA4	3.00	5.00	4.00	1710	7	46	2,121.00
MS 100L C4	3.00	5.00	4.00	1690	13	50	2,230.00
MS 100L S4	4.00	6.30	5.10	1700	13	56	2,463.00
MS 100L CA4	5.50	8.20	6.60	1720	13	66	2,722.00
MS 112M S4	5.50	7.60	6.30	1720	13	74	2,984.00
MS 112M BA4	7.50	9.70	7.80	1735	13	86	3,432.00
MS 132S S4	7.50	10.50	8.40	1725	30	106	4,137.00
MS 132M A4	10.00	14.20	11.40	1715	30	126	4,859.00
MS 132M RA4	12.50	16.60	13.30	1750	30	164	5,481.00
MS 132M TA4	15.00	19.90	15.90	1740	30	164	5,965.00
MS 160M XA4	15.00	19.10	15.30	1760	30	218	6,115.00
MS 160L XA4	20.00	25.00	20.00	1760	30	260	7,886.00
MS 160L ZA4	25.00	31.30	25.00	1760	30	280	9,185.00
MS 160L RA4	30.00	37.30	29.80	1750	30	283	9,763.00

6 POLE - 1200 RPM

Part Number	HP	Full Load Amps		Speed Min ⁻¹	Max Brake Torque (Nm)	Weight (lbs)	List Price \$
		460 V	575 V				
MS 63 C6 *	0.12	0.55	0.45	980	3	12	1,581.00
MS 71 C6	0.25	0.80	0.65	1050	4	16	1,381.00
MS 71 S6	0.35	1.00	0.80	1020	4	17	1,429.00
MS 80 C6	0.50	1.15	0.90	1090	7	23	1,562.00
MS 80 S6	0.75	1.60	1.30	1090	7	25	1,674.00
MS 90S C6	1.00	2.20	1.80	1140	7	30	1,820.00
MS 90L S6	1.50	3.10	2.50	1145	7	38	2,027.00
MS 100L C6	2.00	4.10	3.30	1150	13	46	2,364.00
MS 100L S6	2.50	4.70	3.80	1150	13	56	2,613.00
MS 112M C6	3.00	4.90	3.90	1150	13	73	3,148.00
MS 112M A6	4.00	6.50	5.20	1150	13	87	3,687.00
MS 132S C6	4.00	6.90	5.50	1150	30	95	4,382.00
MS 132M S6	5.50	9.20	7.40	1150	30	108	4,723.00
MS 132M A6	7.50	12.60	10.00	1150	30	136	5,479.00
MS 160M ZA6	10.00	13.90	11.10	1170	30	230	6,386.00
MS 160L ZA6	15.00	19.80	15.80	1165	30	275	8,661.00

8 POLE - 900 RPM

Part Number	HP	Full Load Amps		Speed Min ⁻¹	Max Brake Torque (Nm)	Weight (lbs)	List Price \$
		460 V	575 V				
MS 71 C8	0.20	0.6	0.50	760	4	16	1,537.00
MS 80 C8	0.35	1.00	0.80	810	7	23	1,869.00
MS 90S C8	0.50	1.60	1.25	810	7	30	2,062.00
MS 90L S8	0.75	2.30	1.85	810	7	38	2,232.00
MS 100L C8	1.00	2.40	1.95	820	13	46	2,583.00
MS 100L S8	1.50	3.60	2.90	830	13	57	2,933.00
MS 112M C8	2.00	4.30	3.40	830	13	88	3,423.00
MS 132S C8	3.00	5.90	4.80	850	30	114	4,581.00
MS 132M S8	4.00	7.50	6.00	860	30	134	5,232.00
MS 160M YA8	5.50	8.60	6.90	865	30	190	5,718.00
MS 160M ZA8	7.50	12.50	10.00	870	30	226	6,864.00
MS 160L ZA8	10.00	15.40	12.30	820	30	273	8,511.00

* Non-removable feet - side mount only (F2 standard/ F1 upon request)
⊙ S/L dual set of holes on base (actual frame is 90L)

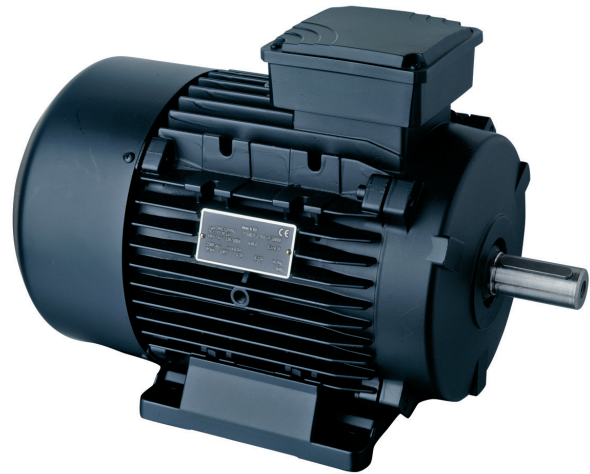
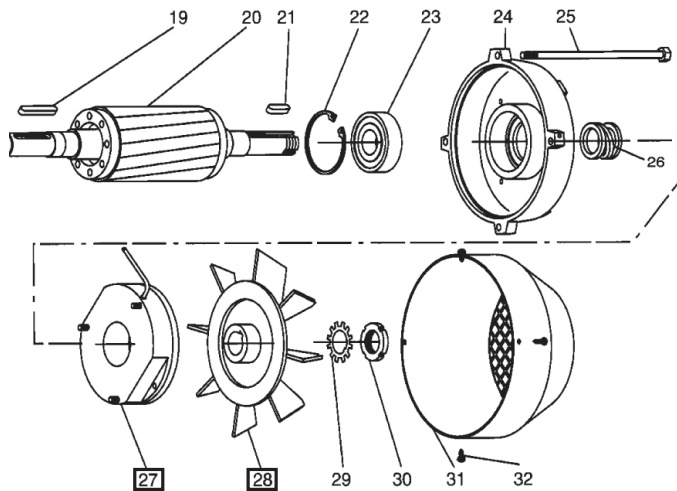
Frame sizes from 71 to 160 have removable feet.

MS Range Braking Torque (Kgm)
63/71 frame = 0.40
80/90 frame = 0.70
100/112 frame = 1.4
132/160 frame = 3.1
To convert KGM to fl/lbs, multiply by 7.231

Different brake (DC) coil voltages are available upon request:
ACTUAL 148V-DC - for 575V units (SS2 half wave)
206V-DC - for 460V units (STD1 full wave)
OPTIONAL 24V-DC
103V-DC - STD1

Available options:

- Single phase brake motors
- Manual release lever
- 2-Speed version
- Rapid speed special diode rectifier bridge for quicker stops
- Special coil voltages

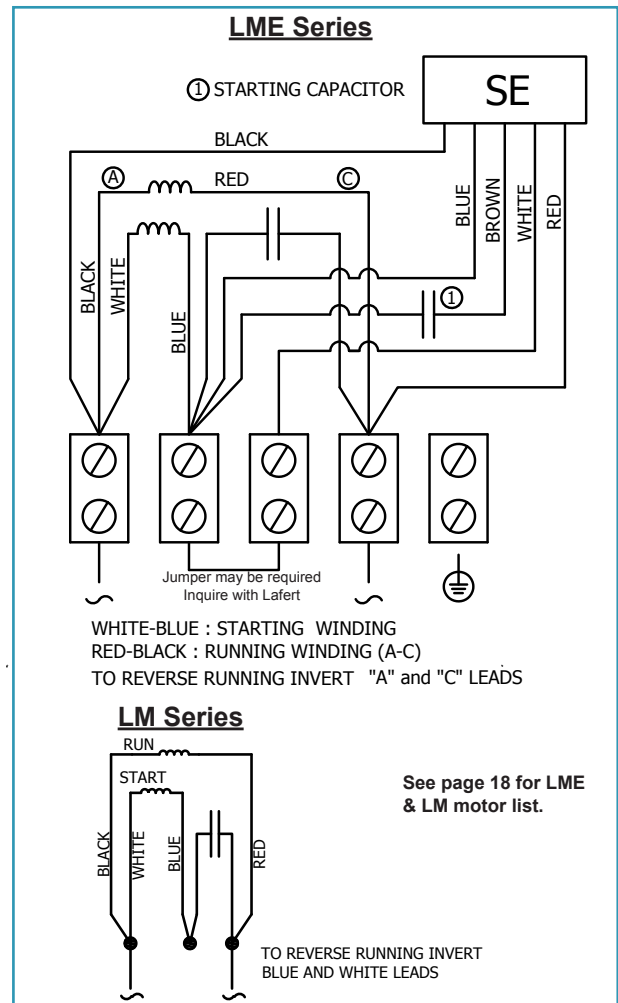
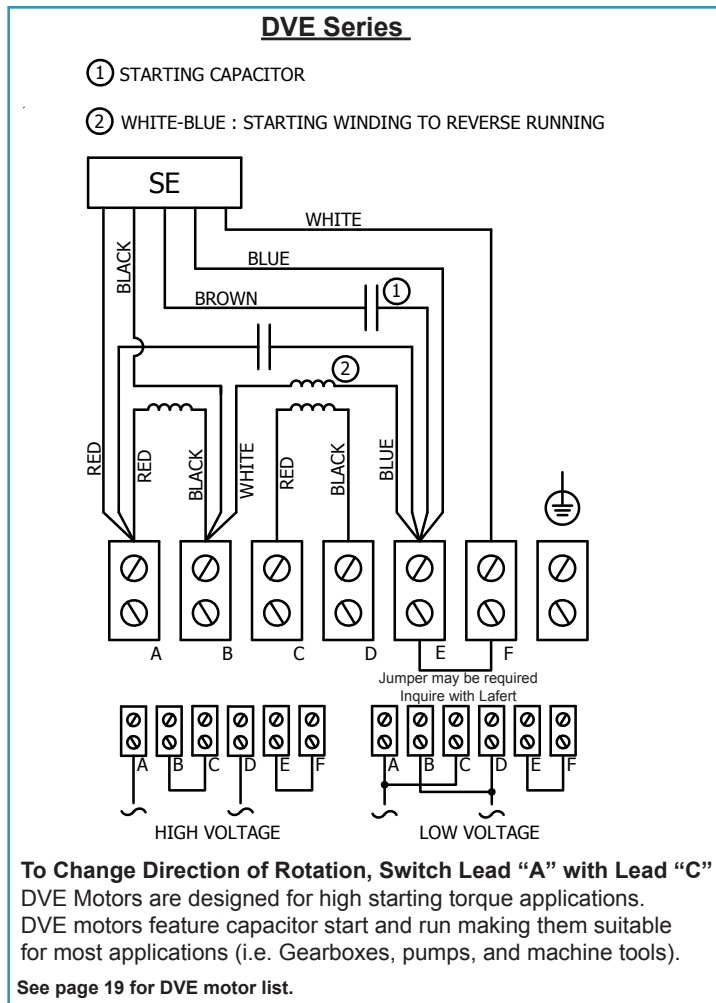


Part description:

- | | |
|----------------------------|--|
| 19 Motor key | 27 Pre-assembled part of the brake (electromagnet, brake anchor with friction surface, braking springs, fixing screws) |
| 20 Rotor complete | 28 Brake fan |
| 21 Brake key | 29 Lock washer |
| 22 Circlip | 30 Air gap adjustment ring nut |
| 23 Bearing non-drive end | 31 Fan cover |
| 24 Endshield non-drive end | 32 Fixing screw fan cover |
| 25 Tie rod | |
| 26 Main contrast spring | |

BOXED ITEMS ARE INCLUDED IN A BRAKE ASSEMBLY KIT

Single Phase Motor - Capacitor Start & Run Connection Diagrams (Single & Dual Voltage)



LM / LME - Single Phase Motors (Single Voltage)



1-Phase - 60 Hz Standard

1.0 Service Factor (SF) • 115V or 230V • TEFC • Squirrel Cage • Class F • IP54 • IEC - CEI - UNEL MEC - CSA approved (UL recognized are class 'B')

See page 17 for connection diagram

See page 25 & 29 for dimensional drawings

Available options:

- Self braking • Thermal protection • Custom shafts and flanges available

2 POLE - 3600 RPM

Part Number	HP	Weight (lbs)	115V				230V				List Price \$ (LM)	List Price \$ (LME)
			Full Load Amps	Run Cap (µf)	(LME) Start Cap (µf)	(LME) Current Relay	Full Load Amps	Run Cap (µf)	(LME) Start Cap (µf)	(LME) Current Relay		
LM 56 C2 *	0.15	8	2.5	16.0	-	-	1.2	4.0	-	-	478.00	-
LM(E) 63 C2 *	0.15	10	2.4	16.0	53+20%	SE02	1.2	4.0	16+20%	SE02	483.00	639.00
LM(E) 63 S2 *	0.25	11	3.2	25.0	53+20%	SE01	1.4	6.3	12.5+20%	SE01	491.00	653.00
LM(E) 63 L2 *	0.33	12	3.7	25.0	53+20%	SE01	1.8	8.0	20+20%	SE01	533.00	676.00
LM(E) 71 C2	0.50	16	8.7	20.0	36+20%	SE02	3.8	12.5	30+20%	SE01	590.00	775.00
LM(E) 71 S2	0.75	19	7.9	16.0	53+20%	SE02	3.8	16.0	30+20%	SE02	650.00	833.00
LM(E) 80 C2	1.00	25	12.0	60.0	124+20%	SE01	5.8	16.0	30+20%	SE02	756.00	957.00
LM(E) 80 S2	1.50	25	13.6	50.0	161+20%	SE01	6.7	25.0	124+20%	SE02	798.00	1,036.00
LM(E) 80 T2	2.00	32	16.8	60.0	189+20%	SE02	8.1	50.0	161+20%	SE02	1,050.00	1,355.00
LM(E) 90S C2 ●	1.50	36	16.0	60.0	189+20%	SE02	7.5	50.0	124+20%	SE03	890.00	1,108.00
LM(E) 90L S2 ●	2.00	38	22.0	70.0	189+20%	SE02	11.0	36.0	108+20%	SE02	973.00	1,193.00
LM(E) 90L L2 ●	2.50	41	23.0	50.0	161+20%	SE02	11.5	40.0	124+20%	SE02	1,068.00	1,285.00
LM(E) 100L C2	3.00	54	25.8	80.0	187+21.5%	SE01	13.5	50.0	161+20%	SE03	1,226.00	1,466.00
LME 100L S2	4.00	55	-	-	-	-	17.0	60.0	161+20%	SE02	-	2,078.00

4 POLE - 1800 RPM

Part Number	HP	Weight (lbs)	115V				230V				List Price \$ (LM)	List Price \$ (LME)
			Full Load Amps	Run Cap (µf)	(LME) Start Cap (µf)	(LME) Current Relay	Full Load Amps	Run Cap (µf)	(LME) Start Cap (µf)	(LME) Current Relay		
LM 56 S4 *	0.12	8	2.0	25.0	-	-	0.09	6.3	-	-	478.00	-
LM(E) 63 A4 *	0.15	10	1.2	16.0	30+20%	SE02	1.2	8.0	16+20%	SE01	483.00	639.00
LM(E) 63 C4 *	0.25	11	3.1	25.0	30+20%	SE01	1.6	8.0	16+20%	SE01	510.00	668.00
LM(E) 71 C4	0.33	16	4.6	12.5	30+20%	SE02	2.2	10.0	16+20%	SE02	571.00	756.00
LM(E) 71 S4	0.40	17	5.9	16.0	20+20%	SE02	2.8	12.5	30+20%	SE01	597.00	782.00
LM(E) 71 L4	0.50	19	6.5	25.0	30+20%	SE01	3.2	16.0	53+20%	SE02	665.00	849.00
LM(E) 80 C4	0.50	22	5.5	50.0	124+20%	SE01	2.8	12.5	30+20%	SE02	710.00	912.00
LM(E) 80 S4	0.75	25	9.1	50.0	124+20%	SE01	4.6	12.5	53+20%	SE01	740.00	940.00
LM(E) 80 L4	1.00	28	10.6	50.0	124+20%	SE01	4.9	20.0	88+20%	SE01	773.00	973.00
LM(E) 90L C4 ●	1.50	34	15.0	50.0	124+20%	SE02	8.3	25.0	108+20%	SE01	912.00	1,129.00
LM(E) 90L S4 ●	2.00	39	22.0	60.0	108+20%	SE02	10.0	31.5	124+20%	SE01	1,001.00	1,217.00
LM(E) 100L C4	2.50	50	25.0	50.0	161+20%	SE02	12.0	50.0	124+20%	SE01	1,224.00	1,462.00
LM(E) 100L S4	3.00	53	27.0	60.0+70.0	324+20%	SE02	13.3	50.0	189+20%	SE02	1,329.00	1,565.00
LME 112M /4	5.00	76	-	-	-	-	22.0	60.0	2x108+20%	SE02	-	2,077.00

6 POLE - 1200 RPM

Part Number	HP	Weight (lbs)	115V				230V				List Price \$ (LM)	List Price \$ (LME)
			Full Load Amps	Run Cap (µf)	(LME) Start Cap (µf)	(LME) Current Relay	Full Load Amps	Run Cap (µf)	(LME) Start Cap (µf)	(LME) Current Relay		
LM(E) 71 C6	0.20	18	3.8	25.0	53+20%	SE02	1.8	6.3	12.5+20%	SE01	831.00	1,088.00
LM(E) 80 C6	0.35	19	4.6	40.0	108+20%	SE02	2.2	10.0	30+20%	SE02	959.00	1,181.00
LM(E) 80 S6	0.50	22	5.9	50.0	124+20%	SE02	2.7	12.5	40+20%	SE01	1,068.00	1,292.00
LM(E) 90L C6 ●	0.75	36	10.0	90.0	124+20%	SE02	4.7	31.5	64+20%	SE02	1,272.00	1,596.00
LM(E) 90L S6 ●	1.00	40	10.2	50.0	88+20%	SE02	5.0	31.5	64+20%	SE02	1,364.00	1,695.00
LM(E) 100L C6	1.50	42	16.6	170.0	189+20%	SE02	7.8	40.0	88+20%	SE03	1,510.00	1,770.00
LM(E) 100L S6	2.00	50	20.0	140.0	189+20%	SE01	10.2	40.0	88+20%	SE01	1,592.00	1,848.00

● S/L dual set of holes on base (actual frame is 90L) * Non-removable feet - side mount only (F2 standard/ F1 upon request)

LM MOTORS:

LM type motors are designed for no load or low starting torque applications such as fan duty. LM motors have two windings connected in parallel with a run capacitor connected in series giving the motor considerable overload capacity and high power factor. Please call for availability.

LME MOTORS:

LME type motors are designed for high torque applications. LME motors feature a capacitor start and capacitor run making them suitable for most applications (i.e. Gearboxes, pumps, machine tools.)



Frame sizes from 71 to 112 have removable feet.

1.0 Service Factor (SF) • Available in 115/230V • TEFC

Squirrel Cage • Class F • IP54 • IEC - CEI - UNEL MEC - CSA Approved - (UL recognized are Class 'B')

See page 17 for connection diagram

See page 25 & 29 for dimensional drawings

2 POLE - 3600 RPM

Part Number	HP	115/230V Full Load Amps	Run Cap (µf)	Start Cap (µf)	Current Relay	Weight (lbs)	List Price \$
DVE 63 C2 *	0.15	2.4/1.2	16.0	53+20%	SE01	11	798.00
DVE 63 S2 *	0.25	3.2/1.6	10.0	30+20%	SE02	12	812.00
DVE 63 L2 *	0.33	3.5/1.7	16.0	53+20%	SE01	13	842.00
DVE 71 C2	0.50	7.0/3.5	25.0	53+20%	SE01	16	963.00
DVE 71 S2	0.75	7.5/4.0	20.0	53+20%	SE02	19	1,034.00
DVE 80 C2	1.00	13.0/6.5	31.5	108+20%	SE01	26	1,190.00
DVE 80 S2	1.50	14.7/7.3	50.0	161+20%	SE01	30	1,287.00
DVE 90S C2 ●	1.50	19.6/10.0	70.0	124+20%	SE02	34	1,377.00
DVE 90L S2 ●	2.00	22.0/11.0	40.0	124+20%	SE02	40	1,482.00
DVE 90L L2 ●	2.50	24.0/12.5	40.0	161+20%	SE02	42	1,599.00
DVE 90L A2 ●	3.00	31.5/16.5	60.0	161+20%	SE02	43	1,760.00
DVE 100L C2	3.00	25.8/14.3	50.0	161+20%	SE01	55	1,821.00

4 POLE - 1800 RPM

Part Number	HP	115/230V Full Load Amps	Run Cap (µf)	Start Cap (µf)	Current Relay	Weight (lbs)	List Price \$
DVE 63 A4 *	0.15	2.6/1.3	25.0	53+20%	SE02	10	798.00
DVE 63 C4 *	0.25	3.2/1.6	8.0	30+20%	SE02	11	832.00
DVE 71 C4	0.33	4.8/2.4	12.5	30+20%	SE02	16	939.00
DVE 71 S4	0.40	7.0/3.5	12.5	25+20%	SE02	19	973.00
DVE 71 L4	0.50	6.5/3.2	25.0	53+20%	SE02	19	1,055.00
DVE 80 C4	0.50	6.0/3.0	50.0	124+20%	SE01	22	1,134.00
DVE 80 S4	0.75	7.8/3.6	16.0	53+20%	SE01	25	1,167.00
DVE 80 L4	1.00	10.8/5.4	40.0	124+20%	SE01	29	1,210.00
DVE 90L D4 ●	1.50	16.2/8.2	40.0	108+20%	SE02	34	1,402.00
DVE 90L E4 ●	2.00	20.5/10.3	50.0	124+20%	SE02	39	1,514.00
DVE 100L C4	2.50	26.0/13.0	50.0	124+20%	SE02	51	1,817.00
DVE 100L S4	3.00	30.0/15.0	60.0	324+20%	SE02	53	1,943.00

6 POLE - 1200 RPM

Part Number	HP	115/230 Full Load Amps	Run Cap (µf)	Start Cap (µf)	Current Relay	Weight (lbs)	List Price \$
DVE 71 C6	0.20	3.8/1.9	25	53+20%	SE02	18	1,352.00
DVE 80 C6	0.35	4.6/2.3	40	108+20%	SE02	20	1,468.00
DVE 80 S6	0.50	5.9/3.0	50	124+20%	SE02	23	1,603.00
DVE 90L C6 ●	0.75	9.0/4.5	25	64+20%	SE02	37	1,983.00
DVE 90L S6 ●	1.00	11.0/5.5	50	88+20%	SE02	40	2,108.00
DVE 100L C6 +	1.50	15.8/7.9	170	189+20%	SE02	42	2,200.00
DVE 100L S6 ++	2.00	20.0/10.0	140	189+20%	SE02	50	2,300.00

● S/L dual set of holes on base (actual frame is 90L)

* Non-removable feet - side mount only (F2 standard/ F1 upon request)

+ A total of 3 run capacitors are being used (50µf+50µf+70µf)

++ A total of 2 run capacitors are being used (70µf+70µf)

Frame sizes from 71 to 100 have removable feet.



LA - IP56 Stainless Steel Motors



“Wash-down Protection”

1.15 Service Factor (SF) • Available in IEC 63 to 80 frame sizes in 2, 4 and 6 poles • 230/460V or 333/575V 60 Hz
 All stainless Steel Construction • IP56 wash down • Class F insulation • Drain holes at 90° positions • Etched nameplate
 Available in B3, B14 and B5 mounting • TENV • CSA safety approvals • Turn Down Ratio 4:1 CT 10:1 VT



See page 58 for connection diagrams

2 POLE - 3600 RPM

Part Number	Enclosure	HP	Full Load Amps		Speed Min ⁻¹	Weight (lbs)	List Price \$
			460 V	575 V			
LA63S2	TENV	0.33	0.53	0.43	3455	18	740.00
LA71C2	TENV	0.50	0.75	0.60	3515	26	842.00
LA71S2	TENV	0.75	1.05	0.84	3500	31	878.00

4 POLE - 1800 RPM

Part Number	Enclosure	HP	Full Load Amps		Speed Min ⁻¹	Weight (lbs)	List Price \$
			460 V	575 V			
LA63S4	TENV	0.25	0.53	0.43	1740	18	732.00
LA71C4	TENV	0.33	0.58	0.47	1750	19	846.00
LA71S4	TENV	0.50	0.75	0.60	1745	24	880.00
LA80C4	TENV	0.75	1.10	0.88	1765	39	1,061.00

6 POLE - 1200 RPM

Part Number	Enclosure	HP	Full Load Amps		Speed Min ⁻¹	Weight (lbs)	List Price \$
			460 V	575 V			
LA71C6	TENV	0.25	0.66	0.53	1145	23	989.00
LA71S6	TENV	0.33	0.78	0.62	1145	25	1,030.00
LA80C6	TENV	0.50	0.88	0.70	1150	40	1,218.00
LA80S6	TENV	0.75	1.20	0.95	1150	45	1,377.00

FLS B5 Flanges

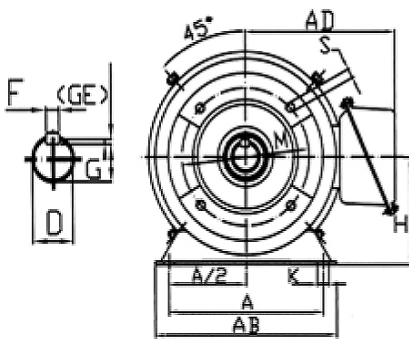
Part Number	List Price \$
FLS 63B5	127.00
FLS 71B5	218.00
FLS 80B5	232.00

FLS B14 Flanges

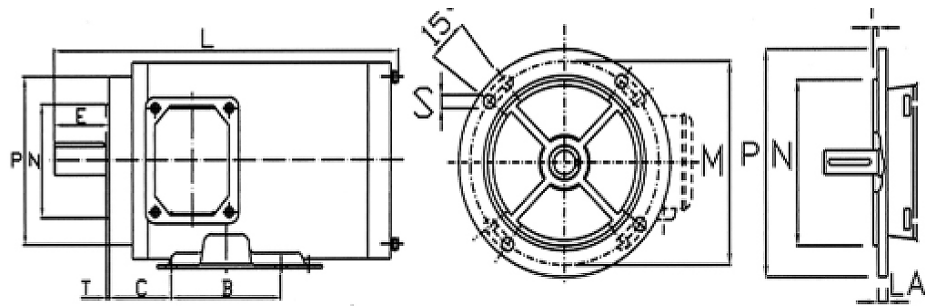
Part Number	List Price \$
FLS 63B14	123.00
FLS 71B14	204.00
FLS 80B14	230.00

NOTE: Lowest drain plug must be removed to allow proper drainage

IM B3 & IM B34 - C Flange



IM B5 - D Flange



(Totally Enclosed Non-Ventilated)

Perfect for the food processing and pharmaceutical industries • 300 series stainless steel construction on all exterior parts • Double gaskets in conduit box • Paint free housing • Laser etched nameplate on frame body • Wash down protected • Sanitary • Durable • All IEC Frames

All dimensions in mm

Motor Type														B14 FLANGE					B5 FLANGE					
	A	A/2	B	C	D	E	F	G	H	K	AB	AC	AD	L	M	N	P	S	T	M	N	P	S	T
LA 63	100	55.0	80	40	11	23	4	8.5	63	7	125	114	112	241	75	60	90	M5	2.5	115	95	140	10	3.0
LA 71	112	56.0	90	45	14	30	5	11.0	71	7	140	134	122	278	85	70	105	M6	2.5	130	110	160	10	3.5
LA 80	125	62.5	100	50	19	40	6	15.5	80	10	150	144	127	322	100	80	120	M6	3.0	165	130	200	12	3.5

of holes = 4

1.15 Service Factor (SF) • Available in IE1 (0.25HP to 0.75HP) & IE3 (1HP & larger) in 2 and 4 poles • IP67 or IP69K
230/460V or 333/575V 60 Hz • All stainless Steel 304 Construction (Shafts made of SS420 steel grade)
Class F insulation • Etched nameplate • Available in B3, B14 and B5 mounting • Includes Thermistors (150°C)
Round lead box equipped with stainless steel cable glands & 1 meter of 4 core double insulated cable
Turn down ratio 3:1CT & 10:1 VT • CSA safety approvals • IE3 CSA energy verified • TENV or TEFC design



See page 58 for connection diagrams

20% adder to list price for IP69K motors

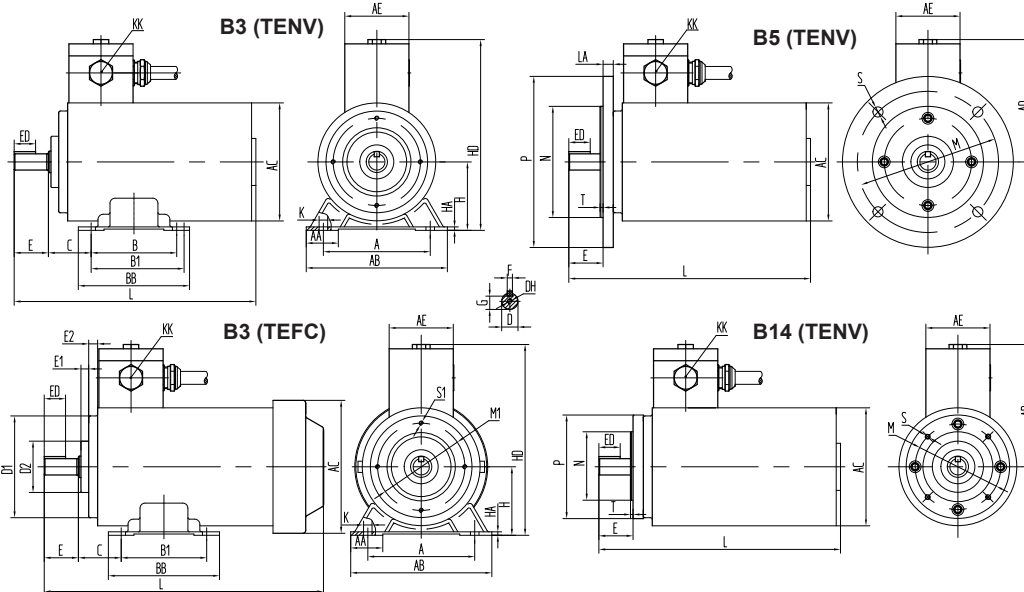
2 POLE - 3600 RPM

Part Number	Enclosure	HP	Full Load Amps			Speed Min ⁻¹	Weight (lbs)	List Price \$
			460 V	575 V				
LA 63 1-2	TENV	0.25	0.35	0.30	3430	23	943.00	
LA 63 2-2	TENV	0.35	0.48	0.38	3420	25	983.00	
LA 71 1-2	TENV	0.50	0.69	0.56	3450	31	1,138.00	
LA 71 2-2	TENV	0.75	1.00	0.88	3430	35	1,188.00	
LA 80 1-2 *	TENV	1.00	1.36	1.09	3450	45	1,704.00	
LA 80 2-2 *	TENV	1.50	1.95	1.60	3470	51	1,755.00	
LA 90S 1-2 *	TEFC	2.00	2.40	2.06	3475	66	2,482.00	
LA 90L 1-2 *	TEFC	3.00	3.50	2.98	3475	70	2,488.00	
LA 100L 1-2 *	TEFC	4.00	4.60	3.63	3485	86	3,086.00	
LA 112M 1-2 *	TEFC	5.50	6.00	5.20	3460	106	5,628.00	
LA 132S 1-2 *	TEFC	7.50	8.10	6.44	3540	187	7,125.00	
LA 132S 2-2 *	TEFC	10.00	10.90	8.72	3540	198	7,223.00	
LA 132M 1-2 *	TEFC	15.00	15.90	12.72	3535	220	9,896.00	

4 POLE - 1800 RPM

Part Number	Enclosure	HP	Full Load Amps			Speed Min ⁻¹	Weight (lbs)	List Price \$
			460 V	575 V				
LA 63 2-4	TENV	0.25	0.48	0.38	1700	25	1,004.00	
LA 71 1-4	TENV	0.35	0.58	0.45	1740	30	1,123.00	
LA 71 2-4	TENV	0.50	0.83	0.65	1740	33	1,188.00	
LA 80 1-4	TENV	0.75	1.24	0.96	1730	45	1,433.00	
LA 80 2-4 *	TENV	1.00	1.62	1.26	1730	49	1,744.00	
LA 90S 1-4 *	TEFC	1.50	1.90	1.59	1755	66	2,404.00	
LA 90L 1-4 *	TEFC	2.00	2.60	2.10	1750	69	2,461.00	
LA 100L 1-4 *	TEFC	3.00	3.70	3.47	1750	84	3,333.00	
LA 100L 2-4 *	TEFC	4.00	5.10	4.63	1750	84	3,379.00	
LA 112M 1-4 *	TEFC	5.50	6.00	5.73	1755	104	5,662.00	
LA 132S 1-4 *	TEFC	7.50	9.00	7.90	1760	178	7,135.00	
LA 132M 1-4 *	TEFC	10.00	12.10	10.20	1760	207	7,819.00	
LA 132M 2-4 *	TEFC	15.00	16.90	14.50	1765	338	8,601.00	

* Premium Efficiency



Modular Flanges

See page 23 for flange list

Frame (H)	A	AA	AB	BB	HA	B	B1	C	D	D1	D2	DH	E	E1	E2	F	G	HD	K	KK METRIC	AE	LA	ED	L TENV	L TEFC
63	100	32	132	110	4	80	N/A	40	11	95	45	M3	23	11.5	20.0	4	8.5	190	7	2-M20x1.5	65	15	13	265	300
71	112	30	140	120	4	90	N/A	45	14	108	50	M4	30	10.0	26.5	5	11.0	205	7	2-M20x1.5	65	15	20	290	335
80	125	37.5	165	130	4	100	N/A	50	19	119	60	M6	40	6.5	10.5	6	15.5	230	10	2-M20x1.5	75	12	25	323	360
90	140	40	180	165	4	100	125	56	24	135	80	M6	50	7.5	15.0	8	20.0	255	10	2-M20x1.5	75	12	40	375	415
100	160	45	205	180	4	140	N/A	63	28	150	76	M10	60	7.5	7.0	8	24.0	280	12	2-M20x1.5	85	12	45	430	480
112	190	60	250	180	5	140	N/A	70	28	166	76	M10	60	7.0	28.0	8	24.0	315	13	2-M25x1.5	85	12	45	440	495
132	216	60	276	218	5	140	178	89	38	200	93	M12	80	11.5	24.0	10	33.0	350	13	2-M25x1.5	85	16	63	555	617

Frame (H)	AD	AC TENV	AC TEFC	M1	S1	M	N	B5 P	S	T	M	N	B14 P	S	T
63	128	119	133	78	M6	115	95	140	10	3.5	75	60	95	M5	2.5
71	135	129	150	90	M6	130	110	160	10	3.5	85	70	105	M6	2.5
80	150	139	165	102	M6	165	130	200	12	3.5	100	80	120	M6	3.0
90	160	164	190	115	M6	165	130	200	12	3.5	115	95	140	M8	3.0
100	185	186	210	96	M6	215	180	250	15	4.0	130	110	160	M8	3.5
112	203	220	240	96	M6	215	180	250	15	4.0	130	110	160	M8	3.5
132	215	261	280	153	M8	265	230	300	15	4.0	165	130	200	M10	4.0

Cooling Fans & Fan Covers

Cooling Fans						
	Motor Type	Frame Size	Part Number	Dimensions (mm)		List Price \$
				Bore	OD	
ALUMINUM	ST/ LM(E)/ DVE	56	XVA000040000	9	85	108.00
		63	XVA000110000	14	90	149.00
	ST/ AM/ LM(E)/ DVE	71	XVA003220000	14	128	160.00
		80	XVA003320000	19	143	202.00
	ST/ LM(E)/ DVE	90	XVA003420000	24	162	219.00
		100 / 112	XVA003540000	28	180	238.00
		132	XVA000710000	40	230	299.00
160		XVA000810000	45	270	365.00	
PLASTIC	ST/ LM(E)/ DVE	56	XVN003060000	9	90	68.00
		63	XVN003160000	14	110	68.00
	ST/ AM/ LM(E)/ DVE	71	XVN003260000	14	128	79.00
		80	XVN003310000	19	135	79.00
	AMPH	80	XVN003350000	19	110	79.00
	ST/ LM(E)/ DVE	90	XVN003410000	24	155	83.00
		90	XVN003450000	24	135	83.00
	AMPH	90L (DA2)	XVN003470000	24	129	83.00
		100 (2 Pole)	XVN003550000	28	135	126.00
	ST/ LM(E)/ DVE/ AMPH	100 / 160	XVN003520000	28	164	126.00
	ST/ LM(E)/ DVE	112	XVN003610000	28	190	126.00
		112	XVN003650000	28	135	126.00
	AMPH	132 (2 Pole)	XVN003750000	40	135	219.00
		132	XVN003770000	40	164	219.00
	ST	132	XVN00081	40	220	219.00

NOTE:

Fans for newer designed motors may vary. Please check with the technical department for specific requirements.

Metal fans are pressure die-cast aluminum.

Plastic fans are glass reinforced at 160°C polypropylene.

For larger frame sizes (180-315) as well as any other parts, please contact a Lafert NA sales representative.

Fan Covers						
	Motor Type	Frame Size	Part Number	Dimensions (mm)		List Price \$
				Depth	OD	
METAL	ST/ LM(E)/ DVE	56	XCR007020000	52	110	34.00
		63	XCR007120000	52	124	34.00
	ST/ AM/ LM(E) / AMPH	71	XCR007220000	67	139	37.00
		80	XCR007320000	68	156	46.00
	ST/ LM(E)/ DVE	90	XCR007420000	70	180	61.00
		100	XCR007520000	85	195	67.00
	AMPH	100 (2 Pole)	XCR00051-AMPH	120	195	67.00
		100 (4-6 Pole) +	XCR007570000 +	195	195	67.00
		112	XCR007620000	95	222	92.00
		112M (DA2)	XCR007660000	120	220	92.00
		132S ++	XCR00071-S ++	90	250	117.00
		132M ++	XCR00071-M ++	130	250	117.00
		132L ++	XCR00071-L ++	190	250	117.00
		160M	XCR00081-AMPH160M	130	315	146.00
	160L	XCR00081-AMPH160L	150	315	242.00	
PLASTIC	ST/ LM(E)/ DVE	56	XCR007010000	52	110	34.00
		63	XCR0007110000	58	124	34.00
	ST/ AM/ LME(E)/ DVE	71	XCR0007210000	67	139	37.00
		80	XCR0007310000	65	156	46.00
	ST/ AMPH	90	XCR0007410000	70	180	61.00
	ST/ LM(E)	100	XCR0007510000	85	195	67.00
	ST/ LM(E)/ AMPH	90	XCR0007410000	70	180	61.00
		90L (DA2)	XCR0045-AMS	92	180	61.00
	AMPH	112M (DA2)	XCR007660000	120	220	92.00
		112	XCR0007610000	95	222	92.00

+ Available in square design only

++ Verify dimensions prior to order as there are some exceptions

Aluminum Flanges

ST, AM,FB, AAF, AMBZ, MS, LM(E), DVE, AMPH Motors

B5 'D' Flange	List Price \$	B14 'C' Flange	List Price \$
FL56B5	80.00	FL56B14	80.00
FL63B5	80.00	FL63B14	80.00
FL71B5	80.00	FL71B14	80.00
FL80B5	99.00	FL80B14	89.00
FL90B5	118.00	FL90B14	99.00
FL100B5 *	166.00	FL100B14 *	148.00
FL112B5	166.00	FL112B14	159.00
FL132B5	305.00	FL132B14	219.00
FL160B5	447.00	FL160B14	416.00

*AMPH 100 frame motors in 4 & 6 pole require H4 flanges
See pages 29 for dimensional drawings

Cast Iron Flanges

LAB Motors

B5 'D' Flange	List Price \$
FLD132B5	299.00
FLD160B5	439.00
FLD180B5	444.00
FLD200B5	732.00
FLD225B5	1,179.00
FLD250B5	1,241.00
FLD280B5	1,507.00
FLD315B5	2,176.00

See page 30 for dimensional drawings

For Permanent Magnet Motor (HPS) Flanges, please refer to page 24.

Stainless Steel Flange Adapter Plates

LA Motors (IP67 & IP69K)

B5 'D' Flange	List Price \$	B14 'C' Flange	List Price \$
FLP63B5	214.00	FLP63B14	145.00
FLP71B5	261.00	FLP71B14	139.00
FLP80B5	290.00	FLP80B14	139.00
FLP90B5	347.00	FLP90B14	151.00
FLP100B5	486.00	FLP100B14	191.00
FLP112B5	486.00	FLP112B14	191.00
FLP132B5	955.00	FLP132B14	359.00

See page 21 for IP67 / IP69K dimensional drawings
See page 20 for IP56 Flanges

Explosion Proof Flanges

MAK Motors

B5 'D' Flange	List Price \$	B14 'C' Flange	List Price \$
FLEX56B5	472.00	FLEX56B14	472.00
FLEX63B5	472.00	FLEX63B14	472.00
FLEX71B5	472.00	FLEX71B14	472.00
FLEX80B5	557.00	FLEX80B14	557.00
FLEX90B5	613.00	FLEX90B14	613.00
FLEX100B5	763.00	FLEX100B14	763.00
FLEX112B5	920.00	FLEX112B14	920.00
FLEX132B5	1,030.00	FLEX132B14	1,030.00
FLEX160B5	1,184.00	FLEX160B14	1,184.00
FLEX180B5	1,305.00		
FLEX200B5	1,420.00		
FLEX225B5	1,576.00		
FLEX250B5	1,849.00		

Machined for shaft oil seals
NEMA flanges available

See page 35 for dimensional drawings

Increased and Reduced Aluminum Flanges

ST, AM, FB, AAF, AMBZ, MS, LM(E), DVE, AMPH Motors

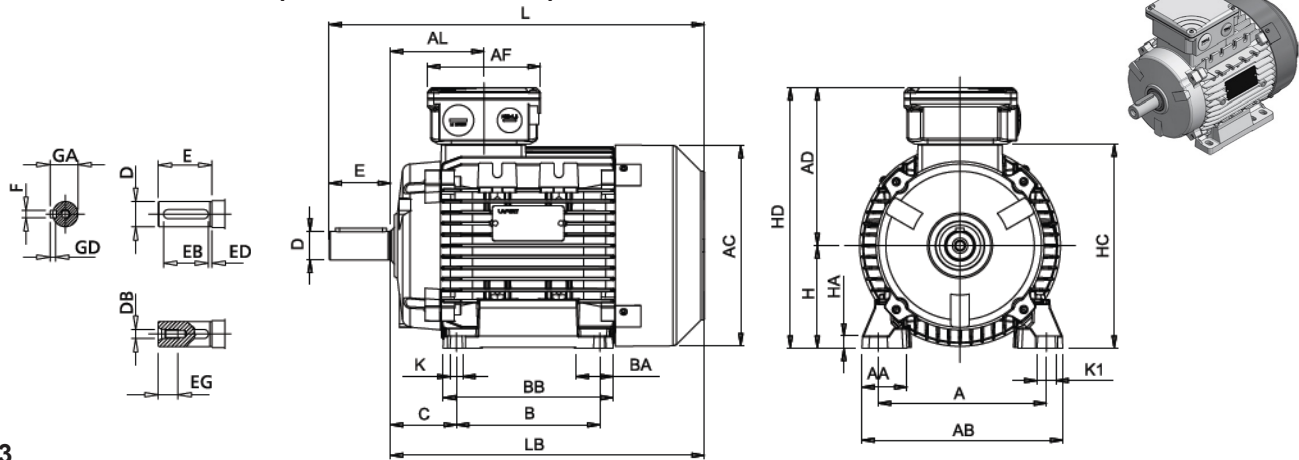
B5 Reduced	List Price \$	B5 Increased	List Price \$	B14 Reduced	List Price \$	B14 Increased	List Price \$
FL63B5R56	120.00	FL63B5I71	120.00	FL63B14R56	120.00	FL56B14I63	120.00
FL71B5R56*	120.00	FL71B5I80	148.00	FL71B14R63	120.00	FL63B14I71	120.00
FL71B5R63	120.00			FL80B14R63	134.00	FL63B14I80	134.00
FL80B5R63	148.00			FL80B14R71	134.00	FL71B14I80	134.00
FL80B5R71	148.00			FL90B14R71	148.00	FL71B14I90	148.00
FL90B5R71 *	177.00			FL90B14R80	148.00	FL80B14I90	148.00
FL100B5R71 *	249.00			FL100B14R90	222.00	FL80B14I100	222.00
FL100B5R80	249.00			FL132B14R100	329.00	FL90B14I100	222.00
FL100B5R90	249.00			FL132B14R112	329.00	FL100B14I132	329.00
FL112B5R90 */ **	249.00			FL160B14R132	624.00	FL112B14I132	329.00
FL132B5R112 *	457.00						
FL160B5R132 ***	670.00						

See page 29 for dimensional drawings

* May require windings pressed at additional cost
** Shaft machining required at additional cost
*** If frame is 160L: shaft extension is required.
If frame is 160M: shaft extension and bearing repositioning is required

NOTE: B5 increased and reducing flanges may require the motor to be customized to accept the flange. An additional charge may be applicable.

IM B3 / IM B14 / IM B5 (Aluminum Frame) Dimensions



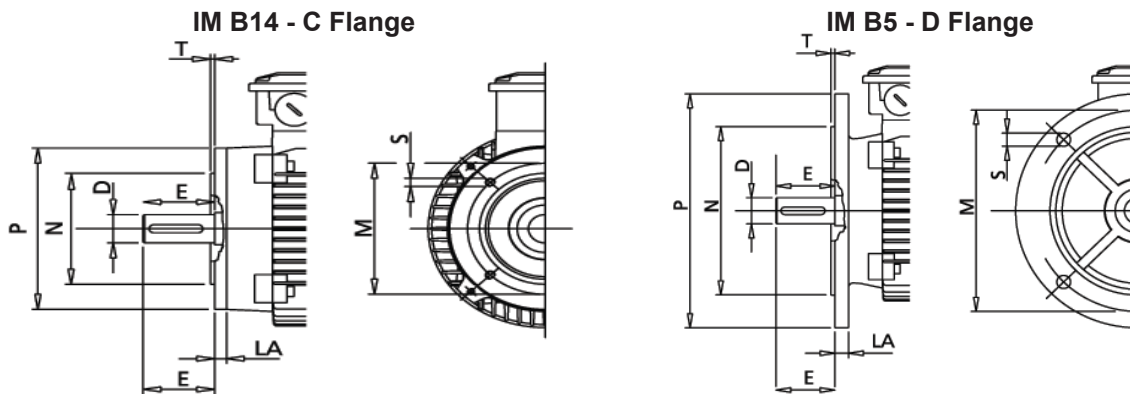
IM B3

H (Frame)	A	B	C	K ¹⁾	AB	BB	AD ²⁾	HD ²⁾	AC	HC	HA	K1	L
71	112	90	45	8.0	135	108	114	185	142	142	9	17	245
90 S/L	140	100/125	56	10.0	170	150	148	238	177	181	11	15	317
112 M	190	140	70	12.5	220	176	171	283	225	226	15	19	388
112 XL	190	140	70	12.5	220	176	171	283	225	226	15	19	410
132 M	216	178	89	12.0	256	218	195	327	248	261	17	20	485
132 XL	216	178	89	12.0	256	218	195	327	248	261	17	20	505
132 XXL	216	178	89	12.0	256	218	195	327	248	261	17	20	556
160 M	254	210	108	14.0	320	270	238	398	317	316	23	18	608
160 L	254	254	108	14.0	320	310	238	398	317	316	23	18	652

H (Frame)	LB	AL	AF	BA	AA	D	E	F	GD	GA	DB ³⁾	EG	EB	ED
71	215	75	93	22	30	19 j6	40	6	6	22	M6	16	30	4
90 S/L	267	85	110	28/53	37	24 j6	50	8	7	27	M8	19	40	4
112 M	328	92	110	46	48	28 j6	60	8	7	31	M10	22	50	4
112 XL	350	92	110	46	48	28 j6	60	8	7	31	M10	22	50	4
132 M	405	122	133	45	59	38 k6	80	10	8	41	M12	28	70	4
132 XL	425	122	133	45	59	38 k6	80	10	8	41	M12	28	70	4
132 XXL	476	122	133	45	59	38 k6	80	10	8	41	M12	28	70	4
160 M	498	146	150	65	76	42 k6*	110	12*	8*	45*	M16	36	100	4
160 L	542	168	150	65	76	48 k6	110	14	9	51.5	M16	36	100	4

* For HPS 160M in 18.5kW, please refer to HPS 160L dimension

1) Clearance hole for screw 2) Maximum dimension 3) Centering holes in shaft extensions to DIN 332 part 2

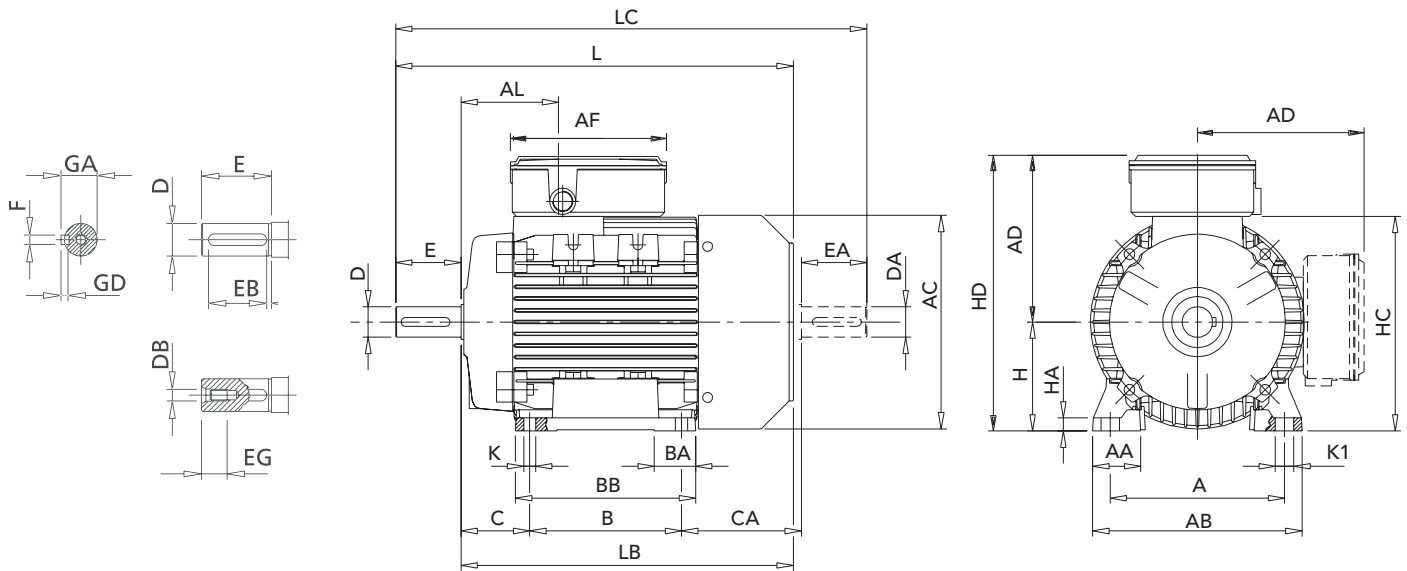


Frame	B14 FLANGE						INCREASING B14 FLANGE						B5 FLANGE					
	P	N	LA	M	T	S ¹⁾	P	N	LA	M	T	S ¹⁾	P	N	LA	M	T	S ¹⁾
71	105	70	11	85	2.5	M6	140	95	8	115	3	M8	160	110	10	130	3.5	M8
90 S/L	140	95	10	115	3.0	M8	160	110	9	130	3.5	M8	200	130	12	165	3.5	M10
112 M/XL	160	110	10	130	3.5	M8	200	130	12	165	3.5	M10	250	180	14	215	4.0	M12
132 M/XL/XXL	200	130	23	165	3.5	M10	250	180	12	215	4	M12	300	230	14	265	4.0	M12
160 M/L	250	180	20	216	4.0	M12	300	230	12	265	5	M16	350	250	15	300	5.0	M16

Permanent Magnet Motors require oversized bearing flanges. Please contact a Lafert N.A sales representative for price and availability.

IM B3 Dimensions (Aluminum Frame)

See page 29 for B14 & B5 flange dimensions



• F2 (right side) LEAD BOX IS STANDARD

NON-DRIVE END SHAFT IS OPTIONAL LC, EA, DA

IM B3 - DVE / LME Series (56-112M frame) & LM (56-80 frame)

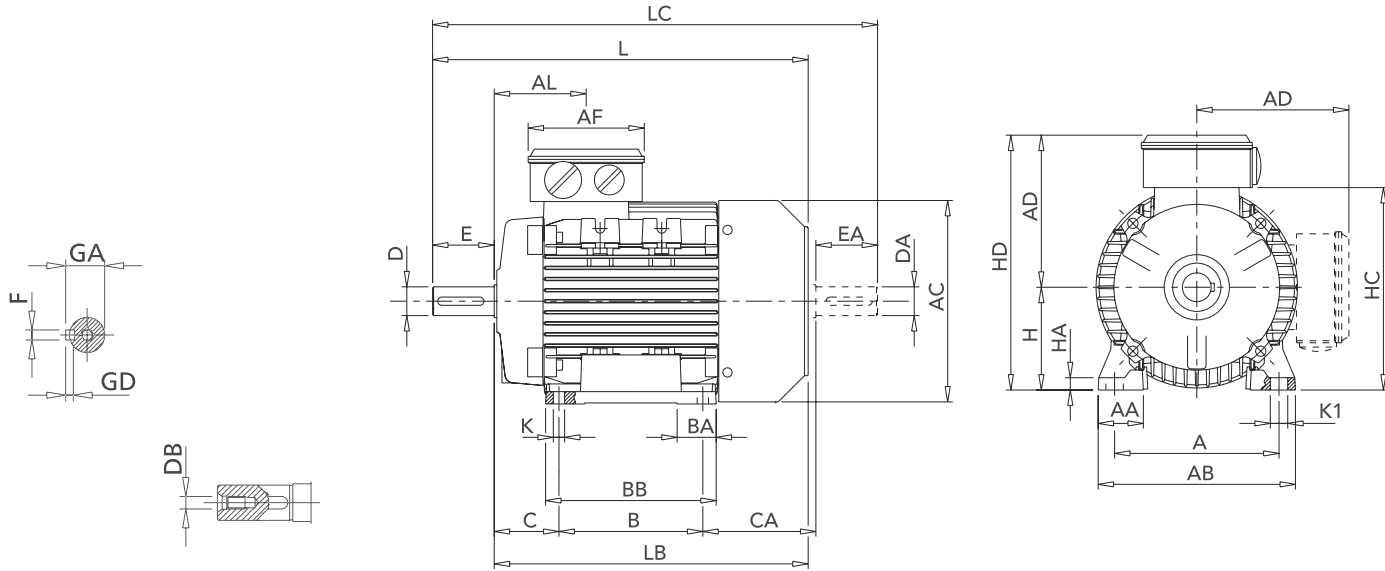
All dimensions in mm

H (Frame)	A	B	C	K	AB	BB	CA	AD	HD	AC	HC	HA	K1	L	LB	LC	AL	AF	BA	AA	D/DA	E/EA	F	GD	GA	DB	EG	EB
56 *	90	71	36	6	107	86	63	98	154	104	110	8	9	189	169	210	68	143	27	27	9	20	3	3	10.2	M3	7.5	15
63 *	100	80	40	7	120	100	73	105	168	122	122	8	11	214	191	239	66	143	28	30	11	23	4	4	12.5	M4	10.5	15
71	112	90	45	7	135	109	80	119	190	142	144	9	11	243	213	275	73	143	28	31	14	30	5	5	16	M5	12.5	20
80	125	100	50	9	154	125	89	131	211	160	162	10	14	277	237	319	99	168	35	33	19	40	6	6	21.5	M6	19	30
90S	140	100	56	9	170	125	101	140	230	180	181	11	15	307	257	357	103	168	37	37	24	50	8	7	27	M8	19	40
90L	140	125	56	9	170	150	101	140	230	180	181	11	15	332	282	382	103	168	37	37	24	50	8	7	27	M8	19	40
100L	160	140	63	11	192	166	110	147	247	195	200	12	17	373	313	433	107	168	42	44	28	60	8	7	31	M10	22	50
112M	190	140	70	12	220	175	126	163	275	222	226	15	19	394	334	456	109	168	46	48	28	60	8	7	31	M10	22	50

* Non-removable feet - side mount only (F2 standard/ F1 upon request)

IM B3 Dimensions (Aluminum Frame)

See page 29 for B5 & B14 flange dimensions



• F2 (right side) LEAD BOX IS STANDARD

NON-DRIVE END SHAFT IS OPTIONAL LC, EA, DA

IM B3 - AM / ST / FB
All dimensions in mm

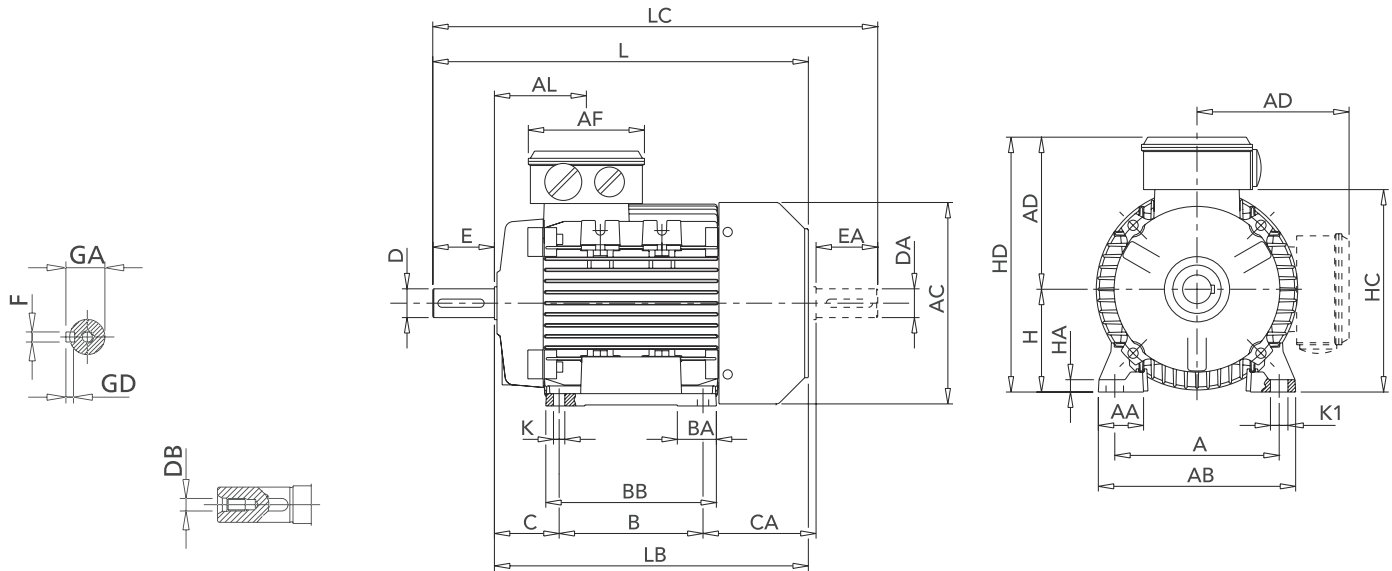
(Frame)	H	A	B	C	K ¹⁾	AB	BB	AD ²⁾	HD ²⁾	AC	HC	HA	K1	AL	AF	BA	AA	D/DA	E/EA	F	GD	GA	DB ³⁾	CA	L	LB	LC
56 *	90	71	36	6	107	86	92	148	110	109	8	9	61	92	27	27	9	20	3	3	10.2	M3	64	188	168	211	
63 *	100	80	40	7	120	100	96	159	124	120	8	11	63	92	29	30	11	23	4	4	12.5	M4	72	211	188	238	
71	112	90	45	8	135	108	110	181	139	142	9	11	69	92	28	31	14	30	5	5	16	M5	83	246	216	278	
80	125	100	50	10	153	125	129	209	160	162	9.5	14	79	116	28.5	34.5	19	40	6	6	21.5	M6	89	272	232	319	
90S	140	100	56	10	170	150	138	228	180	181	11	15	85	116	53	37	24	50	8	7	27	M8	116	317	267	372	
90L	140	125	56	10	170	150	138	228	180	181	11	15	85	116	53	37	24	50	8	7	27	M8	91	317	267	372	
100	160	140	63	11	192	166	145	245	196	198	12	17	92	116	38	44	28	60	8	7	31	M10	110	366	306	433	
112	190	140	70	12.5	220	175	161	273	225	226	15	19	92	116	46	48	28	60	8	7	31	M10	126	388	328	456	
132S	216	140	89	12	256	180	195	327	248	261	17	20	100	133	45	59	38	80	10	8	41	M12	134	442	362	523	
132M	216	178	89	12	256	218	195	327	248	261	17	20	120	133	45	59	38	80	10	8	41	M12	136	482	402	563	
132M ⁴⁾	216	178	89	12	256	218	195	327	248	261	17	20	120	133	45	59	38	80	10	8	41	M12	166	500	420	593	
160M	254	210	108	14	320	270	238	398	317	316	23	18	146	150	65	76	42	110	12	8	45	M16	180	608	498	718	
160L	254	254	108	14	320	310	238	398	317	316	23	18	168	150	65	76	42	110	12	8	45	M16	180	652	542	762	
160L ⁵⁾	254	254	108	14	320	310	238	398	317	316	23	18	168	150	65	76	42	110	12	8	45	M16	210	678	568	678	

* Non-removable feet - side mount only (F2 standard/ F1 upon request)

1) Clearance hole for screw 2) Maximum dimension 3) Centering holes in shaft extensions to DIN 332 part 2 4) Only for MT A2 5) Only for LR A4

IM B3 Dimensions (Aluminum Frame)

See page 29 for B14 & B5 flange dimensions



• F2 (right side) LEAD BOX IS STANDARD

NON-DRIVE END SHAFT IS OPTIONAL LC, EA, DA

IM B3 - AMPH Series

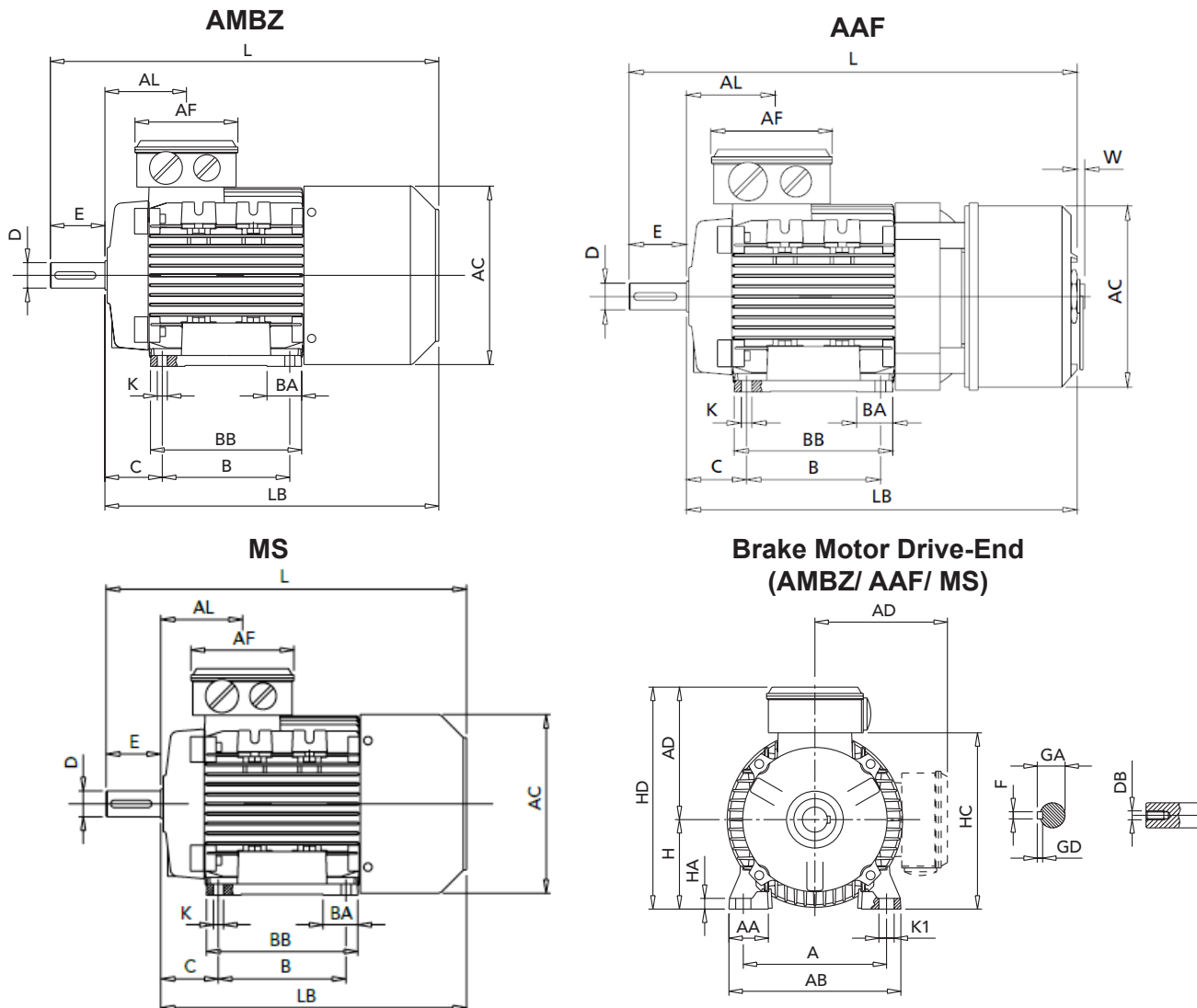
All dimensions in mm

H (Frame)	Pole	HP	A	B	C	K ¹⁾	AB	BB	AD ²⁾	HD ²⁾	AC	HC	HA	K1	AL	AF	BA	AA	D/DA	E/EA	F	GD	GA	DB ³⁾	CA	L	LB	LC
80	2-4	all	125	100	50	10	153	125	140	220	160	162	9.5	14	79	116	28.5	34.5	19	40	6	6	21.5	M6	89	272	232	319
90S	2-4	all	140	100	56	10	170	150	149	239	180	181	11	15	85	116	53	37	24	50	8	7	27	M8	116	317	267	372
90S	6	1.0	140	100	56	10	170	150	149	239	180	181	11	15	85	116	53	37	24	50	8	7	27	M8	116	317	267	372
90L	2	3.0	140	125	56	10	170	150	149	239	180	181	11	15	85	116	53	37	24	50	8	7	27	M8	91	317	267	372
90L	2	4.0	140	125	56	10	170	150	138	239	180	181	11	15	85	116	53	37	24	50	8	7	27	M8	114	340	290	395
90L	4	all	140	125	56	10	170	150	149	239	180	181	11	15	85	116	53	37	24	50	8	7	27	M8	91	317	267	372
100	2	all	160	140	63	11	192	166	156	256	196	198	12	17	100	110	38	44	28	60	8	7	31	M10	110	366	306	433
100	4-6	all	160	140	63	11	192	166	156	256	198	192	12	17	118	118	41	44	28	60	8	7	31	M10	110	366	306	433
112	2	5.5-7.5	190	140	70	12.5	220	176	172	284	225	225	15	19	116	116	46	48	28	60	8	7	31	M10	126	388	328	456
112	2	10.0	190	140	70	12.5	220	176	172	284	225	225	15	19	116	116	46	48	28	60	8	7	31	M10	148	410	350	478
112	4	all	190	140	70	12.5	220	176	172	284	225	225	15	19	116	116	46	48	28	60	8	7	31	M10	126	388	328	456
112	6	1.5	190	140	70	12.5	220	176	172	284	225	225	15	19	116	116	46	48	28	60	8	7	31	M10	126	388	328	456
112	6	2.0-2.4	190	140	70	12.5	220	176	172	284	225	225	15	19	116	116	46	48	28	60	8	7	31	M10	148	410	350	478
132S	2	7.5	216	140	89	12	256	180	194	326	248	261	17	20	133	133	45	59	38	80	10	8	41	M12	134	445	365	523
132S	2	10.0	216	140	89	12	256	180	194	326	248	261	17	20	133	133	45	59	38	80	10	8	41	M12	154	465	385	543
132S	4	7.5	216	140	89	12	256	180	194	326	248	261	17	20	133	133	45	59	38	80	10	8	41	M12	174	485	405	563
132S	6	3.0-4.0	216	140	89	12	256	180	194	326	248	261	17	20	133	133	45	59	38	80	10	8	41	M12	154	465	385	543
132M	2	12.4-15.0	216	178	89	12	256	218	194	326	248	261	17	20	133	133	45	59	38	80	10	8	41	M12	156	505	425	583
132M	2	20.0	216	178	89	12	256	218	194	326	248	261	17	20	133	133	45	59	38	80	10	8	41	M12	207	556	476	640
132M	4	10.0	216	178	89	12	256	218	194	326	248	261	17	20	133	133	45	59	38	80	10	8	41	M12	156	505	425	583
132M	4	12.4	216	178	89	12	256	218	194	326	248	261	17	20	133	133	45	59	38	80	10	8	41	M12	207	556	476	640
132M	6	5.5	216	178	89	12	256	218	194	326	248	261	17	20	133	133	45	59	38	80	10	8	41	M12	136	485	405	563
160M	2-6	all	254	210	108	14	320	270	238	398	317	316	23	18	150	150	65	76	42/28	110/60	12/8	8/7	45	M16	180	608	498	668
160L	2-6	all	254	254	108	14	320	310	238	398	317	316	23	18	150	150	65	76	42/28	110/60	12/8	8/7	45	M16	180	652	542	712

1) Clearance hole for screw 2) Maximum dimension 3) Centering holes in shaft extensions to DIN 332 part 2

IM B3 Dimensions (Aluminum Frame)

See page 29 for B14 & B5 flange dimensions



AMBZ / MS - manual release lever optional (at side of motor)
 AAF - manual release key included (at rear of motor)

IM B3
 All dimensions in mm

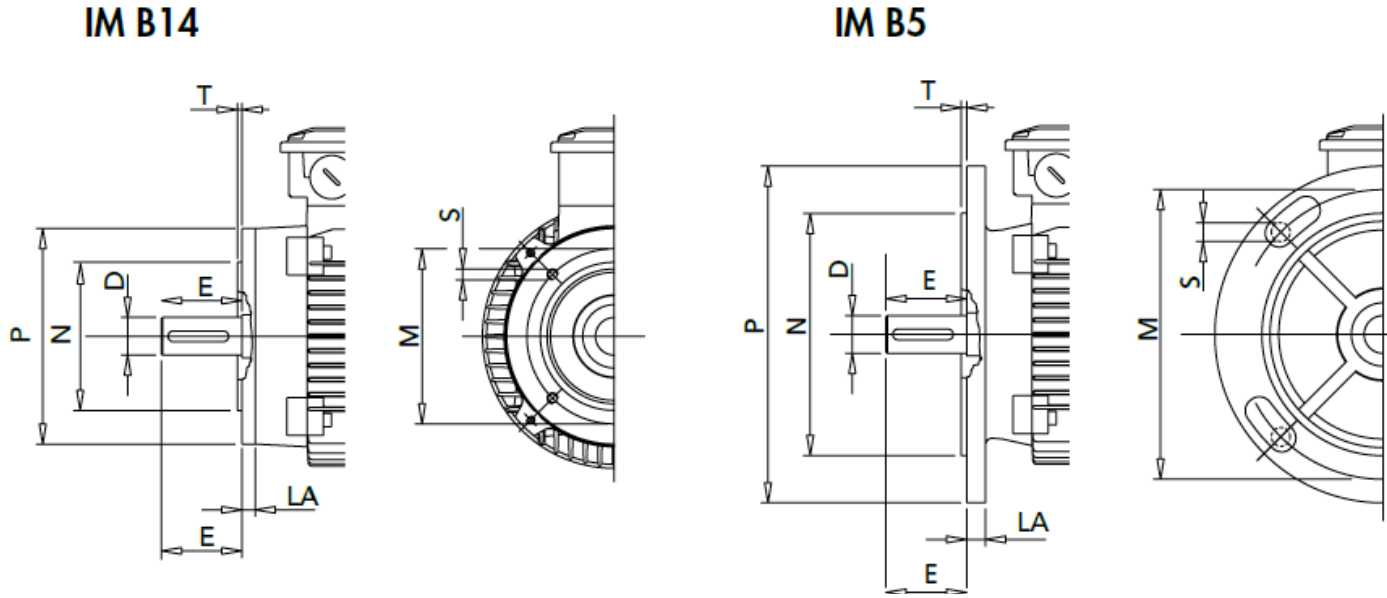
(Frame)														AMBZ			AAF				MS										
H	A	B	C	K ¹⁾	AB	BB	AD ²⁾	HD ²⁾	HC	HA	K1	AL	AF	BA	AA	D	E	F	GD	GA	DB ³⁾	AC	L	LB	AC	L	LB	W	AC	L	LB
63	100	80	40	7	120	100	96	159	120	8	11	63	92	29	30	11	23	4	4	12.5	M4	124	267	244	126	302	279	6	124	226	203
71	112	90	45	8	135	108	110	181	142	8	11	69	92	28	31	14	30	5	5	16	M5	138	300	270	142	336	306	5	139	255	225
80	125	100	50	10	153	125	129	208	161	9.5	14	79	116	29	35	19	40	6	6	21.5	M6	156	350	310	160	384	344	5	157	294	254
90S	140	100	56	10	170	150	137	227	180	11	15	85	116	53	37	24	50	8	7	27	M8	178	403	353	179	435	385	4	177	340	290
90L	140	125	56	10	170	150	137	227	180	11	15	85	116	53	37	24	50	8	7	27	M8	178	403	353	179	435	385	4	177	340	290
100	160	140	63	11	192	166	144	244	197	12	17	91	116	38	44	28	60	8	7	31	M10	192	465	405	197	479	419	6	196	379	319
112	190	140	70	12.5	220	176	160	272	225	15	19	92	116	46	48	28	60	8	7	31	M10	222	487	427	224	507	447	6	222	396	336
132S	216	140	89	12	256	180	194	326	261	17	20	100	133	45	59	38	80	10	8	41	M12	259	592	512	263	613	533	8	248	480	400
132M	216	178	89	12	256	218	194	326	261	17	20	120	133	45	59	38	80	10	8	41	M12	259	612	532	263	633	553	8	248	500	420
160M	254	210	108	14	320	270	237	397	317	23	18	146	150	65	76	42	110	12	8	45	M16	316	721	611	258	784	674	-	316	614	504
160L	254	254	108	14	320	310	237	397	317	23	18	168	150	65	76	42	110	12	8	45	M16	316	763	653	258	806	696	-	316	658	548
160L ⁴⁾	254	254	108	14	320	310	237	397	317	23	18	168	150	65	76	42	110	12	8	45	M16	316	790	680	-	-	-	-	-	-	-

MS Compact brake motor non-drive end shaft is not standard size - Please inquire.

1) Clearance hole for screw 2) Maximum dimension 3) Centering holes in shaft extensions to SIN 332 part 2 4) Only for LR A4

IM B14 / IM B5 - Flange Dimensions

See page 25-28 for motor dimensions



IM B14 - C Flange & IM B5 - D Flange
All dimensions in mm

M = Center to center bolt hole circle
N = Spigot diameter
P = Outside diameter

Frame	B14						B14	B14	B5						B5	B5
	M	N	P	S	T	LA	Reduced Frame	Increased Frame	M	N	P	S	T	LA	Reduced Frame	Increased Frame
56	65	50	80	M5	2.5	8	-	63	100	80	120	7	2.5	7	-	-
63	75	60	90	M5	2.5	8	56	71/80	115	95	140	9.5	3	8	56	71
71	85	70	105	M6	2.5	8	63	80/90	130	110	160	9.5	3.5	10	63/56*	80/90
80	100	80	120	M6	3	9	71/63	90/100	165	130	200	11.5	3.5	10	71/63	-
90	115	95	140	M8	3	9	80/71	100/112	165	130	200	11.5	3.5	12	71*	-
100	130	110	160	M8	3.5	10	90	132	215	180	250	14	4	14	90/80/71*	-
112	130	110	160	M8	3.5	10	90	132	215	180	250	14	4	14	90/**	-
132	165	130	200	M10	3.5	30	112/100	-	265	230	300	14	4	14	112*	-
160	215	180	250	M12	4	12	132***	-	300	250	350	18	5	15	132***	-

* May require windings pressed at additional cost

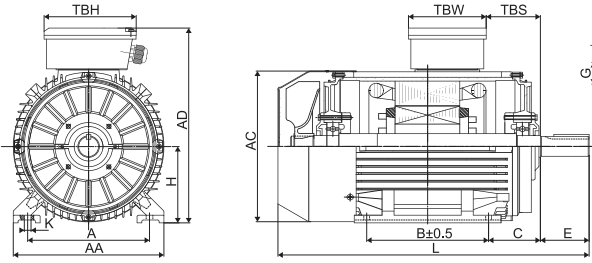
** Shaft machining required at additional cost

*** If frame is 160L: shaft extension is required.

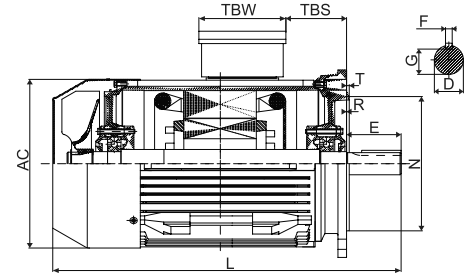
If frame is 160M: shaft extension and bearing repositioning is required

Mounting (132-315 Cast Iron Frames) Dimensions

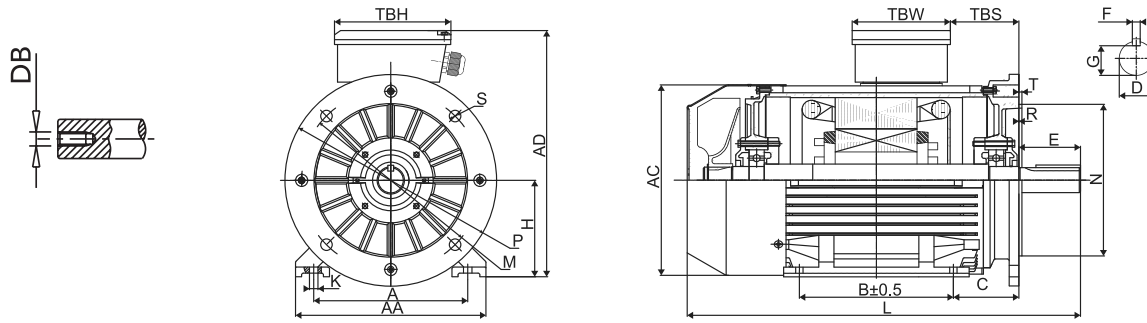
IM B3



IM B5 - D Flange



IM B35



Installation & Overall Dimensions

All dimensions in mm

(Frame) H	Poles	Foot Mounting			Shaft					General						Terminal Box		
		A	B	C	D	E	F	DB	G	K	AA	AD	HD	AC	L	TBS	TBW	TBH
132 M	8	216	178	89	38	80	10	M12	33	12	270	345	210	275	560	48	108	116
160 M/L	2,4,6,8	254	210/254	108	42	110	12	M16	37	15	320	420	255	330	670/700	69	150	160
180 M/L	2,4,6,8	279	241/279	121	48	110	14	M16	42.5	15	348	455	275	380	700/740	81	150	160
200 L	2,4,6,8	318	305	133	55	110	16	M20	49	19	388	505	305	420	770	92	188	208
225 S	4,6,8	356	286	149	60	140	18	M20	53	19	436	560	335	470	815	95	188	208
225 M	2	356	311	149	55	110	16	M20	49	19	436	560	335	470	820	95	188	208
	4,6,8	356	311	149	60	140	18	M20	53	19	436	560	335	470	845	95	188	208
250 M	2	406	349	168	60	140	18	M20	53	24	484	615	365	510	910	99	216	246
	4,6,8	406	349	168	65	140	18	M20	58	24	484	615	365	510	910	99	216	246
280 S/M	2	457	368/419	190	65	140	18	M20	58	24	557	680	400	580	985/1035	107	216	246
	4,6,8	457	368/419	190	75	140	20	M20	67.5	24	557	680	400	580	985/1035	107	216	246
315 S	2	508	406	216	65	140	18	M20	58	28	630	845	530	645	1270	117	280	320
	4,6,8	508	406	216	80	170	22	M20	71	28	630	845	530	645	1270	117	280	320
315 M/L	2	508	457/508	216	65	140	18	M20	58	28	630	845	530	645	1300	117	280	320
	4,6,8	508	457/508	216	80	170	22	M20	71	28	630	845	530	645	1300	117	280	320

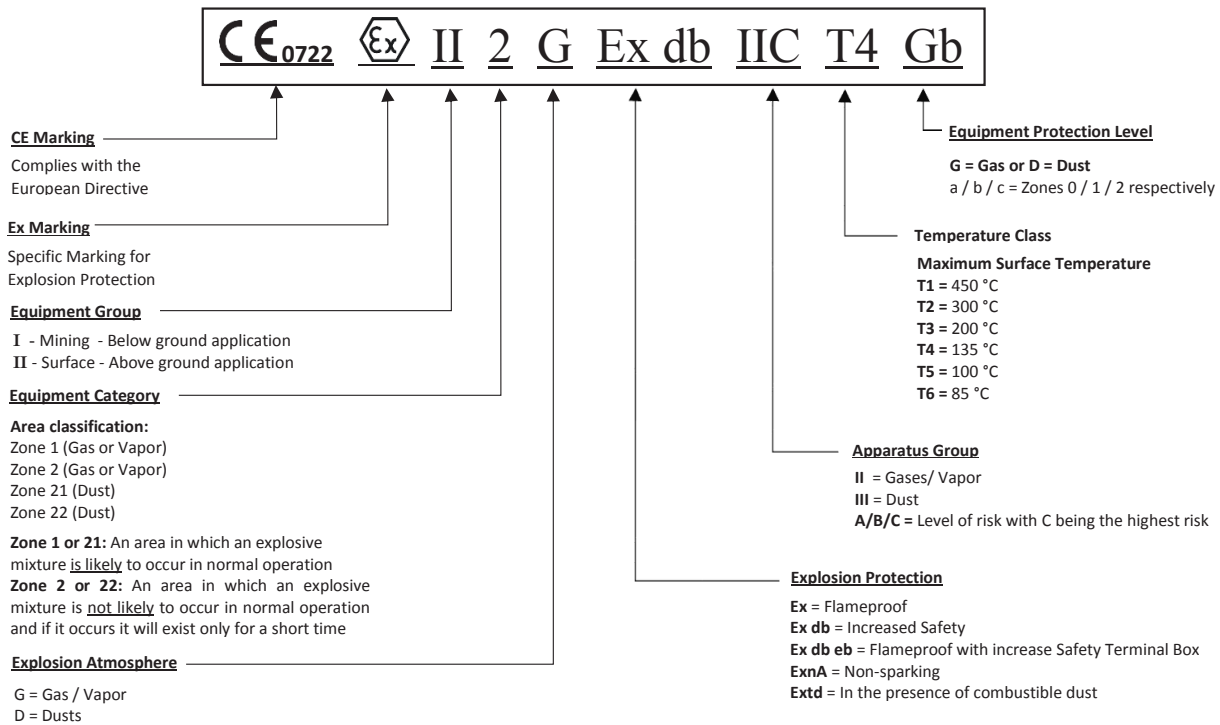
(Frame) H	Poles	Bearings			Cable Gland	M	N	B5		
		Drive End	Non-Drive End	P				S	T	
132 M	8	6308 C3	6308 C3	M32x1.5	265	230	300	4-14	4	
160 M/L	2,4,6,8	6309 C3	6309 C3	M40x1.5	300	250	350	4-18	5	
180 M/L	2,4,6,8	6311 C3	6311 C3	M40x1.5	300	250	350	4-19	5	
200 L	2,4,6,8	6312 C3	6312 C3	M40x1.5	350	300	400	4-19	5	
225 S/M	2,4,6,8	6313 C3	6313 C3	M50x1.5	400	350	450	8-19	5	
250 M	2,4,6	6314 C3	6314 C3	M63x1.5	500	450	550	8-19	5	
		6314 C3	6314 C3	M63x1.5	500	450	550	8-19	5	
280 S/M	4,6	6317 C3	6317 C3	M63x1.5	500	450	550	8-19	5	
		6317 C3	6317 C3	M63x1.5	500	450	550	8-19	5	
315 S/L	2	6317 C3	6317 C3	M63x1.5	600	550	660	8-24	6	
		NU319	6319 C3	M63x1.5	600	550	660	8-24	6	

Gases, Vapours & Groups [ATEX and IECEx]

Combustible gases and vapors are divided into classes according to their ignition temperature and into groups according to their explosive capacity. Symbolic markings on motors and other electrical equipment are used to indicate the production mode, the enclosure group, and the temperature class, which allows us to understand the zone in which such equipment can be installed.

Group	Environment	Location	Typical Substance
I	Gases, Vapours and Coal Dust	Coal Mining	Methane (fire damp)
IIA	Gases, Vapours and Mists	Surface and other locations	Methane, Propane, etc.
IIB			Ethylene
IIC			Hydrogen, Acetylene, etc.
IIIA	Combustible Dusts	Surface and other locations	Combustible flyings
IIIB			Non-conductive
IIIC			Conductive

Typical ATEX & IECEx Nomenclature



Zone Classification

Usage area in the presence of GAS	Usage area in the presence of DUSTS	Hazardous level of the operational ZONE
Zone 0	Zone 20	Explosive atmosphere ALWAYS PRESENT
Zone 1	Zone 21	Explosive atmosphere PROBABLE
Zone 2	Zone 22	Explosive atmosphere UNLIKELY

Temperature Classification

Ignition Temperature of Medium (relative to limit temperature)	Temperature Class	Maximum Surface Temperature of Electrical Equipment (including 40° C ambient temperature)	
		[°C]	[°F]
over 450	T1	450	842
from 300 to 450	T2	300	572
from 200 to 300	T3	200	392
from 135 to 200	T4	135	275
from 100 to 135	T5	100	212
from 85 to 100	T6	85	185

Product Information

Special Features & Optional Types
<p>Typical Variants</p> <ul style="list-style-type: none"> • Motors with brakes • 2GD motors for areas classified as zone 21 and zone 22 (Dust) <p>Electrical Variants</p> <ul style="list-style-type: none"> • Non-standard voltages and frequencies (maximum voltage 1000V) • Motors suitable for frequency inverter drive • Motors with encoder • Motors with forced ventilation (from frame size 80) • Motors for tropical climates • Motors for low ambient temperatures • Motors insulated to class H • Motors with bimetallic detector; thermistor PTC or thermistor PT100 • Motors with anti-condensation heaters • Motors with special electrical design • Single-phase motors with capacitor fitted in a large size terminal box (EEx-d, max 59 µF) <p>Mechanical Variants</p> <ul style="list-style-type: none"> • Special flanges and shafts • Double ended shafts • Cable gland fitted to terminal box • Terminal box with special cable entries • Motors without terminal box and with loose cables • Ingress protection IP56 - IP65 - IP66 • Motors with condensation drainage valves • Motors with special bearing (uni-directional, with sensors, with rollers, insulated, oversized, thrust bearings) • Motors with a rain cap or sun shield, water-shedding disc • Low noise emission version

Explosion Proof Motors 1HP & Higher do NOT meet the North American Energy Efficiency Regulations. Our Explosion Proof Motors are ATEX Certified only (no CSA/UL Certification available).

See below for exemptions.

Exemptions for use in North America	
<i>Efficiency Regulations can be exempt per the following conditions:</i>	
b.	Motors that are rated for a Duty cycle of S3 to S9 (intermittent duty)
c.	Motors that are to be powered by independent power source, not a local utility.
d.	Single phase motors
e.	2 speed motors

Note: Motors that will be for export outside of North America or used in offshore applications are not required to meet North American Regulations.

Flameproof Motor Purchasing Checklist	
Power Rating	___ kW
Synchronous Speed	___ RPM
Phase	___ Ph
Frequency	___ Hz
Voltage	___ V
Destination (Country)	
Starting & Control	___ D.o.L ___ VFD
Torque	___ Constant ___ Variable
Protection Scheme	___ TEFC ___ Ex db ___ Ex db eb ___ Ex'na
Temperature Class	T ___ (1,2,3,4,5 or 6)
Zone Classification	___ (Gas 1 or 2) ___ (Dust 21 or 22)
Grouping	___ (I, IIA, IIB, IIC)
Insulation Class	___ Class F
Temperature Rise	___ Class B
Ambient Temperature	___ (40°C, 45°C, 50°C, 55°C)
IP rating	IP ___ (IP55, IP56, IP other)
IC Rating	___ IC411 ___ IC416 ___ IC ___
Paint Standard	___ C2 ___ C3 ___ C4 ___ C5i Other: _____
Finish Colour	___ RAL 5010 (standard) Other: _____
Main Terminal Box (MTB)	___ F0 ___ F ___
Termination IEC 60034-8	___ Standard Terminal Block ___ Flying Leads
Bearings Arrangement	___ Anti Friction Ball ___ Roller Type ___ Sealed Other: _____
Mounting	___ B3 Foot Mounted ___ B5 ___ B14 ___ B34 ___ B35 ___ V1
Service Factor	___ 1.0 ___ 1.15
Certifications	___ ATEX ___ IEC ex (On Request) Other: _____
Efficiency Classification	___ IE1 Standard High ___ IE2 ePACT ___ IE3 Efficient (Europe)
Special Features	___ Thermistors ___ Thermostats ___ 100 Ω platinum RTDs ___ 2-phase wired to MTB ___ Space Heaters ___ V AC Other: _____

230/460V or 333/575V, 50 Hz or 60 Hz • Threaded hole in output shaft is standard • TEFC • Squirrel Cage
Class F • Cast Iron Construction IP55 • Flameproof enclosure Ex db IIC T4 Gb ATEX Certification
Single Phase, Two Speed & Brake motor designs available on request • No CSA nor UL Certification provided
Thermistors for continuous torque applications • Alternate levels of protection available • Class 'B' Rise
Frame sizes from 280 to 315, and up to 200 kW are available upon request.

See page 34 & 35 for dimensional drawings



2 POLE - 3600 RPM

Part Number	ATEX CERTIFIED		Weight (lbs)	List Price \$
	Kw	HP		
MAK056BP2	0.12	0.18	15	1,499.00
MAK063AP2	0.18	0.25	22	1,558.00
MAK063BP2	0.25	0.33	24	1,653.00
MAK071AP2	0.37	0.50	33	1,754.00
MAK071BP2	0.55	0.75	35	1,927.00
MAK080AP2	0.75	1.00	49	1,968.00
MAK080BP2	1.10	1.50	53	2,172.00
MAK090SP2	1.50	2.00	64	2,341.00
MAK090LP2	2.20	3.00	69	2,642.00
MAK100LWP2	3.00	4.00	99	3,296.00
MAK112MP2	4.00	5.50	123	4,139.00
MAK132SAP2	5.50	7.50	157	5,308.00
MAK132SBP2	7.50	10.00	174	6,108.00
MAK132MAP2	9.20	12.50	216	7,516.00
MAK132MBP2	11.00	15.00	216	8,129.00
MAK160MAP2	11.00	15.00	287	8,919.00
MAK160MBP2	15.00	20.00	326	10,895.00
MAK160LP2	18.50	25.00	362	12,668.00
MAK180MP2	22.00	30.00	489	15,906.00
MAK200LAP2	30.00	40.00	758	21,155.00
MAK200LBP2	37.00	50.00	809	24,826.00
MAK225MP2	45.00	60.00	1003	31,207.00
MAK250MP2	55.00	75.00	1168	41,107.00

4 POLE - 1800 RPM

Part Number	ATEX CERTIFIED		Weight (lbs)	List Price \$
	Kw	HP		
MAK056BP4	0.09	0.12	16	1,487.00
MAK063AP4	0.12	0.18	23	1,526.00
MAK063BP4	0.18	0.25	26	1,617.00
MAK063CP4	0.25	0.33	26	1,655.00
MAK071AP4	0.25	0.33	35	1,686.00
MAK071BP4	0.37	0.50	37	1,781.00
MAK080AP4	0.55	0.75	52	1,892.00
MAK080BP4	0.75	1.00	54	1,985.00
MAK090SP4	1.10	1.50	65	2,291.00
MAK090LP4	1.50	2.00	70	2,557.00
MAK100LWP4	2.20	3.00	100	3,060.00
MAK100LXP4	3.00	4.00	105	3,671.00
MAK112MP4	4.00	5.50	135	4,701.00
MAK132SP4	5.50	7.50	175	5,384.00
MAK132MAP4	7.50	10.00	210	6,661.00
MAK132MBP4	9.20	11.80	226	7,955.00
MAK160MP4	11.00	15.00	310	9,423.00
MAK160LP4	15.00	20.00	365	11,066.00
MAK180MP4	18.50	25.00	495	14,203.00
MAK180LP4	22.00	30.00	541	16,990.00
MAK200LP4	30.00	40.00	755	21,750.00
MAK225SP4	37.00	50.00	960	26,719.00
MAK225MP4	45.00	60.00	1036	31,207.00
MAK250MP4	55.00	75.00	1246	40,782.00

6 POLE - 1200 RPM

Part Number	ATEX CERTIFIED		Weight (lbs)	List Price \$
	Kw	HP		
MAK056BP6	0.035	0.05	15	1,592.00
MAK063AP6	0.09	0.12	22	1,695.00
MAK063BP6	0.12	0.16	24	1,725.00
MAK071AP6	0.18	0.25	34	1,756.00
MAK071BP6	0.25	0.35	36	1,914.00
MAK080AP6	0.37	0.50	50	2,066.00
MAK080BP6	0.55	0.75	55	2,086.00
MAK090SP6	0.75	1.00	64	2,466.00
MAK090LP6	1.10	1.50	68	2,747.00
MAK100LP6	1.50	2.00	96	3,363.00
MAK112MP6	2.20	3.00	126	4,057.00
MAK132SP6	3.00	4.00	167	5,934.00
MAK132MAP6	4.00	5.50	200	6,375.00
MAK132MBP6	5.50	7.50	220	6,791.00
MAK160MP6	7.50	10.00	315	9,842.00
MAK160LP6	11.00	15.00	362	12,968.00
MAK180MP6	15.00	20.00	570	18,173.00
MAK200LAP6	18.50	25.00	774	19,598.00
MAK200LBP6	22.00	30.00	833	24,339.00
MAK225MP6	30.00	40.00	994	32,295.00
MAK250MP6	37.00	50.00	1235	42,140.00

8 POLE - 900 RPM

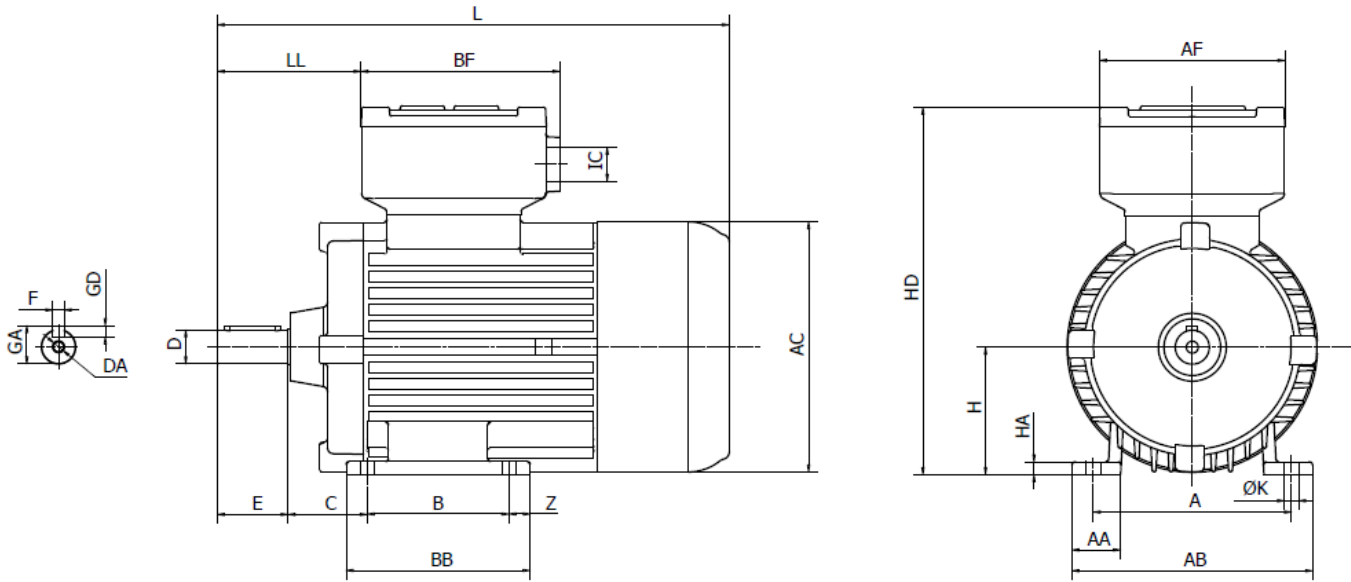
Part Number	ATEX CERTIFIED		Weight (lbs)	List Price \$
	Kw	HP		
MAK063P8	0.04	0.06	26	1,779.00
MAK071P8	0.09	0.12	34	1,953.00
MAK080AP8	0.18	0.25	50	2,372.00
MAK080BP8	0.25	0.33	55	2,820.00
MAK090SP8	0.37	0.50	64	3,257.00
MAK090LP8	0.55	0.75	70	3,406.00
MAK100LWP8	0.75	1.00	96	3,893.00
MAK100LXP8	1.10	1.50	103	4,378.00
MAK112MP8	1.50	2.00	128	4,778.00
MAK132SP8	2.20	3.00	172	6,838.00
MAK132MP8	3.00	4.00	206	7,516.00
MAK160MAP8	4.00	5.50	288	9,095.00
MAK160MBP8	5.50	7.50	315	11,110.00
MAK160LP8	7.50	10.00	363	13,075.00
MAK180LP8	11.00	15.00	570	18,782.00
MAK200LP8	15.00	20.00	795	23,634.00
MAK225SP8	18.50	25.00	917	31,390.00
MAK225MP8	22.00	30.00	992	33,521.00
MAK250MP8	30.00	40.00	1270	46,777.00

Non-sparking (Class 1 Div. 1) Motors are also available.

Explosion Proof Motors 1HP & higher do NOT meet North American Energy Efficiency Regulations - See pg. 32 for exemptions

NORTH AMERICAN CERTIFICATION MUST BE OBTAINED BY USER

IM B3 Dimensions



IM B3 - MAK Series

All dimensions in mm

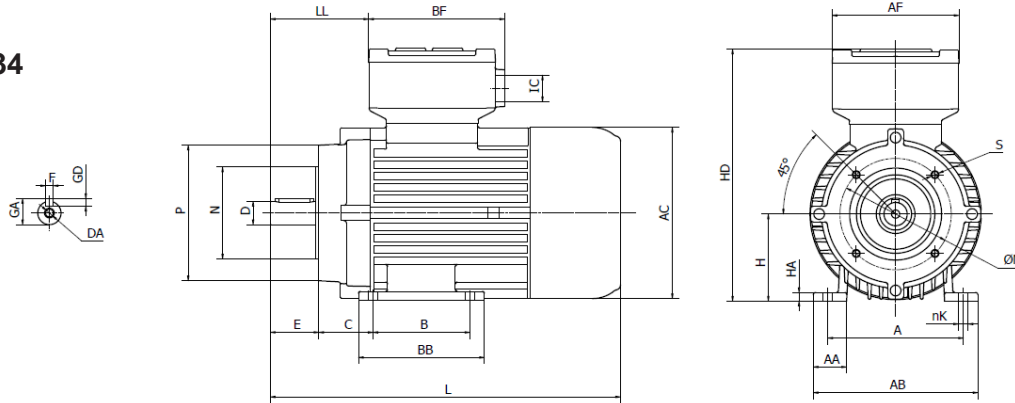
Frame	A	AA	AB	AC	AF	B	BB	BF	C	D	DA	E	F	GA	GD	H	HA	HD	K	L	LL	Z	IC
56	90	23	105	110	91	71	90	104	36	9	M3	20	3	10.2	3	56	6	176	6	210	53	9	1xM20
63 A / B	100	30	120	123	101	80	100	114	40	11	M4	23	4	12.5	4	63	7	198	7	244	68	10	1xM20
71 A / B	112	32	140	139	101	90	110	114	45	14	M5	30	5	16.0	5	71	8	215	7	284	80	10	1xM20
80 A / B	125	39	155	157	131	100	130	141	50	19	M6	40	6	21.5	6	80	9	238	10	323	85	15	1xM25
90 S	140	34	170	177	131	100	130	141	56	24	M8	50	8	27.0	7	90	9	256	10	362	102	15	1xM25
90 L	140	34	170	177	131	125	155	141	56	24	M8	50	8	27.0	7	90	9	256	10	382	102	15	1xM25
100 L	160	45	196	196	131	140	170	141	63	28	M10	60	8	31.0	7	100	12	285	12	449	129	15	1xM25
112M	190	48	224	221	151	140	170	163	70	28	M10	60	8	31.0	7	112	12	318	12	452	128	15	1xM32
132S	216	60	260	260	151	140	180	163	89	38	M12	80	10	41.0	8	132	13	355	12	526	138	20	1xM32
132M	216	60	260	260	151	178	220	163	89	38	M12	80	10	41.0	8	132	13	355	12	566	138	22	1xM32
160M	254	75	306	317	201	210	260	219	108	42	M16	110	12	45.0	8	160	15	423	15	631	175	28	2xM32
160L	254	75	306	317	201	254	300	219	108	42	M16	110	12	45.0	8	160	15	423	15	671	175	24	2xM32
180M	279	83	341	348	201	241	303	215	121	48	M16	110	14	51.5	9	180	20	482	15	755	209	31	2xM32
180L	279	83	341	348	201	279	340	215	121	48	M16	110	14	51.5	9	180	20	482	15	795	209	30	2xM32
200L	318	93	380	385	262	305	370	286	133	55	M20	110	16	59.0	10	200	22	566	18	870	213	32	2xM50
225S	356	110	434	433	262	286	365	286	149	60	M20	140	18	64.0	11	225	25	611	19	917	248	50	2xM50
225M 2	356	110	434	433	262	311	390	286	149	55	M20	110	16	59.0	10	225	25	611	19	927	248	50	2xM50
225M 4-8	356	110	434	433	262	311	390	286	149	60	M20	140	18	64.0	11	225	25	611	19	957	248	50	2xM50
250M 2	406	122	486	480	262	349	425	286	168	60	M20	140	18	64.0	11	250	25	661	24	986	254	38	2xM50
250M 4-8	406	122	486	480	262	349	425	286	168	65	M20	140	18	69.0	11	250	25	661	24	986	254	38	2xM50



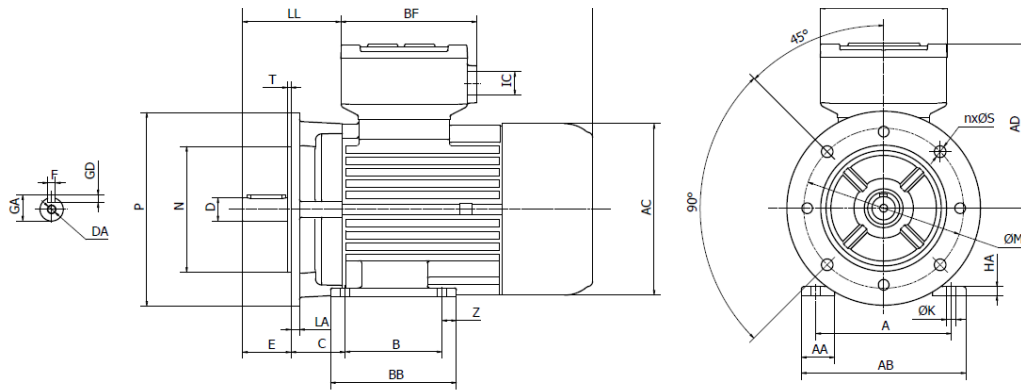
Ground
1 in the terminal box
1 on the frame

IM B34 & IM B35 Dimensions

IM B34



IM B35



B34 = Motor with feet and B14 Flange
B35 = Motor with feet and B5 Flange

IM B34 & IM B35 - MAK Series
All dimensions in mm

Frame	B34														B35																	
	A	AA	AB	AC	AD	AF	B	BB	BF	C	D	DA	E	F	GA	GD	L	LL	IC	K	M	N	p	S	T	LA						
56	90	23	105	110	120	91	71	90	104	36	9	M3	20	3	10.2	3	210	53	1xM20	6	65	50	80	M5	2.5	5.8	100	80	119	7	3	8
63	100	30	120	123	135	101	80	100	114	40	11	M4	23	4	12.5	4	244	68	1xM20	7	75	60	90	M5	2.5	7	115	95	140	10	3	8
71	112	32	140	139	144	101	90	110	114	45	14	M5	30	5	16.0	5	284	80	1xM20	7	85	70	105	M6	2.5	7	130	110	160	10	3.5	8
80	125	39	155	157	158	131	100	130	141	50	19	M6	40	6	21.5	6	323	85	1xM25	10	100	80	120	M6	3	10	165	130	200	12	3.5	9
90 S	140	34	170	177	166	131	100	130	141	56	24	M8	50	8	27.0	7	362	102	1xM25	10	115	95	140	M8	3	10	165	130	200	12	3.5	9
90 L	140	34	170	177	166	131	125	155	141	56	24	M8	50	8	27.0	7	382	102	1xM25	10	115	95	140	M8	3	10	165	130	200	12	3.5	9
100	160	45	196	196	185	131	140	170	141	63	28	M10	60	8	31.0	7	449	129	1xM25	12	130	110	160	M8	3.5	12	215	180	250	15	4	10
112M	190	48	224	221	206	151	140	170	163	70	28	M10	60	8	31.0	7	452	128	1xM32	12	130	110	160	M8	3.5	12	215	180	250	15	4	11
132S	216	60	260	260	223	151	140	180	163	89	38	M12	80	10	41.0	8	526	138	1xM32	*	*	*	*	*	*	12	265	230	300	15	4	12
132M	216	60	260	260	223	151	178	220	163	89	38	M12	80	10	41.0	8	566	138	1xM32	*	*	*	*	*	*	12	265	230	300	15	4	12
160M	254	75	306	317	263	201	210	260	219	108	42	M16	110	12	45.0	8	631	175	2xM32	*	*	*	*	*	*	15	300	250	350	19	5	14
160L	254	75	306	317	263	201	254	300	219	108	42	M16	110	12	45.0	8	671	175	2xM32	*	*	*	*	*	*	15	300	250	350	19	5	14
180M	279	83	341	348	302	201	241	303	215	121	48	M16	110	14	51.5	9	755	209	2xM32	*	*	*	*	*	*	15	300	250	350	19	5	15
180L	279	83	341	348	302	201	279	340	215	121	48	M16	110	14	51.5	9	795	209	2xM32	*	*	*	*	*	*	15	300	250	350	19	5	15
200L	318	93	380	385	366	262	305	370	286	133	55	M20	110	16	59.0	10	870	213	2xM50	*	*	*	*	*	*	18	350	300	400	19	5	18
225S	356	110	434	433	386	262	286	365	286	149	60	M20	140	18	64.0	11	917	248	2xM50	*	*	*	*	*	*	19	400	350	450	19	5	18
225M 2	356	110	434	433	386	262	311	390	286	149	55	M20	110	16	59.0	10	927	248	2xM50	*	*	*	*	*	*	19	400	350	450	19	5	18
225M 4-8	356	110	434	433	386	262	311	390	286	149	60	M20	140	18	64.0	11	957	248	2xM50	*	*	*	*	*	*	19	400	350	450	19	5	18
250M 2	406	122	486	480	411	262	349	425	286	168	60	M20	140	18	64.0	11	986	254	2xM50	*	*	*	*	*	*	24	500	450	550	19	5	18
250M 4-8	406	122	486	480	411	262	349	425	286	168	65	M20	140	18	69.0	11	986	254	2xM50	*	*	*	*	*	*	24	500	450	550	19	5	18

*For B14 flanges on frame sizes 132-160, please inquire with a Lafert N.A sales representative.

Note: B5 flanges for sizes 56 to 200 have 4 holes & for sizes 225 to 250 have 8 holes

SPV / IMM - Immersion Type Pumps (3-Phase)



Product Information & Pricing

Available in 208-230/460V or 333/575V 60 Hz • 3600 RPM • Immersion pumps • SPV pumps are **cULus approved**
 Single-Phase available at additional cost (made only on request with a typical lead time of 4-5 days)

See page 37 for dimensions

See page 38 for alternate designs

See SPV weights (lbs) for each suction height on page 37

Part Number	HP	Full Load Amps		Suction Height B (mm)	Price \$
		460V	575V		
SPV 12	0.12	0.33	0.32	90-120-170-220-270-350	684.00
SPV 18	0.18	0.34	0.31	90-120-170-220-270-350	737.00
SPV 25	0.25	0.50	0.25	90-120-170-220-270-350	1,125.00
SPV 33	0.33	0.50	0.32	90-120-170-220-270-350	1,234.00
SPV 50	0.50	1.65	1.20	200-270-350-440-550	1,563.00
SPV 75	0.75	2.00	1.40	200-270-350-440-550	1,743.00
SPV 100	1.00	2.10	1.67	200-270-350-440-550	2,523.00
SPV 150	1.50	2.60	2.30	200-270-350-440-550	2,642.00

Part Number	HP	Full Load Amps		Suction Height B (mm)	Weight (lbs)	Price \$
		460V	575V			
IMM 90 A	2.00	5.0	3.9	350	105	4,093.00
				450	107	4,263.00
				600	108	4,432.00
				800	111	4,578.00
IMM 90 B	3.00	6.2	4.9	350	109	4,727.00
				450	110	4,872.00
				600	111	5,017.00
				800	114	5,219.00
IMM 100 B	5.00	8.6	6.8	350	117	5,437.00
				450	119	5,573.00
				600	120	5,708.00
				800	123	5,928.00



Economical replacement pumps for tool and cutting machines, as well as for the glass grinding and printing industries.
High Pressure multi-stage pump designs are also available, please inquire.

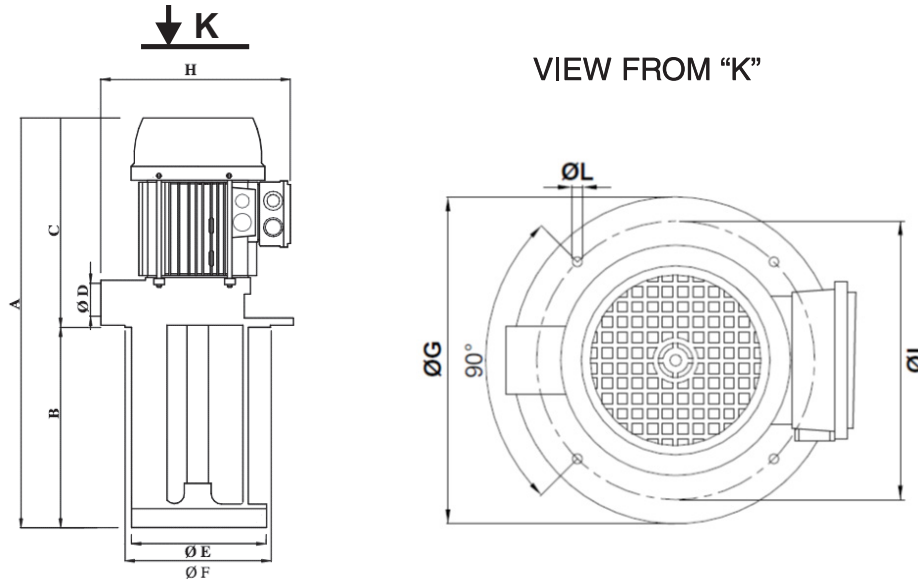
FLOW PERFORMANCE

US Gallons per minute / Prevalence Head in Meters

Head in Meters

Part Number	HP	Gas Thread	Head in Meters																GALLONS PER MINUTE
			0	3	6	9	12	15	20	23	26	30	33	39	46	52	60		
SPV 12	0.12	3/4"	15	12	9	5	2	-	-	-	-	-	-	-	-	-	-	-	
SPV 18	0.18	3/4"	17	15	12	9	6	1	-	-	-	-	-	-	-	-	-	-	
SPV 25	0.25	3/4"	19	17	15	12	8	5	-	-	-	-	-	-	-	-	-	-	
SPV 33	0.33	3/4"	21	18	16	13	11	7	1	-	-	-	-	-	-	-	-	-	
SPV 50	0.50	1 1/4"	57	55	53	48	44	39	34	28	24	18	11	1	-	-	-	-	
SPV 75	0.75	1 1/4"	63	61	57	53	48	43	39	34	29	24	17	8	-	-	-	-	
SPV 100	1.00	1 1/4"	70	66	63	59	55	51	46	41	37	31	26	16	10	-	-	-	
SPV 150	1.50	1 1/4"	75	72	68	64	60	56	52	46	41	37	29	24	15	6	-	-	
IMM 90A	2.00	2"	165	159	149	140	133	124	111	95	70	29	5	-	-	-	-	-	
IMM 90B	3.00	2"	223	219	209	200	191	180	170	160	150	138	126	102	22	-	-	-	
IMM 100B	5.00	2 1/2"	317	306	296	285	277	269	258	247	237	225	212	187	165	110	49	-	

STANDARD IMPELLER DIRECTION OF ROTATION IS CLOCK-WISE WHEN FACING THE FAN COVER.



Part Number	HP	A	B	Weight (lbs)	C	D - Gas Thread	E	F	G	H	I	L	Mounting Holes
SPV 12 / SPV 18	0.12 / 0.18	255	90 T	6	165	3/4"	98	100	130	151	115	7	4
		285	120 T	7									
		335	170 T	7									
		385	220 T	7									
		435	270 T	7									
		515	350	8									
SPV 25 / SPV 33	0.25 / 0.33	300	90 T	10 / 11	210	3/4"	98	100	130	170	115	7	4
		330	120 T	10 / 11									
		380	170 T	10 / 11									
		430	220 T	10 / 11									
		480	270 T	11 / 12									
		560	350 T	11 / 12									
SPV 50 / SPV 75	0.50 / 0.75	460	200 T	17 / 20	260 (250*)	1 1/4"	138	140	180	215	160	9	4
		530	270 T	19 / 21									
		610	350 T	20 / 22									
		690*	440*	35 / 37									
		800*	550*	38 / 40									
SPV 100 / SPV 150	1.00 / 1.50	500	200 T	23 / 26	300	1 1/4"	138	140	180	230	160	9	4
		570	270 T	24 / 27									
		650	350	26 / 29									
		740*	440*	42 / 44									
		850*	550*	45 / 48									
IMM 90A / IMM 90B	2.00 / 3.00	695	350	105 / 109	345	2"	235	240	300	130	270	13	4
		795	450	107 / 110									
		945	600	108 / 111									
		1145	800	111 / 114									
IMM 100B	5.00	730	350	117	380	2 1/2"	235	240	300	145	270	13	4
		830	450	119									
		980	600	120									
		1180	800	123									

* Cast Iron

T = TRI mode for glass processing machinery

SQ / AU - Side Mount / Self Priming Type Pumps



Pricing & Dimensions

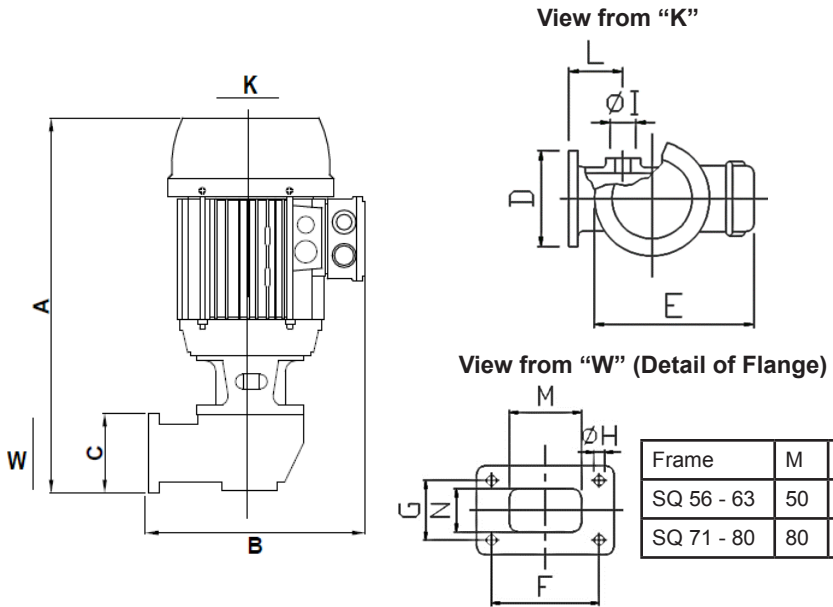
Type SQ - Side Mount

US Gallons per minute

Part Number	Absorbed kW	HP	Prevalence Head (ft)					Weight (lbs)	Price \$
			0	1	2	3	4		
SQ 56S	0.16	0.18	16	13	9	7	3	9	705.00
SQ 63S	0.30	0.25	21	18	14	11	7	11	1,059.00

Part Number	A	B	C	D	E	F	G	H	I	L
SQ 56S	265	170	60	95	140	75	45	7	3/8"	51
SQ 63S	300	180	60	95	158	75	45	7	1/2"	51

All dimensions in mm



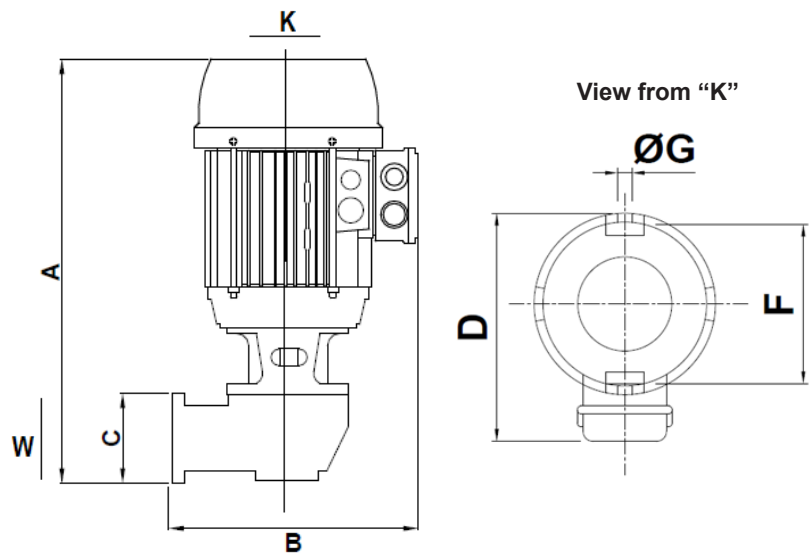
Type AU - Self Priming

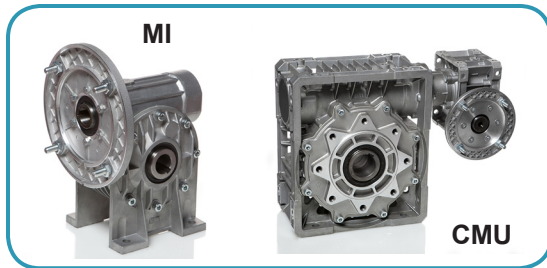
US Gallons per minute

Part Number	Absorbed kW	HP	Prevalence Head (ft)											Weight (lbs)	Price \$
			0	3	6	10	13	16	20	23	26	30	33		
AU 56	0.16	0.18	2.0	1.6	1.3	1.1	0.8	0.5	0.3	-	-	-	-	10	879.00
AU 63	0.30	0.25	3.0	2.6	2.4	2.1	1.8	1.6	1.3	1.1	0.8	0.5	0.3	12	1,308.00

Part Number	A	B	C	D	E	F	G
AU 56	215	115	48	144	3/8"	95	7
AU 63	270	115	48	165	1/2"	95	7

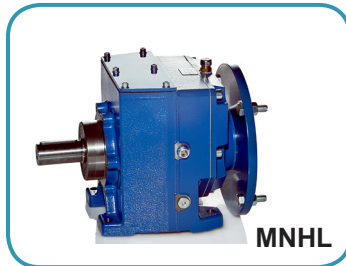
All dimensions in mm





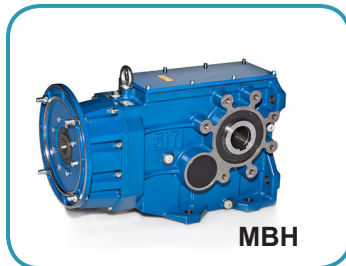
Right Angle Worm Gearboxes

- Available with stainless steel output shaft
- Maximum input power of 55 kW
- Hollow, or solid output shaft in single or double design
- Single and double reduction available
- Ratios 5:1 to 100:1 (single stage reduction) and up to 10,000:1 (combination gearboxes)
- Various input sizes



Inline Helical Gearboxes

- Ratios up to 466:1
- Maximum torque 12,000 Nm
- Maximum input power of 336 kW
- Tough - strengthened by ribs for maximum performance
- IEC shaft & flange inputs/outputs
- Designed to fit standard IEC motors
- Base or various motor flange outputs
- 10 sizes with 3 input versions



Bevel Helical Gearboxes

- Torque arms available
- Maximum input power of 337 kW
- 9 sizes that offer a wide range of mounting options
- Reduction ratios up to 226:1
- Output torque from 12 Nm to 14,000 Nm
- Hollow, single or double output shafts, shrink disk
- Extremely compact, modular & versatile



Shaft Mounted Helical Gearboxes

- 7 sizes that offer a wide range of possible mounting positions
- Maximum input power 108 kW
- High resistant gears with oversized bearings
- Superior sealing for leak prevention
- Maximum torque 6,876 Nm
- Ratio up to 30:1



Motovariators

- Zero speed option available
- IEC shaft & flange inputs/outputs
- Mechanical variable speed control
- Designed to fit standard IEC motors
- 7 sizes, 200+ versions, with a wide range of mounting positions
- Maximum input power of 11 kW
- Maximum torque of 3,000 Nm
- Planets & races are made in special steel 100Cr6



Planetary Gearboxes

- Direct, foot mount & flange mount options
- Modular design with compact sub grouping for simple ratio replacement (maximum of 4 reduction stages)
- 7 sizes available with 4 available input & output configurations
- Ratio range up to 4,066:1
- Maximum output torque of over 30,000 Nm
- Maximum input power of 45 kW
- Standard & high load output support connections

NEMA Inputs for OEM/High volume quantities may be available. Please contact a Lafert Sales Representative at 1-800-661-6413 for more information.

Pricing

See pages 42 & 43 for MI performance rating tables
 See pages 44 to 46 for MI dimensional drawings
 See page 47 for MI mounting positions

MI - I Series

Worm Gearboxes

Size	Oil	Weight (lbs)	MI Series Price \$	I Series Price \$ (Factory Option)	ADDITIONAL FEATURES & ACCESSORIES (Add \$)							
					Base per Side	Output Flange (F or FBR)	Output Flange (FBM)	Single Output Shaft	Double Output Shaft	Torque Arm	Double Input Shaft	Torque Limited
I 25	*	3	407.00	360.00	24.00	24.00	-	-	-	-	101.00	-
MI 30	*	5	466.00	404.00	-	48.00	-	86.00	95.00	-	117.00	-
MI 40	*	8	531.00	455.00	52.00	44.00	48.00	98.00	146.00	89.00	135.00	284.00
MI 50	*	10	682.00	591.00	57.00	51.00	57.00	155.00	170.00	115.00	172.00	355.00
MI 60	*	21	954.00	789.00	71.00	67.00	74.00	170.00	209.00	160.00	216.00	551.00
MI 70	*	24	982.00	882.00	83.00	76.00	86.00	187.00	233.00	190.00	247.00	621.00
MI 80	*	38	1,412.00	1,269.00	100.00	242.00	266.00	209.00	249.00	190.00	355.00	777.00
MI 90	*	48	1,531.00	1,359.00	123.00	317.00	350.00	222.00	255.00	249.00	386.00	925.00
MI 110	**	69	2,136.00	1,900.00	135.00	540.00	-	259.00	284.00	376.00	540.00	1,188.00
MI 130	**	107	3,428.00	3,084.00	406.00	731.00	-	341.00	416.00	376.00	865.00	-
MI 150	**	161	4,777.00	4,338.00	503.00	958.00	-	438.00	573.00	-	1,204.00	-
MI 175	**	248	7,398.00	6,849.00	770.00	1,851.00	-	581.00	698.00	-	1,864.00	-

⊙ only for FBC/F output flange

* Prelubricated

** Oil available on request at extra cost

⊕ ATEX Approved Gearboxes - add 20%

See pages 48 & 49 for performance rating tables

See pages 50 & 51 for dimensional drawings

MU - U Series

Worm Gearboxes

Size	Oil	Weight (lbs)	MU Series Price \$	U Series Price \$ (Factory Option)	ADDITIONAL FEATURES & ACCESSORIES (Add \$)				
					Output Flanges (F, FBR, FBM, FBML)	Single Output Shaft	Double Output Shaft	Torque Arm	Double Input Shaft
MU 40	*	6	585.00	503.00	48.00	108.00	161.00	98.00	149.00
MU 50	*	8	750.00	650.00	57.00	171.00	186.00	127.00	188.00
MU 63	*	12	1,080.00	970.00	74.00	186.00	229.00	174.00	263.00
MU 75	*	20	1,478.00	1,396.00	86.00	205.00	272.00	209.00	390.00
MU 90	*	30	1,682.00	1,493.00	266.00	243.00	283.00	230.00	424.00
MU 110	*	42	2,350.00	2,090.00	350.00	285.00	314.00	272.00	592.00

* Prelubricated

** Oil available on request at extra cost

⊕ ATEX Approved Gearboxes - add 20%

Inox version/stainless steel - add 40%

P (Pre-stage Reducers)

Size	Oil	Weight (lbs)	PAM Flange Price \$ (B14)
P 63	**	3	512.00
P 71	**	5	585.00
P 80	**	11	649.00
P 90	**	16	748.00

** Oil available on request at extra cost

Input Shaft Bushings

Steel Bushings	List Price \$
38mm to 28mm	105.00
28mm to 24mm	101.00
24mm to 19mm	86.00
19mm to 14mm	70.00
14mm to 11mm	60.00
11mm to 9mm	27.00

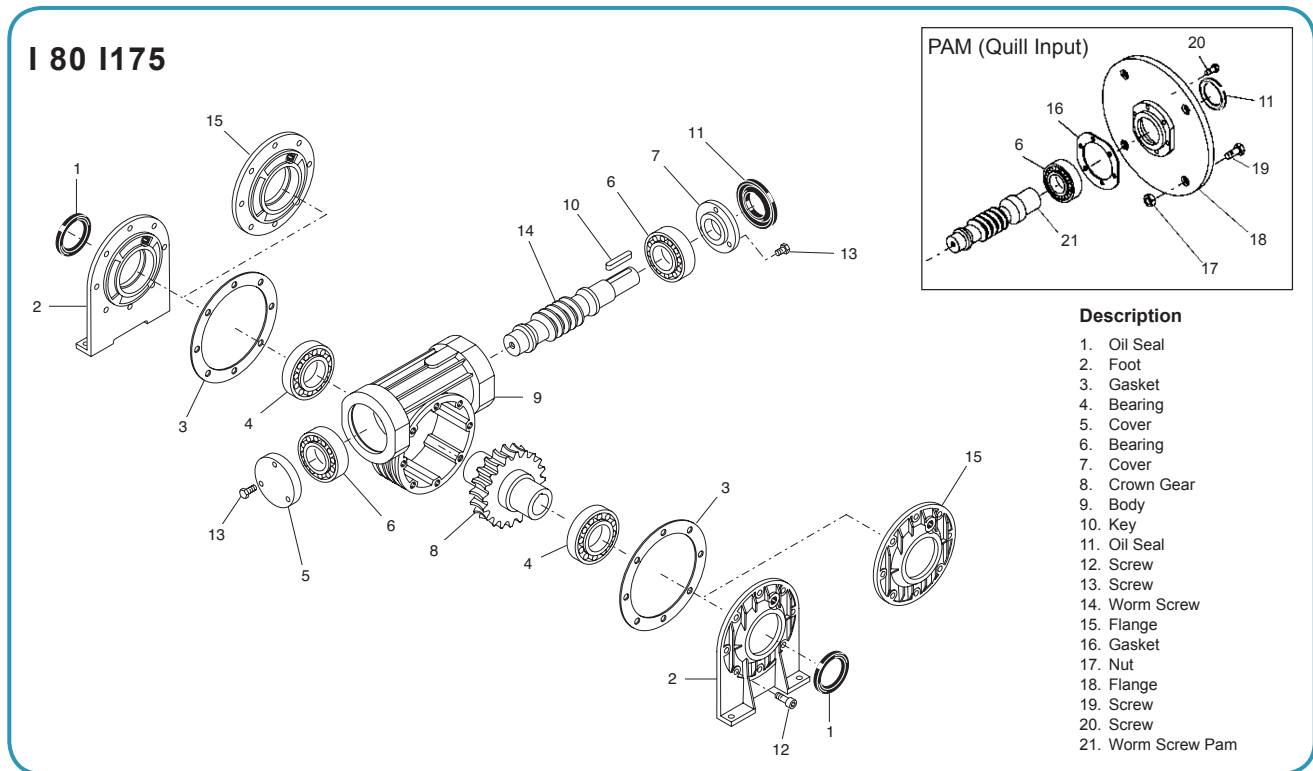
Service Factors

The following table provides the service factors relating to the most common applications in which Right Angle Worm Gearboxes are utilized. For applications that do not appear in the table, the relative value may be selected by taking into account the following characteristics:

- Applied Load, Number of Working Hours per Day, and Number of Start/Stops per hour.

When brake motors are used, the values in the service factor table must be multiplied by 1.12.

Load Classification	Application	Starts/hr.	Average Operating Hours Per Day			
			<2	2 to 8	9 to 16	17 to 24
Easy load starting, smooth operation, small load acceleration.	Centrifugal Pumps - Bottling Equipment - Belt Conveyors with uniform loads - Low Shock Load Applications - Can Filling Machines - Sewage Clarifier's	< 10	0.75	1	1.25	1.5
Moderate load starting, uneven operating conditions, medium load accelerations.	Shakers & Mixers - Kneading Drums - Screw Conveyors - Textile Machinery - Belt Conveyors (uneven load distribution) - Heat Treatment Ovens - Bucket Elevators - Wire Drawing Machines - Meat Grinders.	<10	1	1.25	1.5	1.75
		10 to 50	1.25	1.5	1.75	2
		50 to 100	1.5	1.75	2	2.2
		100 to 200	1.5	1.75	2	2.2
Heavy load starting, uneven loads, heavy load accelerations.	Deburring Drums, Milling Machines, Lifting Winches, Conveyor with Shock Loading, Concrete Mixers, Shear Pressers, Rotary Kilns, Punch Presses, Aggregate Conveyors - Heavy Duty Hoists - Recycling Machinery	<10	1.25	1.5	1.5	2
		10 to 50	1.5	1.75	1.75	2.2
		50 to 100	1.75	2	2	2.5
		100 to 200	2	2.2	2.2	3



MOTOR SHAFT & FLANGE DIAMETERS
Pre-Arranged for Motor Mounting (PAM)

Input Flange Type	Frame										
	56	63	71	80	90	100	112	132	160	180	200
B5	9/120	11/140	14/160	19/200	24/200	28/250	28/250	38/300	42/350*	48/350*	55/400*
B14	9/80	11/90	14/105	19/120	24/140	28/160	28/160	38/200**	-	-	-

* Applicable for MI series only

** Applicable for MU series only

I-MI - Right Angle Worm Gearboxes



Ratings Table (Sizes 25-50)



Ratio	n1	n2	I-MI-25				I-MI-30				I-MI-40				I-MI-50			
			M2	kW	HP	RD	M2	kW	HP	RD	M2	kW	HP	RD	M2	kW	HP	RD
7.5	3360	448	7	0.4	0.54	85%	13	0.69	0.93	86%	22	1.15	1.57	88%	41	2.16	2.93	88%
	1750	233	9	0.25	0.33	83%	16	0.43	0.58	84%	27	0.74	0.99	86%	52	1.41	1.88	86%
	900	120	10	0.16	0.22	81%	18	0.28	0.38	82%	32	0.48	0.65	84%	61	0.91	1.24	84%
	500	67	12	0.11	0.15	79%	22	0.19	0.26	80%	38	0.32	0.44	82%	72	0.61	0.83	82%
10	3360	336	7	0.31	0.42	82%	14	0.57	0.77	84%	23	0.91	1.24	87%	44	1.8	2.45	86%
	1750	175	9	0.19	0.26	80%	17	0.38	0.51	82%	28	0.58	0.78	85%	56	1.18	1.58	84%
	900	90	10	0.12	0.20	78%	21	0.24	0.33	80%	33	0.38	0.51	83%	67	0.76	1.04	82%
	500	50	12	0.08	0.11	76%	24	0.16	0.22	78%	39	0.25	0.33	81%	78	0.51	0.7	80%
15	3360	224	7	0.22	0.29	78%	14	0.4	0.54	79%	24	0.69	0.93	83%	50	1.42	1.92	82%
	1750	117	9	0.13	0.18	76%	17	0.27	0.36	77%	31	0.45	0.6	81%	62	0.92	1.24	80%
	900	60	10	0.09	0.12	74%	21	0.17	0.23	75%	37	0.29	0.4	79%	75	0.60	0.81	78%
	500	33	12	0.06	0.08	72%	24	0.12	0.16	73%	43	0.2	0.27	77%	88	0.40	0.55	76%
20	3360	168	7	0.16	0.22	77%	14	0.33	0.44	73%	29	0.63	0.86	80%	44	0.97	1.32	80%
	1750	88	9	0.1	0.13	75%	18	0.21	0.29	72%	37	0.41	0.56	78%	56	0.64	0.85	78%
	900	45	10	0.07	0.09	74%	21	0.14	0.19	71%	44	0.27	0.37	76%	67	0.41	0.56	76%
	500	25	12	0.04	0.06	71%	24	0.09	0.13	68%	51	0.18	0.25	74%	78	0.28	0.38	74%
25	3360	135	8	0.17	0.22	69%	15	0.28	0.38	77%	19	0.34	0.46	78%	43	0.79	1.07	77%
	1750	70	9	0.1	0.13	68%	19	0.18	0.24	75%	35	0.33	0.44	76%	55	0.52	0.69	75%
	900	36	12	0.07	0.09	67%	23	0.12	0.16	74%	41	0.21	0.28	74%	66	0.34	0.46	74%
	500	20	14	0.04	0.06	65%	27	0.08	0.11	71%	49	0.14	0.19	72%	77	0.23	0.31	71%
30	3360	112	9	0.16	0.22	65%	17	0.3	0.41	66%	32	0.52	0.71	71%	56	0.91	1.24	72%
	1750	58	12	0.11	0.15	64%	21	0.19	0.26	65%	40	0.35	0.45	70%	71	0.59	0.79	71%
	900	30	14	0.07	0.09	63%	25	0.12	0.17	64%	47	0.22	0.29	69%	84	0.38	0.52	70%
	500	17	16	0.05	0.06	61%	30	0.08	0.11	62%	55	0.15	0.2	67%	99	0.25	0.35	67%
40	3360	84	8	0.11	0.15	63%	15	0.2	0.27	68%	31	0.41	0.56	65%	49	0.69	0.94	62%
	1750	44	11	0.08	0.1	62%	19	0.13	0.17	67%	38	0.27	0.36	64%	62	0.45	0.6	61%
	900	22	13	0.05	0.07	61%	23	0.08	0.11	66%	46	0.17	0.24	63%	74	0.29	0.39	60%
	500	13	15	0.03	0.04	59%	27	0.06	0.08	64%	54	0.12	0.16	61%	86	0.20	0.27	58%
50	3360	67	8	0.11	0.14	54%	14	0.16	0.22	64%	31	0.34	0.46	63%	48	0.54	0.74	62%
	1750	35	10	0.06	0.09	53%	19	0.1	0.13	63%	39	0.22	0.3	62%	60	0.35	0.46	61%
	900	18	12	0.04	0.06	52%	22	0.07	0.09	62%	46	0.14	0.19	61%	71	0.22	0.31	60%
	500	10	14	0.03	0.04	50%	26	0.04	0.06	60%	54	0.10	0.13	59%	84	0.15	0.21	58%
60	3360	56	7	0.08	0.11	52%	13	0.15	0.2	50%	29	0.28	0.38	60%	44	0.46	0.63	56%
	1750	29	9	0.05	0.07	51%	16	0.09	0.13	49%	36	0.18	0.24	59%	56	0.3	0.4	55%
	900	15	10	0.03	0.04	50%	20	0.06	0.09	48%	44	0.12	0.16	58%	67	0.19	0.26	54%
	500	8	12	0.02	0.03	48%	23	0.04	0.06	47%	51	0.08	0.11	56%	78	0.13	0.18	52%
80	3360	42	5	0.04	0.06	48%	9	0.07	0.1	56%	23	0.2	0.27	51%	43	0.35	0.47	55%
	1750	22	6	0.02	0.03	47%	11	0.05	0.06	55%	30	0.13	0.17	50%	54	0.22	0.3	54%
	900	11	7	0.02	0.02	46%	14	0.03	0.04	54%	35	0.08	0.11	49%	64	0.14	0.19	53%
	500	6	8	0.01	0.02	45%	16	0.02	0.03	52%	41	0.06	0.08	48%	76	0.10	0.13	51%
100	3360	34	3	0.02	0.03	42%	5	0.04	0.05	48%	22	0.16	0.21	49%	40	0.28	0.39	49%
	1750	18	5	0.01	0.01	41%	6	0.03	0.04	47%	27	0.01	0.13	48%	50	0.18	0.25	48%
	900	9	5	0.01	0.01	40%	8	0.02	0.02	46%	32	0.06	0.09	47%	60	0.12	0.16	47%
	500	5	5	0.01	0.01	39%	9	0.01	0.02	45%	38	0.04	0.06	46%	70	0.08	0.11	46%

n1 = Input Speed
n2 = Output Speed

M2 = Output Torque (Nm)
kW = Input kW

HP = Input HP
RD = Dynamic Efficiency

Use factor 8.85 to convert Nm to in lbs.

Ratings based on 1.0 service factor

I-MI-60				I-MI-70				I-MI-80				I-MI-90				I-MI-110			
M2	kW	HP	RD	M2	kW	HP	RD	M2	kW	HP	RD	M2	kW	HP	RD	M2	kW	HP	RD
79	4.13	5.61	90%	117	6.1	8.29	90%	149	7.79	10.58	90%	194	10.09	13.71	90%	306	16.13	21.92	89%
101	2.69	3.6	88%	148	3.96	5.3	88%	189	4.84	6.48	88%	244	6.53	8.75	88%	388	10.46	14.02	87%
120	1.74	2.37	86%	176	2.56	3.49	86%	224	3.27	4.44	86%	291	4.24	5.77	86%	460	6.78	9.22	85%
140	1.17	1.59	84%	207	1.72	2.34	84%	263	2.20	2.99	84%	342	2.85	3.88	84%	540	4.56	6.20	83%
73	2.91	3.96	88%	126	5.04	6.85	88%	133	5.33	7.24	88%	176	7.05	9.59	88%	345	13.78	18.73	88%
92	1.95	2.62	86%	160	3.26	4.37	86%	167	3.43	4.61	86%	223	4.56	6.11	86%	436	8.92	11.95	86%
109	1.22	1.66	84%	190	2.12	2.89	84%	200	2.24	3.04	84%	266	2.97	4.04	84%	518	5.79	7.87	84%
128	0.82	1.12	82%	223	1.43	1.94	82%	235	1.50	2.05	82%	312	2.00	2.72	82%	608	3.89	5.29	82%
95	2.64	3.59	84%	138	3.67	4.99	88%	194	5.28	7.17	86%	269	7.34	9.98	86%	413	11.4	15.49	85%
120	1.72	2.3	82%	174	2.42	3.24	84%	245	3.41	4.6	84%	340	4.75	6.37	84%	522	7.38	9.88	83%
143	1.11	1.52	80%	207	1.58	2.15	82%	291	2.22	3.02	82%	405	3.09	4.20	82%	621	4.80	6.52	81%
167	0.75	1.02	78%	243	1.06	1.44	80%	342	1.49	2.03	80%	475	2.08	2.82	80%	729	3.22	4.39	79%
84	1.75	2.38	84%	119	2.55	3.46	82%	176	3.74	5.08	83%	253	5.36	7.29	83%	337	7.31	9.94	81%
106	1.13	1.52	82%	150	1.65	2.2	80%	224	2.43	3.26	81%	323	3.5	4.69	81%	426	4.74	6.35	79%
125	0.74	1.00	80%	178	1.07	1.46	78%	266	1.58	2.14	79%	380	2.25	3.06	79%	506	3.08	4.19	77%
147	0.49	0.67	78%	209	0.72	0.98	76%	312	1.06	1.44	77%	446	1.51	2.06	77%	594	2.07	2.82	75%
94	1.65	2.24	80%	123	2.12	2.88	82%	168	2.89	3.93	82%	245	4.2	5.71	82%	360	6.18	8.4	82%
118	1.06	1.42	78%	155	1.36	1.83	80%	214	1.88	2.52	80%	310	2.72	3.65	80%	456	4.01	5.38	80%
140	0.69	0.94	76%	185	0.89	1.21	78%	253	1.22	1.65	78%	368	1.77	2.41	78%	541	2.60	3.53	78%
165	0.47	0.63	74%	217	0.60	0.81	76%	297	0.82	1.11	76%	432	1.19	1.62	76%	635	1.75	2.38	76%
106	1.71	2.32	73%	147	2.15	2.92	80%	219	3.21	4.36	80%	294	4.31	5.86	80%	467	6.85	9.31	80%
135	1.1	1.48	72%	186	1.4	1.87	78%	277	2.09	2.79	78%	375	2.82	3.78	78%	591	4.44	5.96	78%
160	0.71	0.97	71%	221	0.91	1.23	76%	329	1.35	1.84	76%	443	1.82	2.47	76%	702	2.88	3.92	76%
188	0.48	0.65	68%	259	0.61	0.83	74%	386	0.91	1.24	74%	520	1.22	1.66	74%	824	1.94	2.64	74%
98	1.20	1.63	72%	134	1.62	2.2	73%	202	2.43	3.3	73%	275	3.32	4.51	73%	459	5.24	7.13	77%
124	0.77	1.02	71%	170	1.04	1.39	72%	255	1.59	2.09	72%	348	2.13	2.85	72%	582	3.41	4.58	75%
147	0.50	0.68	70%	201	0.67	0.91	71%	304	1.01	1.38	71%	414	1.38	1.88	71%	690	2.21	3.01	74%
173	0.34	0.46	67%	236	0.45	0.61	68%	356	0.68	0.93	68%	486	0.93	1.26	68%	810	1.49	2.02	71%
88	0.91	1.24	68%	138	1.4	1.91	69%	171	1.74	2.37	69%	264	2.69	3.66	69%	421	4.12	5.6	72%
112	0.59	0.79	67%	174	0.9	1.2	68%	218	1.1	1.51	68%	332	1.72	2.30	68%	532	2.63	3.52	71%
132	0.38	0.52	66%	207	0.59	0.80	67%	258	0.73	0.99	67%	397	1.12	1.53	67%	633	1.71	2.33	70%
155	0.26	0.35	64%	243	0.39	0.54	65%	302	0.49	0.67	65%	466	0.75	1.03	65%	466	0.75	1.03	65%
81	0.74	1.01	64%	126	1.14	1.55	65%	168	1.52	2.06	65%	253	2.28	3.1	65%	406	3.35	4.56	71%
102	0.48	0.64	63%	160	0.73	0.98	64%	213	0.98	1.31	64%	320	1.46	1.97	64%	515	2.15	2.89	70%
122	0.31	0.42	62%	190	0.48	0.65	63%	253	0.63	0.86	63%	380	0.95	1.29	63%	610	1.40	1.90	69%
143	0.21	0.28	60%	223	0.32	0.43	61%	297	0.43	0.58	61%	446	0.64	0.87	61%	716	0.94	1.28	67%
79	0.60	0.82	58%	98	0.85	1.15	51%	164	1.29	1.75	56%	211	1.65	2.25	56%	345	2.41	3.27	63%
99	0.38	0.51	57%	125	0.55	0.74	50%	207	0.83	1.11	55%	266	1.06	1.42	55%	436	1.54	2.07	62%
118	0.25	0.34	56%	147	0.35	0.48	49%	246	0.54	0.73	54%	316	0.69	0.94	54%	518	1.00	1.36	61%
139	0.17	0.23	54%	173	0.24	0.32	48%	289	0.36	0.49	52%	371	0.46	0.63	52%	608	0.67	0.92	59%
69	0.46	0.63	53%	95	0.72	0.98	46%	145	0.96	1.31	53%	195	1.3	1.76	53%	306	1.79	2.44	60%
89	0.29	0.39	52%	120	0.47	0.63	45%	182	0.62	0.83	52%	346	1.17	1.58	52%	388	1.15	1.55	59%
105	0.19	0.26	51%	141	0.30	0.41	44%	217	0.40	0.55	51%	293	0.54	0.74	51%	460	0.75	1.02	58%
123	0.13	0.18	49%	166	0.20	0.28	43%	255	0.27	0.37	49%	344	0.36	0.50	49%	540	0.50	0.69	56%



n1 = Input Speed
n2 = Output Speed

M2 = Output Torque (Nm)
kW = Input kW

HP = Input HP
RD = Dynamic Efficiency

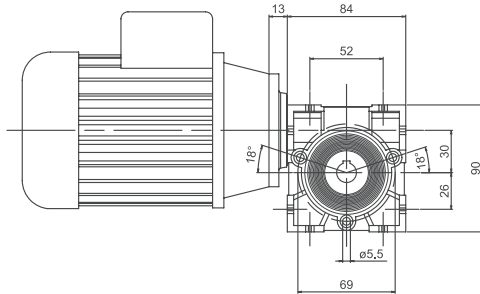
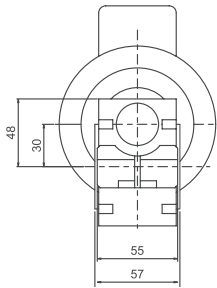
Use factor 8.85 to convert Nm to in lbs.

I-MI - Right Angle Worm Gearboxes

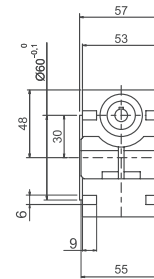
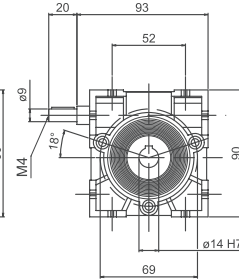


Dimensions (Size 30)

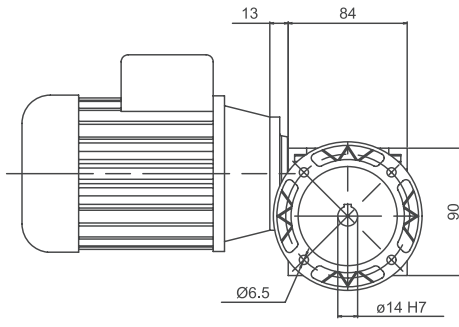
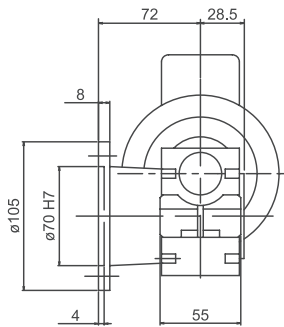
MI 30



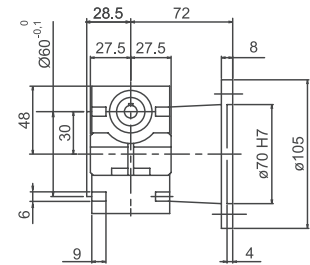
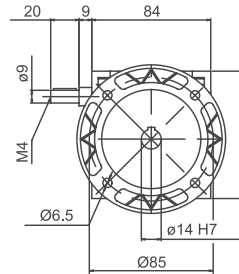
I 30



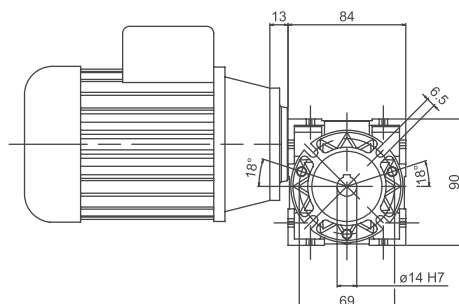
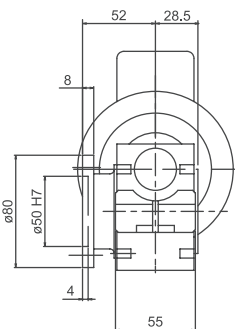
MI 30 F



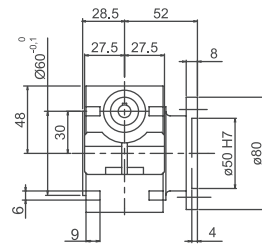
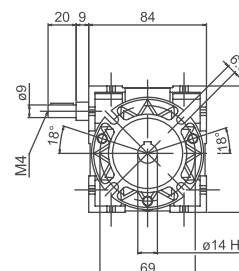
I 30 F

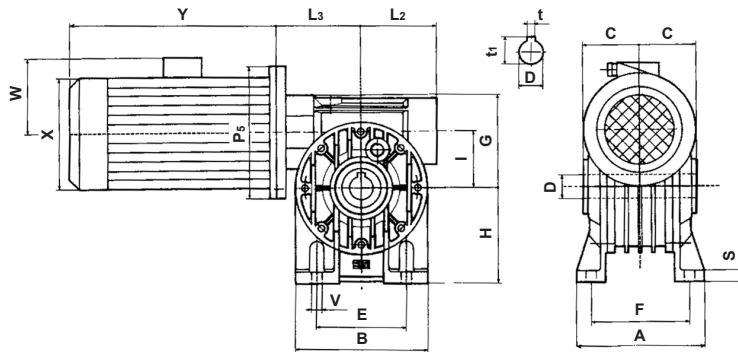


MI 30 FBC

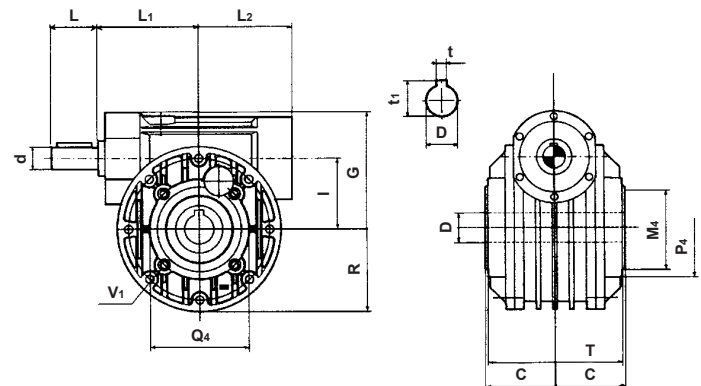


I 30 FBC





MI... A VERSION



I... FP VERSION

Right Angle Worm Base Mount or Round Body

x, y, w standard motor dimensions

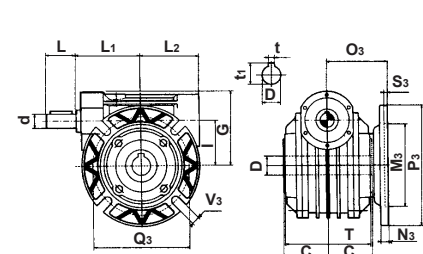
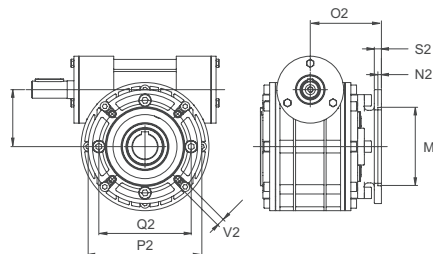
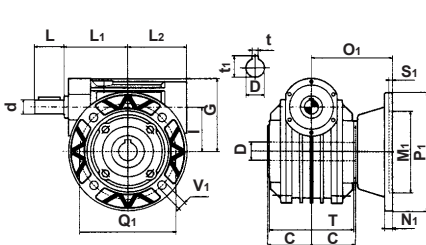
Frame Size	L ₃	L ₂	G	R	A	B	E	F	V	H	H ₁	H ₂	C	S	D/H ₇	t	t ₁	P ₅	d/f ₆	L	L ₁	I	T	Q ₄	P ₄	M ₄ /h ₇	V ₁
40	71	57	70	48	100	96	70	84	7	71	111	31	41	8	19(18)	6	21.8	*	11	23	63	40	77	65	96	50	M6
50	82	64	84	56	114	112	85	96	9	85	135	35	49	10	24(25)	8	27.3	*	14	30	73	50	93	75	88	60	M6
60	101	80	99	75	137	140	95	111	11	100	160	40	60	12	25	8	28.3	*	19	40	86	60	104	85	105	70	M8
70	108	86	117	81	141	156	120	115	11	115	185	45	60.5	12	28	8	31.3	*	19	40	87	70	114	100	115	80	M8

() Optional output bore size
* According to IEC flange

I... F VERSION

I...FBM VERSION

I... FBR VERSION



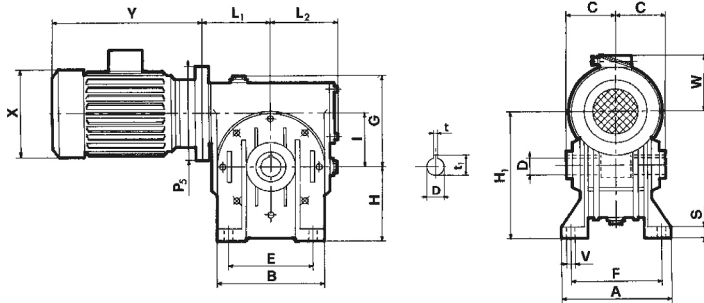
Right Angle Worm Base Mount with Solid Input Shaft & Output Flanges

Frame Size	L	L ₁	L ₂	C	T	G	d/f ₆	D/H ₇	Q ₁	Q ₂	Q ₃	M ₁ /H ₇	M ₂ /H ₇	M ₃ /H ₇	P ₁	P ₂	P ₃	O ₁	O ₂	O ₃	S ₁	S ₂	S ₃	V ₁	V ₂	V ₃	N ₁	N ₂	N ₃	t	t ₁
MI 40	23	63	57	41	77	70	11	19(18)	115	76-87	100	95	60	80	140	95	120	82	69	60	4	3	3	9	9	9	11	8	8	6	21.8
MI 50	30	73	67	49	93	84	14	24(25)	130	85-92	115	110	70	95	160	110	140	92	93	75	4	4	4	10	10	10	11	10	10	8	27.3
MI 60	40	86	80	60	104	99	19	25	165	150	130	130	115	110	200	142/180	160	96.5	81	76	4	4	5	11	11	10	12	11	11	8	28.3
MI 70	40	87	86	60.5	114	117	19	28	165	130	130	130	110	110	200	200/210	160	111.5	85	85	5	4	5	13	11	11	12	12	12	8	31.3

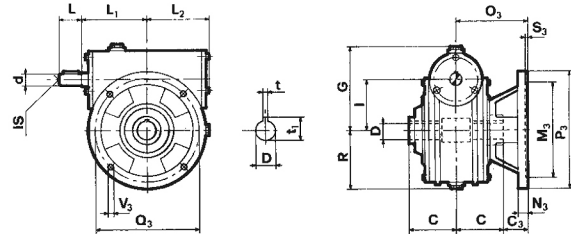
() Optional output bore size

Dimensions (Sizes 80-175)

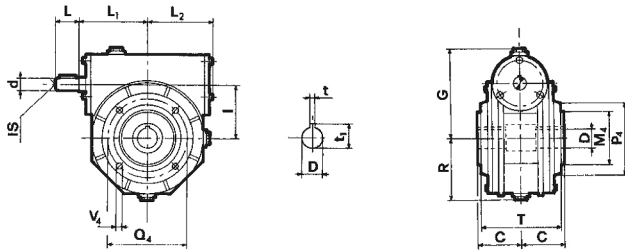
MI... A VERSION



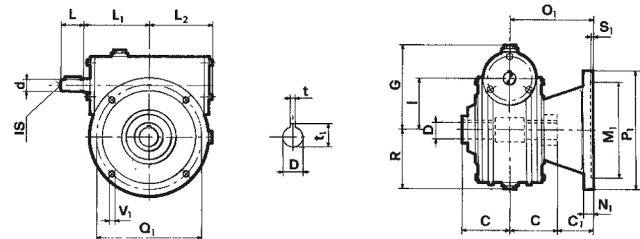
I... FBR VERSION



I... FP VERSION



I... F VERSION



x, y, w standard motor dimensions

Frame Size	A	B	C	D/H ₇	E	F	S	V	G	H	H ₁	H ₂	I	L ₃	L ₂	R	t	t ₁	P ₅	C ₁	C ₂	C ₃
MI 80	181	180	70	35	140	147	13	11	127	142	222	62	80	108	105	95	10	38.3	*	50	80	30
MI 90	198	210	75	38	160	164	15	13	139	150	240	60	90	128	124	111	10	41.3	*	52	75	40
MI 110	190	250	77.5	42	200	160	18	13	170	172	282	62	110	149	144	141	12	45.3	*	72.5	100.5	52.5
MI 130	225	280	95	48	240	190	18	15	194	200	330	70	130	165	160	155	14	51.8	*	55	102.5	42.5
MI 150	260	334	110	55	280	220	20	19	225	230	380	80	150	192	190	182	16	60.3	*	65	110	-
MI 175	280	358	115	60	310	240	30	19	258	260	435	85	175	213	204	203	18	64.4	*	95	140	-

* According to IEC flange

Refer to dimensions Q2, P2 and M2 for FR output flange

Frame Size	M ₁ /H ₇	M ₂ /H ₇	M ₃ /H ₇	M ₄ /H ₇	N ₁	N ₂	N ₃	O ₁	O ₂	O ₃	P ₁	P ₂	P ₃	P ₄	Q ₁	Q ₂	Q ₃	Q ₄	S ₁	S ₂	S ₃	V ₁	V ₂	V ₃	V ₄	d/J ₆	IS	L	L ₁	T
MI 80	130	152	110	110	13	13	13	120	150	100	200	200/210	160	145	165	180	130	130	5	6	5	11.5	11.5	11.5	M10	24	M8	50	110	133
MI 90	180	152	130	110	14	15	15	127	150	115	250	250	200	160	215	180	165	130	5	5	5	14	11	11	M10	24	M8	50	126	143
MI 110	180	170	180	130	18	18	18	150	178	130	250	300	250	200	215	230	215	165	5	5	5	15	12.5	15	M12	28	M8	60	148	148
MI 130	230	180	230	180	18	20	18	150	198	137.5	300	300	300	240	265	255	265	215	5	6	5	15	12.5	15	M12	38	M10	80	167	172
MI 150	250	200	*	180	20	22	*	175	220	*	350	350	*	250	300	280	*	215	6	6	*	17	12.5	*	M14	42	M12	110	193	204
MI 175	300	280	*	230	22	22	*	210	255	*	400	400	*	300	350	350	*	265	6	6	*	18	12.5	*	M16	42	M12	110	210	222

* According to IEC flange

Mounting Positions

Version	B3	V5	B8	V6	B6	B7
A						
B						
C						

Version	B5	B51	B53	B52	V1	V3
F FBR FBM FBML						
FP						

○ Fill-in plug

◐ Oil level plug

● Drain plug

U-MU - Right Angle Worm Gearboxes



Ratings Table (Sizes 40-75)



Ratio	n1	n2	U-MU-40				U-MU-50				U-MU-63				U-MU-75			
			M2	kW	HP	RD	M2	kW	HP	RD	M2	kW	HP	RD	M2	kW	HP	RD
5	3360	672	29	2.25	3.06	90%	49	3.65	4.96	94%	86	6.66	9.05	90%	-	-	-	-
	1800	360	36	1.85	2.5	90%	60	3.11	4.24	88%	106	5.4	7.39	89%	-	-	-	-
	900	180	50	1.1	1.49	87%	84	1.82	2.48	87%	150	3.24	4.41	87%	-	-	-	-
	500	100	58	0.72	0.98	84%	97	1.2	1.63	85%	170	2.08	2.83	86%	-	-	-	-
7.5	3360	448	30	1.57	2.13	89%	50	2.55	3.46	91%	90	4.69	6.38	90%	149	7.74	10.51	91%
	1800	240	36	1.26	1.73	87%	60	2.1	3.5	88%	110	3.81	5.19	88%	185	6.35	8.64	89%
	900	120	49	0.74	1	84%	85	1.23	1.67	87%	151	2.17	2.96	87%	250	3.59	4.88	88%
	500	66.7	57	0.49	0.66	83%	96	0.81	1.11	83%	183	1.43	1.94	90%	290	2.4	3.27	84%
10	3360	336	31	1.22	1.66	88%	50	1.97	2.68	90%	94	3.7	5.03	89%	153	5.99	8.14	90%
	1800	180	36	0.95	1.3	86%	60	1.61	2.2	85%	108	2.84	3.86	87%	187	4.89	6.65	88%
	900	90	48	0.55	0.75	82%	85	0.95	1.29	84%	153	1.68	2.29	86%	250	2.73	3.72	86%
	500	50	57	0.37	0.51	80%	95	0.62	0.84	80%	185	1.11	1.51	87%	290	1.85	2.52	82%
15	3360	224	32	0.89	1.2	83%	53	1.44	1.96	86%	95	2.6	3.53	86%	160	4.24	5.76	89%
	1800	120	36	0.675	0.91	82%	60	1.11	1.51	83%	112.8	2.06	2.81	83%	190	3.38	4.59	86%
	900	60	49	0.4	0.54	78%	85	0.68	0.93	78%	159	1.23	1.68	81%	250	1.91	2.6	82%
	500	33	56	0.26	0.36	74%	106	0.49	0.67	75%	192	0.88	1.2	76%	290	1.31	1.78	77%
20	3360	168	31	0.67	0.91	80%	53	1.13	1.54	83%	97	1.98	2.69	87%	167	3.43	4.66	86%
	1800	90	34	0.51	0.7	77%	61	0.86	1.18	81%	110	1.54	2.1	82%	192	2.66	3.63	83%
	900	45	46	0.29	0.4	75%	80	0.5	0.68	76%	148	0.89	1.22	78%	250	1.48	2.01	80%
	500	25	53	0.2	0.27	70%	105	0.39	0.53	71%	177	0.59	0.8	79%	290	1.02	1.39	74%
25	3360	135	29	0.51	0.7	79%	50	0.88	1.19	81%	87	1.48	2.01	83%	152	2.57	3.5	83%
	1800	72	31	0.375	0.51	75%	58	0.70	0.95	76%	105	1.23	1.66	79%	174	1.99	2.71	80%
	900	36	45	0.23	0.31	74%	76	0.39	0.53	73%	137	0.68	0.93	75%	235	1.15	1.56	77%
	500	20	51	0.16	0.21	68%	86	0.27	0.36	68%	165	0.44	0.6	79%	265	0.78	1.06	71%
30	3360	112	34	0.53	0.73	75%	59	0.91	1.23	76%	109	1.61	2.19	79%	174	2.52	3.43	81%
	1800	60	37	0.39	0.52	74%	68	0.71	0.96	73%	128	1.31	1.79	74%	200	1.99	2.71	77%
	900	30	50	0.24	0.34	66%	91	0.42	0.57	70%	176	0.79	1.07	70%	265	1.13	1.54	74%
	500	17	61	0.16	0.22	65%	95	0.26	0.36	63%	199	0.54	0.73	65%	300	0.79	1.08	66%
40	3360	84	33	0.41	0.56	71%	58	0.69	0.94	73%	105	1.22	1.66	76%	176	1.98	2.69	78%
	1800	45	37	0.31	0.425	67%	64	0.53	0.71	70%	117	0.94	1.29	71%	202	1.6	2.19	72%
	900	23	47	0.17	0.24	65%	86	0.32	0.44	63%	161	0.57	0.77	67%	269	0.93	1.27	68%
	500	13	54	0.12	0.17	56%	98	0.22	0.3	58%	185	0.38	0.52	63%	300	0.64	0.87	61%
50	3360	67	32	0.33	0.45	67%	57	0.58	0.78	69%	104	1.02	1.38	72%	166	1.56	2.12	75%
	1800	36	35	0.26	0.35	62%	63	0.45	0.61	64%	116	0.8	1.09	67%	185	1.23	1.68	69%
	900	18	45	0.15	0.21	58%	85	0.27	0.37	60%	156	0.47	0.64	63%	246	0.72	0.99	64%
	500	10	51	0.1	0.14	52%	92	0.18	0.25	53%	173	0.31	0.42	59%	270	0.49	0.67	57%
60	3360	56	27	0.26	0.36	60%	51	0.44	0.6	68%	100	0.85	1.16	69%	159	1.31	1.78	72%
	1800	30	34	0.21	0.3	59%	58	0.38	0.51	60%	112	0.68	0.93	63%	178	1.04	1.43	65%
	900	15	41	0.12	0.17	54%	78	0.22	0.3	56%	148	0.4	0.54	59%	235	0.6	0.82	61%
	500	8	49	0.09	0.12	48%	84	0.15	0.2	49%	161	0.26	0.35	55%	256	0.41	0.56	54%
70	3360	48	25	0.22	0.3	57%	49	0.39	0.53	63%	92	0.72	0.98	64%	147	1.11	1.51	67%
	1800	26	28	0.19	0.25	50%	54	0.33	0.44	55%	103	0.58	0.79	58%	166	0.875	1.19	62%
	900	13	37	0.11	0.15	47%	71	0.19	0.26	50%	140	0.35	0.48	54%	224	0.54	0.73	56%
	500	7	42	0.07	0.1	42%	78	0.13	0.17	46%	139	0.21	0.29	49%	239	0.35	0.48	51%
80	3360	42	26	0.2	0.27	58%	47	0.34	0.46	61%	87	0.6	0.82	64%	138	0.92	1.25	66%
	1800	23	28	0.15	0.21	55%	54	0.29	0.39	54%	99	0.5	0.69	57%	154	0.74	1	60%
	900	11	38	0.09	0.13	47%	70	0.17	0.23	49%	130	0.29	0.4	52%	202	0.43	0.59	55%
	500	6	43	0.07	0.09	42%	75	0.11	0.15	45%	140	0.19	0.26	48%	220	0.3	0.4	49%
100	3360	34	30	0.2	0.27	53%	41	0.26	0.35	56%	80	0.48	0.65	59%	128	0.74	1	61%
	1800	18	34	0.15	0.21	49%	44	0.2	0.28	50%	114	0.5	0.69	52%	144	0.59	0.8	56%
	900	9	41	0.09	0.13	43%	60	0.13	0.17	44%	125	0.25	0.34	47%	174	0.32	0.44	51%
	500	5	37	0.05	0.07	38%	66	0.09	0.12	39%	138	0.17	0.23	43%	211	0.24	0.34	45%

n1 = Input Speed
n2 = Output Speed

M2 = Output Torque (Nm)
kW = Input kW

HP = Input HP
RD = Dynamic Efficiency

Use factor 8.85 to convert
Nm to in lbs.

Ratings Table (Sizes 90-110) & Mounting Positions

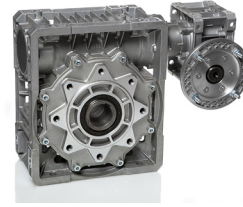
Ratio	n1	n2	U-MU-90				U-MU-110			
			M2	kW	HP	RD	M2	kW	HP	RD
5	3360	672	-	-	-	-	-	-	-	-
	1800	360	-	-	-	-	-	-	-	-
	900	180	-	-	-	-	-	-	-	-
	500	100	-	-	-	-	-	-	-	-
7.5	3360	448	240	12.28	16.69	92%	372	19.14	26.02	91%
	1800	240	296	9.97	13.5	91%	461	15.6	21.1	90%
	900	120	410	5.76	7.83	90%	630	8.9	12.11	89%
	500	66.7	470	3.87	5.26	85%	727	5.9	8.03	86%
10	3360	336	243	9.42	12.8	91%	401	15.54	21.12	91%
	1800	180	295	7.58	10.3	89%	489	12.6	17.1	89%
	900	90	405	4.35	5.92	88%	674	7.19	9.78	88%
	500	50	456	2.91	3.96	82%	759	4.72	6.42	84%
15	3360	224	248	6.74	9.17	86%	435	11.63	15.8	88%
	1800	120	299	5.29	7.19	86%	520	9.2	12.5	86%
	900	60	420	3.13	4.26	84%	704	5.18	7.05	85%
	500	33	490	2.19	2.98	78%	794	3.45	4.69	80%
20	3360	168	297	6.1	8.3	86%	489	9.9	13.46	87%
	1800	90	342	4.62	6.29	85%	570	7.65	10.4	85%
	900	45	450	2.61	3.55	81%	769	4.36	5.93	83%
	500	25	520	1.76	2.4	77%	863	2.91	3.96	78%
25	3360	134	259	4.28	5.81	85%	436	7.07	9.61	87%
	1800	72	298	3.31	4.5	83%	502	5.46	7.43	84%
	900	36	354	1.69	2.3	79%	680	3.15	4.29	81%
	500	20	451	1.28	1.74	74%	761	2.12	2.89	75%
30	3360	112	338	4.83	6.65	82%	491	6.92	9.4	83%
	1800	60	390	3.79	5.15	79%	502	5.46	7.4	84%
	900	30	520	2.17	2.95	75%	770	3.18	4.32	76%
	500	17	588	1.45	1.97	71%	865	2.14	2.91	71%
40	3360	84	314	3.53	4.8	78%	510	5.46	7.42	82%
	1800	45	366	2.79	3.79	75%	592	4.33	5.9	78%
	900	23	490	1.62	2.21	71%	799	2.54	3.45	74%
	500	13	542	1.08	1.47	66%	885	1.75	2.38	66%
50	3360	67	275	2.54	3.45	76%	587	5.24	7.12	79%
	1800	36	312	1.98	2.68	73%	526	3.21	4.36	75%
	900	18	425	1.17	1.6	68%	695	1.84	2.51	71%
	500	10	458	0.79	1.07	61%	771	1.29	1.76	62%
60	3360	56	262	2.13	2.9	72%	440	3.33	4.53	77%
	1800	30	294	1.6	2.21	69%	494	2.61	3.56	72%
	900	15	395	0.97	1.32	64%	663	1.53	2.08	68%
	500	8	427	0.65	0.89	57%	712	1.05	1.43	59%
70	3360	48	248	1.8	2.44	70%	421	2.95	4.01	72%
	1800	26	278	1.43	1.94	64%	475	2.21	3.01	70%
	900	13	369	0.84	1.14	59%	629	1.34	1.82	63%
	500	7	402	0.56	0.76	54%	684	0.91	1.24	56%
80	3360	42	229	1.45	1.97	69%	398	2.4	3.26	73%
	1800	23	255	1.16	1.55	63%	442	1.88	2.58	67%
	900	11	340	0.68	0.92	59%	585	1.09	1.48	63%
	500	6	367	0.48	0.65	50%	641	0.79	1.07	53%
100	3360	34	192	1.04	1.41	65%	356	1.82	2.47	69%
	1800	18	231	0.89	1.21	60%	400	1.45	1.98	63%
	900	9	305	0.53	0.72	55%	633	1.03	1.4	58%
	500	5	355	0.41	0.56	45%	573	0.62	0.84	49%

n1 = Input Speed
n2 = Output Speed

M2 = Output Torque (Nm)
kW = Input kW

HP = Input HP
RD = Dynamic Efficiency

Use factor 8.85 to convert
Nm to in lbs.

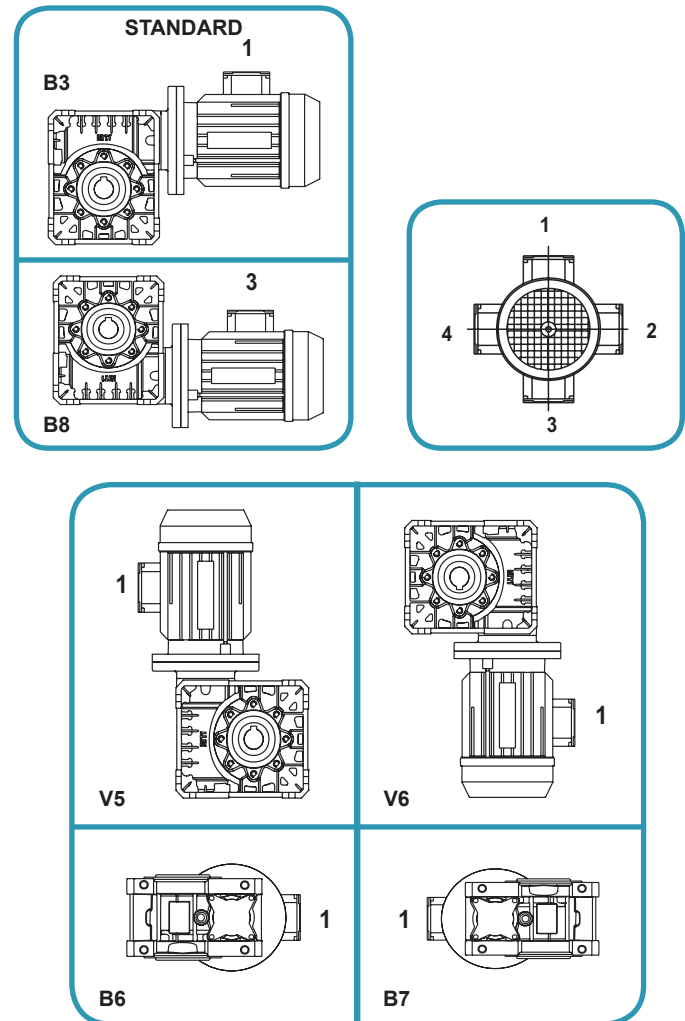


MOUNTING POSITIONS

Always recognize the required mounting position for the gearbox. Certain orientations require special lubricants and/or bearings to achieve the normal service life of the gearbox.

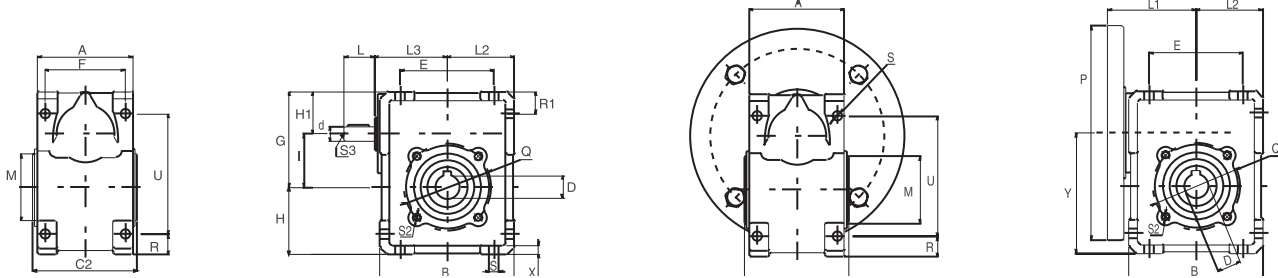
Unless specified, the gearbox will be shipped in a B3 position.

Note: Sizes 40 and 50 are suitable to be mounted in all positions.



Dimensions

BASE MOUNT VERSION

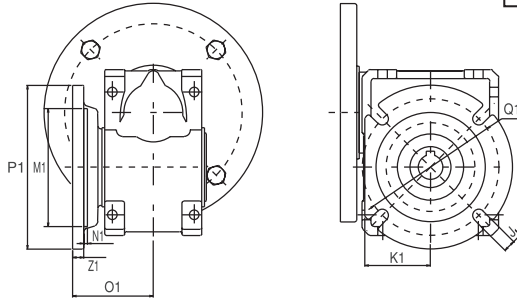
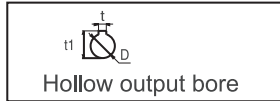


SOLID INPUT SHAFT (U)

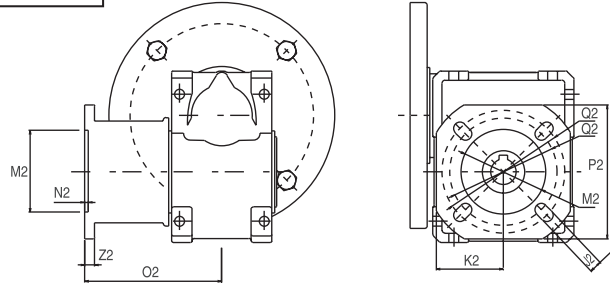
MOTOR INPUT SHAFT (MU)

Size	I	DH7	t	t1	dJ6	S3	L	L3	L2	E	F	U	A	B	Y	H	H1	G	C2	R	M g6	Q	S	S2	X	R1	P	L1
40	40	18(19)	6	20.8	11	M4	23	54	50	70	60	90	71	100	90	50	31.5	71.5	78	15	50	65	7	M6	6.5	16.5	**	**
50	50	25(24)	8	28.3	14	M5	30	64	60	80	70	104	85	120	110	60	34	84	92	20	60	75	9	M6	7	20	**	**
63	63	25(28)	8	28.3	19	M6	40	76	72	100	85	130	102	144	135	72	39	102	112	22	70	85	9	M8	7	22	**	**
75	75	28(35)	8	31.3	24	M8	50	90	86	120	90	153	112	172	161	86	44	119	120	26	80	100	11	M8	10	26	**	**
90	90	35(38)	10	38.3	24	M8	50	107	103	140	100	172	130	206	193	103	45	135	140	33	110	130	13	M10	11	33	**	**
110	110	42	12	45.3	28	M10	60	131.5	127.5	170	115	210	144	252.5	237.5	127.5	57.5	167.5	155	42.5	130	165	14	M12	14	42.5	**	**

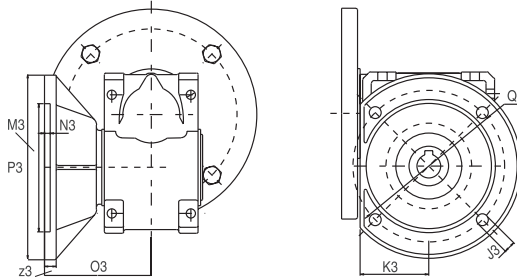
() Optional output bore size
 ** Please inquire for P & L1 dimensions



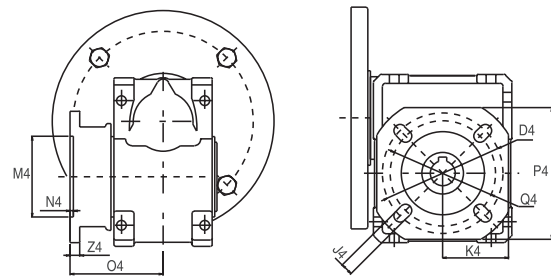
MU... FBR VERSION



MU... FBML VERSION



MU... F VERSION



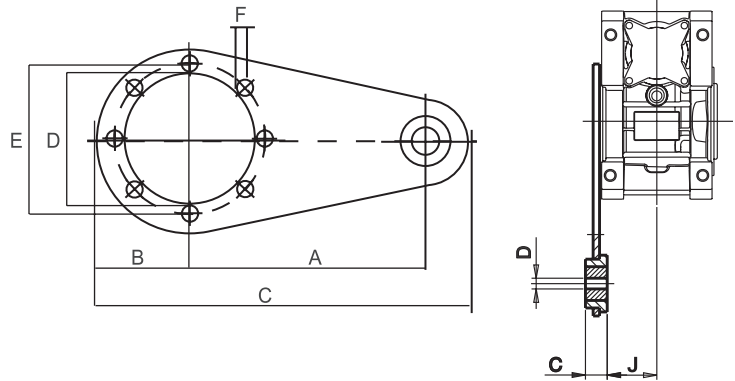
MU... FBM VERSION

Size	FBR OUTPUT FLANGE									FBML OUTPUT FLANGE									F OUTPUT FLANGE									FBM OUTPUT FLANGE								
	Q1	M1H7	P1	K1	N1	Z1	O1	J1		Q2*	M2H7	P2	K2	N2	Z2	O2	J2	Q3	M3H7	P3	K3	N3	Z3	O3	J3	Q4*	M4H7	P4	K4	N4	Z4	O4	J4			
40	100	80	120	48	3	8	59	9		76-87	60	95	47.5	4	7	97	9	115	95	140	52	4	9	81	9	76-87	60	95	47.5	4	7	67	9			
50	115	95	140	58	4	10	72	10		85-92	70	110	55	5	10	120	11	130	110	160	61	4	10	89	10.5	85-92	70	110	55	5	10	90	11			
63	130	110	160	70	5	11	77.35	11		138-150	115	142	71	6	11	112	11	165	130	200	74	4	12	97.3	11	138-150	115	142	71	6	11	82	11			
75	-	-	-	-	-	-	-	-		165-188	130	200	85	5	12	111.3	14	-	-	-	-	-	-	-	-	130-140	110	160	80	5	12	84.8	11			
90	-	-	-	-	-	-	-	-		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	175-210	152	200	100	6	13	111	14			
110	-	-	-	-	-	-	-	-		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	230-280	170	260	130	6	15	131	14			

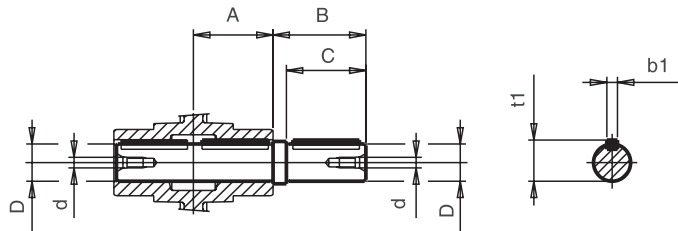
Dimensions (Solid Output Shafts & Torque Arms)

MI / MU Torque Arm Dimensions

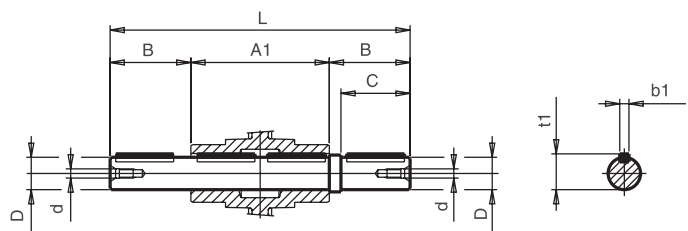
Size	A	B	C	D	E	F	G	H	I	J
40	100	40	170	50	65	7	20	10	4	29.5
50	100	44	180	60	75	7	20	10	4	35.5
60 / 63	150	53	233	70	85	9	20	10	6	46
70 / 75	200	62.5	300	80	100	9	25	14	6	47.5
80	200	77.5	315	110	130	11	25	14	6	-
90	200	77.5	315	110	130	11	25	14	6	57.5
110	250	100	387.5	130	165	13	25	14	6	64.5
130	300	120	465	180	215	13	30	16	8	-
150	300	125	470	180	215	15	30	16	8	-



SINGLE OUTPUT SHAFT



DOUBLE OUTPUT SHAFT



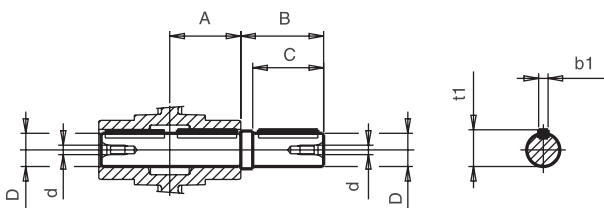
MI Output Shaft Dimensions

Size	A	A ₁	B	C	Dh ₇	d	L	b ₁	t ₁
I-MI 30	28.5	57	35	30	14	M5	127	5	16
I-MI 40	41	82	50	40	19	M8	182	6	21.5
I-MI 50	49	98	60	50	24	M8	218	8	27
I-MI 60	60	120	65	60	25	M8	250	8	28
I-MI 70	60.5	121	70	60	28	M8	261	8	31
I-MI 80	70	140	65	60	35	M8	270	10	38

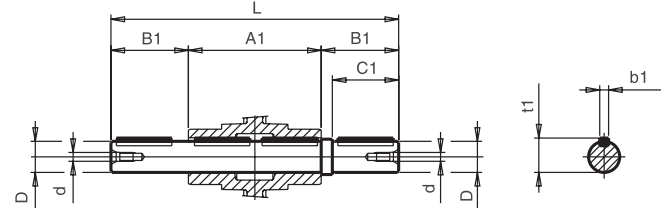
MI Output Shaft Dimensions

Size	A	A ₁	B	C	Dh ₇	d	L	b ₁	t ₁
I-MI 90	75	150	96	80	38	M8	342	10	41
I-MI 110	77.5	155	126	110	42	M10	407	12	45
I-MI 130	95	190	126	110	48	M10	442	14	51.5
I-MI 150	110	220	132	110	55	M12	484	16	59
I-MI 175	115	230	150	140	60	M12	530	18	64

SINGLE OUTPUT SHAFT



DOUBLE OUTPUT SHAFT



MU Single & Double Output Shaft Dimensions

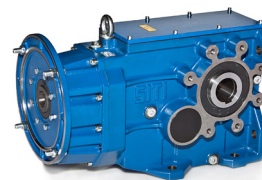
Size	A	A ₁	B	B ₁	C	C ₁	Dh ₇	d	L	b ₁	t ₁
U-MU 40	39	78	43	43	40	40	18	M5	164	6	20.5
U-MU 50	46	92	53.5	53.5	50	50	25	M8	199	8	28
U-MU 63	56	112	65	53.5	60	50	25	M8	219	8	28
U-MU 75	60	120	70	63.5	60	60	28	M8	247	8	31
U-MU 90	70	140	65	84.5	60	80	35	M8	309	8	38
U-MU 110	77.5	155	126	84.5	110	80	42	M10	324	12	45

(M)BH - Bevel Helical Gearboxes



Product Information & Pricing

- Maximum Input Power of 337 kW
- Reduction Ratios from 10:1 to 226:1
- Universal Mounting Options
- Hollow, Single or Double Output Shafts



Size	Input Flange Size	Weight (lbs)	Basic MBH with B5 Input Price \$	Basic BH Price \$	ADDITIONAL FEATURES & ACCESSORIES (Add \$)						
					Output Flange	Torque Arm	Oil Price \$	Single Output Shaft	Double Output Shaft	OP Shaft Taper Roller Bearing	Backstop
MBH56	63-71-80-90	36	1,856.00	1,894.00	168.00	120.00	84.00	N/A	N/A	126.00	N/A
MBH63	71-80-90	66	2,350.00	2,350.00	238.00	130.00	143.00	198.00	209.00	179.00	N/A
MBH63	100-112		2,556.00								
MBH80	71-80-90		3,656.00								
MBH80	100-112	88	3,835.00	3,628.00	266.00	209.00	241.00	243.00	234.00	311.00	N/A
MBH80	132		4,000.00								
MBH100	80-90		4,860.00								
MBH100	100-112	159	5,009.00	4,756.00	376.00	286.00	393.00	333.00	337.00	401.00	571.00
MBH100	132		5,260.00								
MBH125	80-90		6,362.00								
MBH125	100-112	214	6,487.00	6,234.00	585.00	415.00	548.00	521.00	390.00	477.00	856.00
MBH125	132		6,738.00								
MBH140	100-112	452	9,919.00	9,617.00	702.00	987.00	877.00	606.00	441.00	N/A	935.00
MBH140	132		11,045.00								
MBH160	100-112	573	13,275.00	12,924.00	797.00	987.00	1,402.00	694.00	467.00	N/A	1,220.00
MBH160	132		14,276.00								

MKF - Motovariator (Speed Variator) Gearboxes

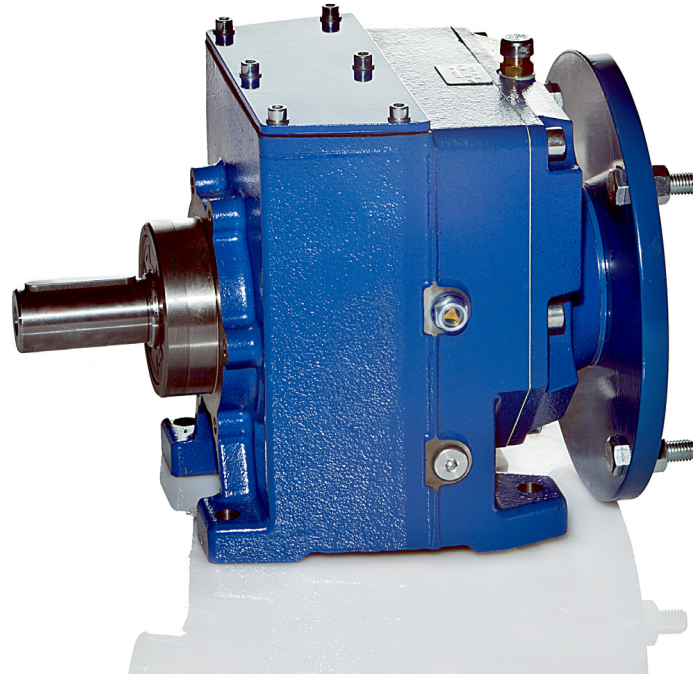
- (MK - MKF : K - KF) • Mechanical Speed Variator
- 228 to 1,200 RPM Range on 4 Pole, 60 Hz Motors • Maximum Input Power of 11 kW

Size	Weight (lbs)	PAM Flange MK Price \$	Male Input "K" Shaft Price \$	Zero Speed Option Price \$
MK2	20	1,144.00	1,256.00	N/A
MKF2	20	1,195.00	1,296.00	N/A
MK5	40	1,419.00	1,619.00	1,106.00
MKF5	40	1,503.00	1,667.00	1,106.00
MK10	66	1,814.00	2,064.00	1,262.00
MKF10	66	1,855.00	2,119.00	1,262.00
MK20	85	2,466.00	2,732.00	1,629.00
MKF20	85	2,528.00	2,790.00	1,629.00
MK30	120	3,620.00	3,979.00	2,158.00
MKF30	120	3,748.00	4,078.00	2,158.00
MK50	225	3,956.00	4,404.00	2,158.00
MKF50	225	4,063.00	4,424.00	2,158.00
MK100	355	6,294.00	7,121.00	4,296.00
MKF100	355	6,476.00	7,277.00	4,296.00



Contact a Lafert North America Sales Representative for Bevel Helical and Motovariator Dimensional Drawings.

See pages 54 & 55 for performance rating tables
See page 56 for dimensional drawings



- High Performance** - Up to 336 kW, 12,000 Nm output torque, 466:1 ratio.
- High Reliability** - Gears are case-hardened, quenched and stress relieved.
- High Versatility** - 10 sizes with (3) input versions, multiple mounting positions.

2 Stages of Reduction

Size	Oil	Weight (lbs)	PAM FLANGE		MALE INPUT SHAFT	ADD \$
			MNHL.../2 Price \$	MNHLF.../2 Price \$	NHL.../2 Price \$	
MNHL 16/2	*	20	1,074.00	1,159.00	978.00	85.00
MNHL 20/2	*	20	1,074.00	1,159.00	978.00	85.00
MNHL 25/2	*	30	1,247.00	1,436.00	1,156.00	189.00
MNHL 30/2	*	50	1,493.00	1,771.00	1,292.00	278.00
MNHL 35/2	**	62	2,039.00	2,317.00	1,937.00	278.00
MNHL 40/2	**	90	2,974.00	3,329.00	2,650.00	355.00
MNHL 50/2	**	120	4,235.00	4,644.00	3,450.00	408.00
MNHL 60/2	**	230	6,608.00	7,070.00	5,858.00	462.00
MNHL 70/2	**	345	8,664.00	9,126.00	8,411.00	462.00
MNHL 90/2	**	508	10,616.00	11,280.00	12,094.00	760.00
MNHL 100/2	**	882	17,271.00	18,269.00	19,530.00	998.00

3 Stages of Reduction

Size	Oil	Weight (lbs)	PAM FLANGE		MALE INPUT SHAFT	ADD \$
			MNHL.../3 Price \$	MNHLF.../3 Price \$	NHL.../3 Price \$	
MNHL 25/3	*	35	1,607.00	1,797.00	1,457.00	189.00
MNHL 30/3	*	55	1,863.00	2,140.00	1,525.00	278.00
MNHL 35/3	**	62	2,409.00	2,686.00	2,170.00	278.00
MNHL 40/3	**	95	3,461.00	3,816.00	3,115.00	355.00
MNHL 50/3	**	135	4,806.00	5,214.00	4,356.00	408.00
MNHL 60/3	**	240	7,540.00	8,002.00	6,789.00	462.00
MNHL 70/3	**	390	9,658.00	10,120.00	9,462.00	462.00
MNHL 90/3	**	508	11,247.00	12,008.00	11,720.00	760.00
MNHL 100/3	**	882	19,584.00	20,582.00	20,402.00	998.00

* Prelubricated

** Oil available on request at extra cost

Ratings Table (Sizes 20-35)

1750 Input RPM - 1.0 Service Factor

NHL 20				NHL 25				NHL 30				NHL 35			
I	n2	M2	kW	I	n2	M2	kW	I	n2	M2	kW	I	n2	M2	kW
4.32	405	41	1.75	1.9	921	26	2.86	2.25	778	71	5.76	5.12	342	238	8.44
5.13	341	41	1.55	2.77	632	37	2.43	3.08	568	97	5.73	5.97	293	261	7.92
6.1	287	43	1.3	3.75	467	50	2.43	3.63	482	112	5.61	7	250	261	6.76
7.25	240	47	1.18	4.34	403	103	4.28	4.72	371	134	5.16	8.26	212	308	6.76
8.75	200	47	0.98	5.25	333	112	3.85	5.43	322	177	5.43	9.4	186	309	5.96
10.67	164	52	0.89	6.35	275	121	3.45	6.34	276	195	5.58	10.77	162	340	5.72
12.27	143	52	0.77	7.37	237	130	3.21	7.43	236	237	5.79	12.44	141	340	4.96
14.25	123	57	0.72	8.58	204	135	2.85	8.76	200	270	5.58	14.54	120	343	4.28
16.76	104	57	0.62	10.07	174	135	2.43	9.97	176	307	5.58	17.23	102	405	4.26
20.04	87	60	0.54	11.92	147	135	2.06	11.43	153	306	4.86	19.5	90	403	3.75
24.1	72.6	61	0.46	14.31	122	135	1.71	13.21	132	306	4.2	22.3	79	406	3.3
27.43	64	65	0.43	16.32	107	135	1.5	15.43	113	309	3.63	25.85	68	404	2.84
31.24	56	65	0.37	18.8	93	135	1.3	18.29	96	306	3.04	30.49	57	403	2.4
37.94	46	66	0.31	21.94	80	136	1.12	20.69	84.6	306	2.68	36.42	48	404	2.01
43.17	41	65	0.27	26.05	67	135	0.94	23.66	74	307	2.35	40.95	43	403	1.79
49.14	36	65	0.24	31.65	55	135	0.77	27.43	64	308	2.03	45.95	38	403	1.59
				35.29	50	149	0.76	32.35	54	308	1.73	54.56	32	443	1.5
				44.22	40	148	0.61	38.65	45	307	1.44	65.17	27	448	1.27
				49.12	36	149	0.55	43.43	40	305	1.28	78.44	22	447	1.05
				52.1	34	149	0.53	48.76	36	305	1.13	95.49	18	455	0.88
				59.93	29	149	0.46	57.9	30	325	1.04	109.9	16	459	0.77
				69.61	25	148	0.39	69.16	25	327	0.87	127.6	14	467	0.67
				81.87	21	148	0.41	83.24	21	326	0.72	150.1	12	461	0.57
				97.9	18	148	0.28	101.3	17	324	0.59	179.4	10	465	0.48
				117.7	15	148	0.23	116.6	15	327	0.52	215.8	8	464	0.4
				134	13	149	0.21	135.4	13	323	0.44	245.5	7	466	0.35
				152.6	11.5	149	0.18	159.2	11	326	0.38	279.6	5	465	0.31
				185.3	9	149	0.15	190.4	9	325	0.32	339.7	5	465	0.25
				210.9	8	149	0.13	229	8	325	0.26	386.5	5	465	0.22
				240	7	149	0.11	260.6	7	324	0.23	439.9	4	473	0.2
								296.8	6	326	0.2				
								360.5	5	328	0.17				
								410.2	4	326	0.15				
								466.9	4	325	0.13				

n2 = Output Speed
I = Ratio
M2 = Output Torque (Nm)
kW = Input kW

Use factor 8.85 to convert Nm to in lbs.

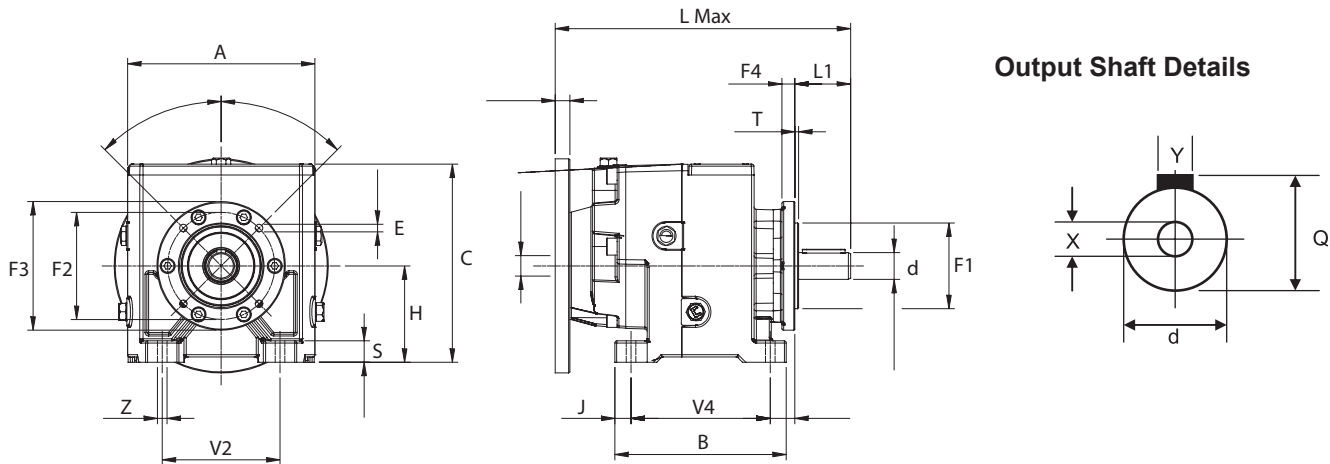
NHL 40				NHL 50				NHL 60				NHL 70			
l	n2	M2	kW	l	n2	M2	kW	l	n2	M2	kW	l	n2	M2	kW
2.27	771	128	10.24	3.07	570	283	16.73	3.76	465	694	33.48	5.52	317	1858	89.1
3.17	552	180	10.28	3.67	477	339	16.73	5.27	332	1161	39.96	6.53	268	1947	54
3.78	463	230	9.2	4.87	359	449	16.73	5.97	293	1102	33.48	7.42	236	2225	54
4.53	386	223	8.92	5.47	320	558	18.5	6.44	272	1209	34.04	8.86	198	2513	51.4
5.06	346	326	11.68	6.51	269	651	18.15	7.53	232	1352	32.56	10.2	172	2892	51.4
5.96	294	367	11.16	6.72	260	620	16.73	8.38	209	1487	32.19	11.25	156	3260	52.54
7.04	249	419	10.8	7.78	225	772	18	9.92	176	1740	31.82	13.14	133	3352	46.52
8.38	209	456	9.88	8.94	196	884	17.93	11.17	157	1949	31.64	14.67	119	3446	42.6
10.06	174	466	8.4	10.34	169	1022	17.93	13.51	130	1957	26.27	17.55	100	3542	36.6
11.45	153	513	8.12	12.07	845	1023	15.38	15.5	113	1945	22.76	20	88	3606	32.7
13.14	133	522	7.2	14.25	123	1026	13.05	17.99	97	1945	19.61	23.06	76	3699	29.1
15.22	115	520	6.2	16.04	109	1021	11.55	21.19	83	2138	18.3	27	64	3733	25.08
17.85	98	520	5.28	18.22	96	1025	10.2	25.46	69	2150	15.3	32.25	54	3717	20.9
21.3	82	522	4.44	20.9	84	1020	8.85	28.18	62	2136	13.75	35.59	49	3739	19.05
23.45	75	559	4.32	24.31	72	1105	8.25	31.44	56	2137	12.32	39.6	44	3756	17.2
29.05	60	558	3.48	28.76	61	1116	7.04	35.43	49	2139	10.96	44.5	39	3754	15.3
32.78	53	559	3.09	31.54	55	1114	6.4	40.74	43	2135	9.51	48.33	36	3694	14.08
37.96	46	562	2.68	38.77	45	1120	5.24	45.76	38	2136	8.47	57.77	30	3726	11.88
42.21	41	558	2.4	43.59	40	1116	4.64	53.3	33	2146	7.43	66.4	26	3727	10.34
47.4	37	558	2.1	49.93	35	1124	4.16	63.4	28	2138	6.21	76.81	23	3721	8.92
53.09	33	543	1.86	60.43	29	1122	3.42	76.1	23	2136	5.17	89.63	20	3722	7.65
56.28	31	559	1.83	70.83	25	1122	3.42	86.6	20	2144	4.56	105.8	17	3726	6.49
65.23	27	557	1.58	83.55	21	1117	2.46	99.4	18	2135	3.96	119.1	15	3734	5.78
75.97	23	557	1.35	95.1	18	1113	2.2	115.1	15	2137	3.42	135.3	13	3701	5.04
89.11	20	559	1.16	109	16	1119	1.89	135	13	2132	2.91	155.2	11	3708	4.4
105.5	17	555	0.97	125.9	14	1118	1.64	161	11	2154	2.46	180.5	10	3723	3.8
126.6	14	557	0.81	147.1	12	1115	1.4	177.3	10	2117	2.02	213.5	8	3721	3.21
144.4	12	558	0.71	174.4	10	1114	1.18	219.7	8	2125	1.78	234.2	7	3699	2.91
166.4	11	561	0.62	197.3	9	1109	1.04	247.9	7	2139	1.6	287.9	6	3713	2.38
194.2	9	557	0.53	225.6	7.8	1120	0.92	287	6	2140	1.38	323.7	5	3710	2.11
230.5	8	561	0.45	261.5	7	1118	0.79	319.2	5	2137	1.24	370.7	5	3719	1.85
280.1	6	558	0.367	308.5	6	1123	0.67	358.5	5	2134	1.1				
312.3	6	559	0.33	368.5	5	1115	0.56								
391.4	4	559	0.26	414.1	4	1118	0.5								
434.7	4	559	0.24	465	4	1115	0.44								

n2 = Output Speed M2 = Output Torque (Nm)
 l = Ratio kW = Input kW

Use factor 8.85 to convert Nm to in lbs.

Dimensions

Helical In Line - MNHL with Output Flanges



Size	A	B	H	L Max	S	V2	V4	Z	T	L1	C	J	Q	X	Y	d
20/2	140.5	90	75	208	13	110	50	9	1	40	129	30	22.5	M5x12.5	6x6x30	20
25/2	175	160	90	282	20	110	130	9	3.5	50	185	15	28	M8x19	8	25
25/3	175	160	90	282	20	110	130	9	3.5	50	185	15	28	M8x19	8	25
30/2	200	195	115	318	20	135	165	14	3.5	60	241	17.5	33	M8x19	8	30
30/3	200	195	115	318	20	135	165	14	3.5	60	241	17.5	33	M8x19	8	30
35/2	200	195	115	342	20	135	165	14	3.5	70	241	17.5	38	M10x22	10	35
35/3	200	195	115	342	20	135	165	14	3.5	70	241	17.5	38	M10x22	10	35
40/2	220	245	140	425	30	170	205	18	4	80	240	20	43	M10x22	12	40
40/3	220	245	140	425	30	170	205	18	4	80	240	20	43	M10x22	12	40
50/2	261	310	180	500	45	215	260	18	4	100	315	25	53.3	M12x28	14	50
50/3	261	310	180	500	45	215	260	18	4	100	315	25	53.3	M12x28	14	50
60/2	310	364	225	551	55	250	310	22	5	120	380	27	64	M16x36	18	60
60/3	310	364	225	551	55	250	310	22	5	120	380	27	64	M16x36	18	60
70/2	350	440	250	658	65	290	370	26	5	140	413	35	74.5	M16x36	20	70
70/3	350	440	250	658	65	290	370	26	5	140	413	35	74.5	M16x36	20	70
90/2	390	490	315	936	75	340	410	26	5	170	490	40	95	M20x42	25	90
90/3	390	490	315	936	75	340	410	26	5	170	490	40	95	M20x42	25	90
100/2	455	590	345	1058	90	440	500	33	5	210	570	45	106	M20x50	28	100
100/3	455	590	345	1058	90	440	500	33	5	210	570	45	106	M20x50	28	100

Output Flange Dimensions

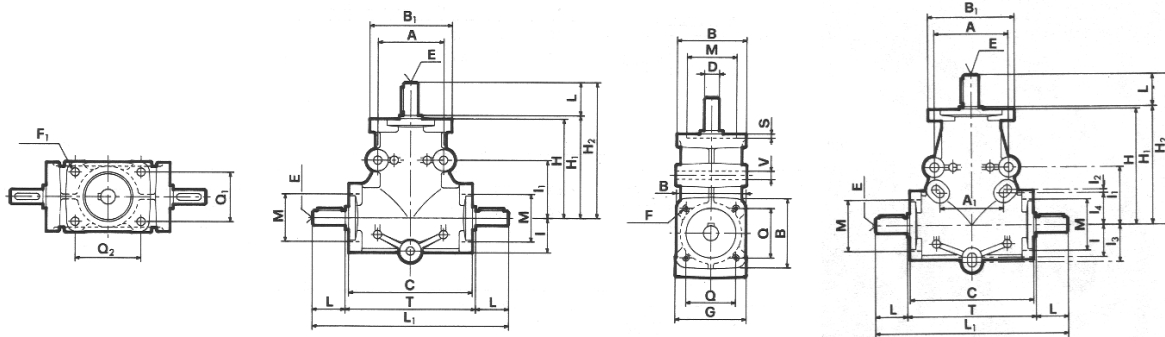
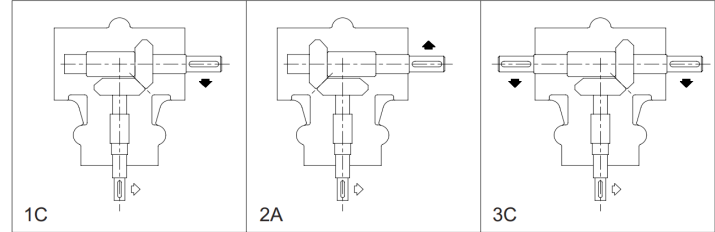
Size		20	25	30	35	40	50	60	70	90	100
STYLE 1	F1	80	80	110	110	180	230	250	250	300	450
	F2	100	100	130	130	215	265	300	300	350	500
	F3	120	120	160	160	250	300	350	350	400	550
	F4	7	12	10	10	13	13	18	18	22	25
	E	7	7	9	9	14	18	18	18	18	19
STYLE 2	F1	95	110	130	130	230	250	350	350	350	-
	F2	115	130	165	165	265	300	400	400	400	-
	F3	140	160	200	200	300	350	450	450	450	-
	F4	7	12	10	10	14	13	18	18	22	-
	E	9	9	11.5	11.5	14	18	18	18	18	-
STYLE 3	F1	110	130	180	180	-	-	-	-	-	-
	F2	130	165	215	215	-	-	-	-	-	-
	F3	160	200	250	250	-	-	-	-	-	-
	F4	7	12	10	10	-	-	-	-	-	-
	E	9	11.5	14	14	-	-	-	-	-	-

R - Bevel Gearboxes

Type	Execution	Ratios	Weight (lbs)	Price \$
R9	1C / 2A	1:1, 2:1	4	482.00
R9	3C	1:1, 2:1	4	501.00
R14	1C / 2A	1:1, 2:1, 3:1	6	532.00
R14	3C	1:1, 2:1, 3:1	6	556.00
R19	1C / 2A	1:1, 2:1, 3:1	12	1,026.00
R19	3C	1:1, 2:1, 3:1	12	1,044.00
R24	1C / 2A	1:1, 2:1, 3:1	14	1,026.00
R24	3C	1:1, 2:1, 3:1	14	1,047.00

- Maximum power of 7.9 kW
- Output torque from 2 Nm to 35 Nm
- Reduction ratios available 1:1, 2:1, 3:1

Execution Options



Size	A	A ₁	C	G	H	H ₁	H ₂	I	I ₁	I ₂	I ₃	I ₄	L ₁	T	V	B	B ₁	F	F ₁	M _{h7}	Q	Q ₁	Q ₂	S	D _{h7}	E	L
R 9	40	-	75	43	60	61	81	20	35	-	-	-	117	77	5	42	50	M4	5	30	30	30	40	2.5	9	M4	20
R 14	60	-	110	70	90	91	121	32	63	-	-	-	172	112	9	64	64	M8	M8	47	46	46	46	4	14	M5	30
R 19	90	77.5	150	86	140	141	181	38	70	5	45	38	232	152	11	84	105	M10	10.5	62	60	60	80	5	19	M8	40
R 24	90	77.5	150	86	140	141	191	38	70	5	45	38	252	152	11	84	105	M10	10.5	62	60	60	80	5	24	M8	50

NRG - Planetary Gearboxes



Base Mount

High Modularity

- Modular design with compact subgroups for easy ratio replacement (up to 4 reduction stages)

High Versatility

- 7 sizes with 4 input & 4 output configurations
- 2 Output support connections:
 - SM (Standard)
 - SMR (reinforced for High load)
- 3 Options of mounting positions:
 - Direct Couple
 - Foot Mount
 - Flange Mount



Output Flange

High Performances

- Maximum input power 45 kW
- Maximum torque of over 30,000 Nm
- Ratios up to 4,066:1

High Reliability

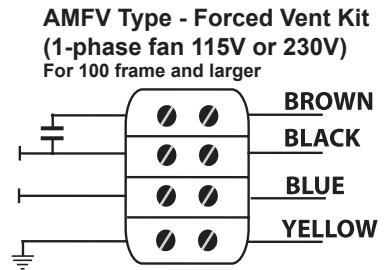
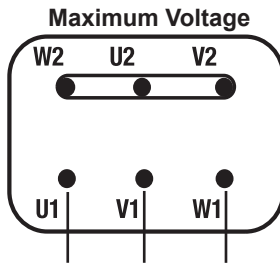
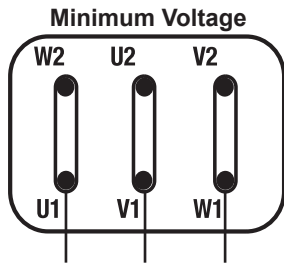
- Strengthened casing for heavy duty applications
- High resistant gears with oversized bearings
- Superior sealing for leak prevention

Contact a Lafert North America Sales Representative for NRG Planetary Gearbox Pricing.

Wiring Diagrams

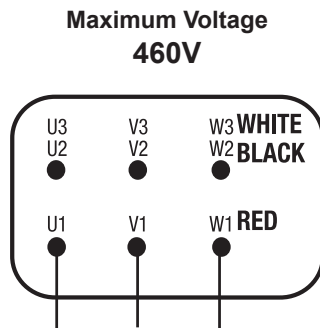
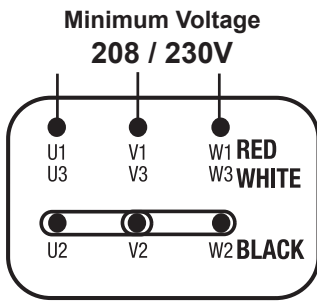
See page 17 for Single Phase Connection Diagrams

6-LEAD MOTOR CONNECTION Δ / Y

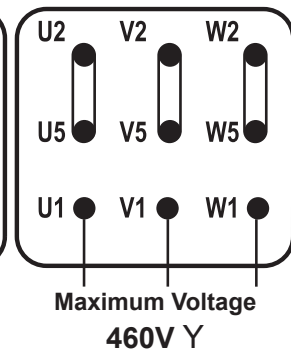
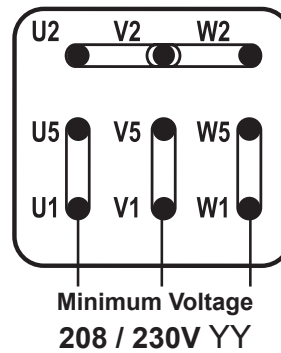


9-LEAD MOTOR CONNECTION YY / Y

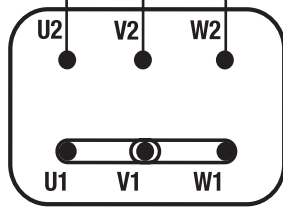
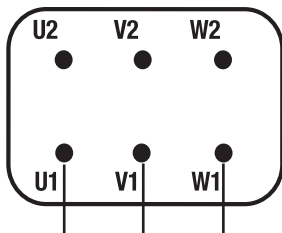
6 Post Block (80 - 112 frame)



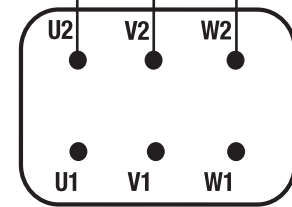
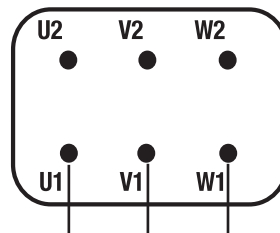
9 Post Block (132 - 160 frame)



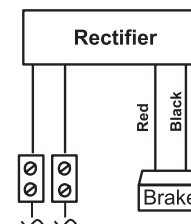
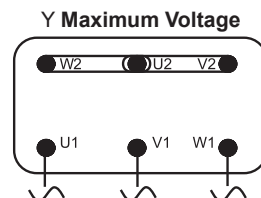
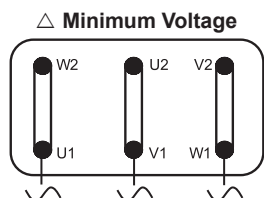
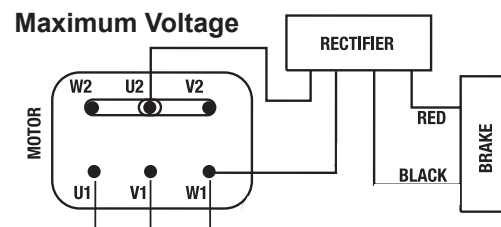
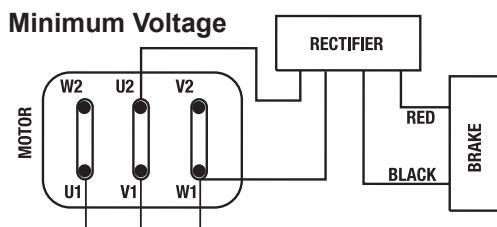
2 SPEED (1 WINDING) {2/4 & 4/8 POLES}
Low Speed High Speed



2 SPEED (2 WINDINGS) {2/8, 4/6 & 6/8 POLES}
Low Speed High Speed



MS Type - Compact Brake Motor *D.C. Brake Coil*



MS brake coils may also be wired separately by removing the leads from the motor block and connecting to an alternate/separate power source. Alternate voltage coils are available. Always check to ensure incoming voltage matches the coil voltage.

TERMS AND CONDITIONS OF SALE

- PRICES:** Prices shown are F.O.B. Mississauga, Ontario, Canada. All taxes are extra, where applicable. Prices are subject to confirmation at the time of ordering.
- PAYMENT TERMS:** Payment is due 30 days from the date of shipment for credit approved accounts. 2% per month finance charge will be added to any overdue account not paid after 30 days or as allowed by law. Product will remain the property of LAFERT NORTH AMERICA until complete payment had been made by the purchaser.
- CLAIM:** Claims for shortage or damaged goods for any collect shipment must be made to the transportation company as risk passes to the customer at the point of F.O.B.
- Claims for shortage or damaged goods for any prepaid shipment will be made to the transportation company as risk stands with the shipper at the point of F.O.B.
- WARRANTY:** **No warranty changes or credits will be issued without prior approval from Lafert NA.** Lafert Motors, SITI Gear Reducers and Sacemi Pumps are covered by a one-year warranty from date of sale or 18 months from date of manufacture, whichever comes first. This warranty is against defects in manufacture or defective material only. The seller will, at their option, either replace or repair the defective units. Warranty does not apply to improper storage, improper installation or use, modification or repair without our authorization and any other fault beyond our control.
- SELLER LIMITATION:** The seller makes no warranties respecting the suitability or fitness of these motors for any particular purpose or use. The buyer shall not, in any event, be entitled to, and the seller shall not be liable for loss of profit, direct or indirect and incidental or consequential damages of any nature. Buyer recovery from seller for any claim shall not exceed the buyer's purchase price for the product, irrespective of the claim whether in contract warranty or otherwise.
- No liability will be accepted for field service, removal, replacement, inspection, freight or travel charges unless previously authorized by LAFERT NORTH AMERICA.
- RETURN GOODS:** You must obtain prior authorization before returning any product. Product being returned must be properly packaged against breakage and be shipped freight pre-paid to LAFERT NORTH AMERICA or its authorized repair depot.

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